

















FAN COIL UNIT AIR CONDITIONING





CONTENTS >>

Model Line-up	04
Company History	06
Features of Circular Cassette Type	80
Features of EPP	10
Independently-controlled Grille Panel	12
Power Line Central Control (PLC)	14
485 Communication Central Control (RS-485)	16
485 Communication Touchpad Central Control Unit	18
RF Wireless Communication	20
Circular Cassette Type	22
1-Way Ceiling Cassette, Slim Type	24
1-Way Ceiling Cassette, Slim Type, High Capacity	26
1-Way EPP Ceiling Cassette, Slim Type	28
4-Way Ceiling Cassette Type	30
4-Way EPP Ceiling Cassette Type	32
4-Way Ceiling Cassette Type, 4 Pipe	34
2-Way Ceiling Cassette Type	36
2-Way EPP Ceiling Cassette Type	38
2-Way Ceiling Cassette Type, 4 Pipe	40
1-Way Ceiling Cassette Type	42
1-Way Ceiling Cassette Type, 4 Pipe	44
Cassette Standard Type (CC)	46
Ceiling Concealed Type	48
Low-Noise, Ceiling Concealed Type	50
High-Pressure, Ceiling Concealed Type	52
High-Capacity, High-Pressure, Ceiling Concealed Type	54
Floor Concealed, Slim Type	56
Floor-Stand (Exposed/Concealed), Upper Discharge Type	58
Floor-Stand (Exposed/Concealed), Front Discharge Type	60
Floor-Stand Exposed, Slant Discharge Type (Rounded)	62
Floor-Stand Exposed, Slant Discharge Type (Inclined)	64
Floor-Stand Concealed, Front Suction Type	66
Lowboy (Exposed/Concealed Type)	68
Stand Type	70
Facility Cultivation Unit	72
Fan Coil Unit Accessories	74
Fan Coil Unit Installation Method	84
Capacity Conversion Table	96
Precautions for Fan Coil Unit Installation, Maintenance, and Use	100
Causes of Fan Cail Unit Malfunctions and Massures	101











Model Line-up

PRODUCT AND SYSTEM OVERVIEW

	Ceiling Cassette Type		Concealed Type
		3	
Circular Cassette Type	4-Way EPP Ceiling Cassette Type	4-Way Ceiling Cassette Type, 4 Pipe	Ceiling Concealed Type
A Part	and the same of th		
4-Way Ceiling Cassette Type	2-Way EPP Ceiling Cassette Type	2-Way Ceiling Cassette Type, 4 Pipe	Low-Noise, Ceiling Concealed Type
2-Way Ceiling Cassette Type	1-Way EPP Ceiling Cassette Type	1-Way Ceiling Cassette Type, 4 Pipe	High-Pressure, Ceiling Concealed Type
1-Way Ceiling Cassette Type	1-Way Ceiling Cassette Slim Type, High Capacity	Cassette Standard Type (CC)	High-Capacity, High-Pressure, Ceiling Concealed Type
1-Way Coiling Corrects Cline Turn			
1-Way Ceiling Cassette Slim Type			Floor Concealed, Slim Type



Company History

Shinwoo Air Conditioning Co., Ltd., was started as Shinwoo Industrial in 1991 and established itself as a corporate entity, Shinwoo Air Conditioning Corporation, in 1997. And today, it stands as a leading specialized manufacturer with the largest domestic market share of fan coil units and ventilation units.

1991-2005

1991	07	Shinwoo Industrial was established
1993	03	Expanded the Ilsan Factory
1995	05	Commenced production of all basic FCU models
1996	09	Newly constructed and relocated Paju Plant 1
1997	06 07	Developed a new FCU product (ceiling cassette type) Shinwoo Air Conditioning Co., Ltd., was established (CEO Park Jong-chan)
1998	10	Newly constructed and relocated Paju Plant 2
1999	12	Registered a utility model (fan coil device)
2001	02	Joined the Korea Refrigeration and Air Conditioning Association
	03	Acquired ISO 9001 certification
	06	Opened the Sales Headquarters, constructed a new factory, Paju Plant 3
	11	Designated as a promising small- and medium-sized enterprise (Kookmin Bank)
2002	04	Joined the Incheon Gyeonggi Machinery Industry Cooperative
	07	Developed a new product (4-way ceiling cassette)
	09	Registered a utility registration (wireless remote control FCU)
2003	05	Participated in HARFKO 2003
2004	04	Commenced ventilation unit development
	06	Acquired ISO 14001 certification
	10	Commenced mass production of ventilation units
2005	04	Launched nationwide sales outlets
	05	Participated in HARFKO 2005

2006-2011



2006	07	Acquired a patent for the ventilation unit
	10	Participated in the ICAT exhibition for solving sick house syndrome
2007	01	Acquired high-efficiency certification for the ventilation unit (all models)
	02	Developed new products (1-way/2-way ceiling cassette type)
	03	Participated in HARFKO 2007
	06	Applied for a patent for "Ventilation cap and ventilation device using the same"
		(Application number: 10-2007-0053840)
2008	01	Acquired high-efficiency certification for the ventilation unit (all models)
	80	Introduced ERP
	09	Registered a patent for a ceiling concealed type air conditioner (Application Number: 0860078)
	12	Acquired machinery and equipment licenses
2009	02	Acquired CE certification / Opened an affiliated research center (Korea Industrial Technology Association)
	03	Developed the one-way ceiling cassette slim type
		Inno-biz certification
		Participated in HARFKO 2009
		Awarded the Minister of Knowledge Economy Prize
	10	Awarded the Presidential Award (Excellent Development Capital Goods)
2010	06	Developed a 1-way slim type indoor air conditioner unit
	11	Acquired clean business certification
	12	Acquired venture business certification
0044	0.4	
2011	01	Developed portable air conditioner products
	03-	
	04	Acquired KS certification
	05	Developed dehumidifier products Developed an inclined type fan coil unit
	08	Acquired KS certification the for fan coil unit
	UO	Acquired to certification the for fall coll unit



2017-Present

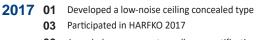
201	2-20	16	

- 2012 04 Developed an electric heater

 Developed industrial air conditioners

 Developed vinyl house units
 - 05 Acquired a patent for the fan coil unit/ventilation unit UV + photocatalyst
- **2013 03** Participated in HARFKO 2013 Developed electric boilers
 - **08** Acquired a patent for the B-CDMA central control system
 - **09** Developed a floor concealed slim type
 - **10** Developed a 4-way ceiling cassette type using EPP
 - 11 Developed a constant temperature and humidity controller
- 2014 03 Developed a 2-way ceiling cassette type using EPP
 - **04** Developed a high-capacity electric boiler
 - **06** Developed a floor-stand concealed slim type

 Awarded the Korea Excellent Patent Grand Prize
 - **08** Developed a 4 Pipe ceiling cassette type (1/2/4-way)
 - 10 Selected as a hit product by Kyungin Ilbo
 - 11 Developed a ceiling cassette type grille with an inspection duct (Patent-10-1472719 Design-30-0777206)
 - 12 Developed a 4-way/1-way slim type GHP indoor unit
- 2015 03 Participated in HARFKO 2015
 - 08 Participated in a refrigeration and air conditioning exhibition in Bangkok, Thailand
 - **09** Acquired a patent for the fan coil unit with an elevating grille (Patent-10-1550182)
 - **11** Developed a 2-way GHP indoor unit
- 2016 03 Established a local subsidiary in Thailand
 Opened the dedicated store for LG System Air Conditioner
 (System Gangseo Team)
 - 05 Awarded the Presidential Industrial Award
 - **10** Acquired certification as a promising small- and mediumsized business in Gyeonggi-do



- **06** Awarded procurement excellence certification Developed an independently-controlled grille panel
- **11** Developed a ductless ventilation unit
- 12 Developed an LED photocatalyst for FCUs
- **2018 07** Applied for a patent for atmospheric power saving controller (FCU/ERV)
 - **08** Applied for a patent for an FCU with an air distribution grille

 Developed a new wireless remote control
 - **09** Developed a new design for 1-way slim type

 Launched the System Air Conditioner Distribution Division
 - 11 Developed a circular cassette type design Awarded the Million Dollar Export Award
 - 12 Developed an integrated wired remote control
- 2019 01 Applied for a patent for a FCU with an atmospheric power control device
 - **04** Developed a 1-way EPP slim type fan coil unit
 - 06 Developed a design for a complex air purifier and ventilation device
- 2020 04 CEO Park Jong-chan was appointed as the chairman of Paju CCI
 - **07** Developed air purifiers
 - 08 Developed a ceiling exposed type design
 - **09** Developed circular cassette type products
- 2021 02 Signed a new contract with the Multiple Award Schedule (MAS) of the Public Procurement Service for ventilation units
 - **03** Acquired KC certification (electrical safety, electromagnetic waves) for all FCU models
 - **07** Celebrated the 30th anniversary of Shinwoo Air Conditioning
 - Applied for a patent for a FCU with an air sterilization function

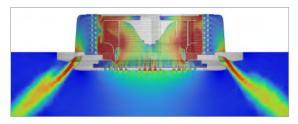
 10 Participated in the 2021 Smart Manufacturing and
 Machinery Exhibition
- **2022 04** Participated in the 2022 Korea Public Procurement Service Expo
 - **06** Acquired ISO45001 (Occupational Health and Safety Management System) certification
 - 10 Participated in the HARFKO 2022 exhibition
 - 12 Acquired performance certification for FCUs (FCUs with indoor air sterilization & purification and standby power control technology)
- 2023 06 Acquired ISO 45001 certification
 - **09** Filed for design registration of ductless ventilation system
- 2024 06 Developed new ductless ventilation unit
 Developed new floor-stand slim type



Features of Circular Cassette Type

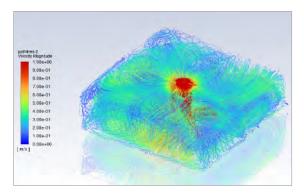
Cooling and heating design that ensures even distribution of air flow with constant spacing between the fan and coil





Internal Airflow Analysis

- Velocity Distribution Specified: 0-10 m/s
- Result: Fluids drawn in by the circular cassette are forcibly driven by the
 rotating fan, resulting in high flow rates due to the forced convection
 device. The fluid exiting the fan undergoes deceleration due to the large
 surface area before being discharged, causing an increase in flow rate.



Indoor Air Flow Analysis

- Initial Settings: 0-2 m from the ground \rightarrow 20°C, 2-3 m \rightarrow 40°C
- Results: As the air conditioner operates, the internal flows are mixed, resulting in a uniform temperature distribution overall. Over time, it can be observed that the internal temperature gradually decreases.
 The results above show the velocity distribution in the indoor space over time

High velocity is formed from the fan to the floor, and then the velocity continues to circulate from the floor, spreading throughout the indoor space.



>> Features of Circular Cassette Type

01

Both the circular grille (exposed installation) and the square grille (concealed installation) are available, depending on the installation location





03

The airflow direction is 360°, with the air flow is evenly distributed without blind spots, ensuring smooth cooling and heating.



05

With the use of a patented sterilization device, it has excellent effects in sterilization, antibacterial action, odor removal, and addressing sick building syndrome, without deteriorating heating and cooling performance.



02

Interior panel that harmonizes with non-linear interior designs

ightarrow A circular design that blends harmoniously with any space



04

With the application of a new separate and dedicated fan, quieter and more powerful airflow is secured. It offers three levels of strength (high, medium, low) and a turbo function for rapid cooling and heating.

→ Simple and intuitive control



06

With the application of a DC drain pump, low noise, low vibration, and a high head (1.2M) are achieved. When a proportional control valve is applied, the return power of the heat source supply pump can be reduced by controlling the flow rate according to the set temperature.



Features of **EPP**

What is EPP (Expanded Poly-Propylene)?

EPP is a material created by physically expanding pure polypropylene (PP) without the use of chemical blowing agents. It forms spherical particles through physical expansion without inducing chemical changes internally.

>> Features of EPP Ceiling Cassette Type

01

High mechanical strength, elasticity, flexibility and lightweight

05

Products meeting UL fire retardant standards (self-extinguishing)

02

Excellent insulation performance to minimize external condensation

06

With resistance to chemicals, oils, water, and weather, it inhibits oxidation and prevents corrosion, making it suitable for use in high humidity Environments. 03

Wide operating temperature range from -40°C to 130°C, with excellent cold and heat resistance

07

The lightweight product design reduces labor costs during installation and shortens construction time, resulting in cost savings.

04

Coloring and special additives (EMI shielding, UV stabilizer) can be added

08

Environmentally friendly material that is 100% recyclable





>> Comparison of External Condensation Tests between EPP Ceiling Cassette Type and Steel Ceiling Cassette Type

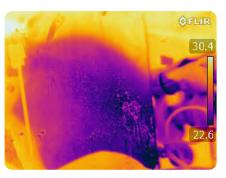
Condensation Test Conditions

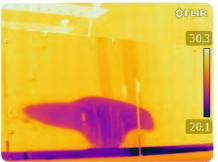
Conditions	Item	Temperature and Humidity		
Inlet and Ambient Temperature	Dry Bulb Temperature (°C)	27 ± 1		
Inlet and Ambient Temperature	Wet Bulb Temperature (°C)	24 ± 0.5		
Makes Supply Condition	Inlet Water Temperature (°C)	5 ± 0.5		
Water Supply Condition	Outlet Water Temperature (°C)	Below 9°C		
Position of the Air Volume Control	Weak			

KS B 6377: 2009 Table 7 and Annex C

■ 4-Way Ceiling Cassette Type Standard Steel Case (SFC-10K)

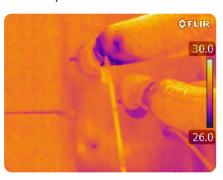






■ 4-Way EPP Ceiling Cassette Type (SFC-E10K)







Independently-controlled Grille Panel

Allows adjustment of individual airflow angles in different directions

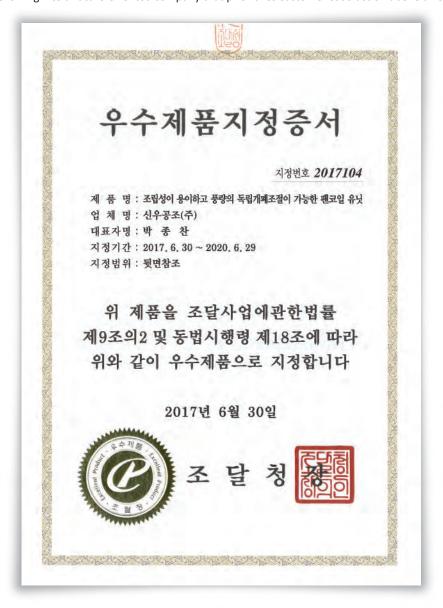
Patent Number: 10-138187

* Please refer to the separate pamphlet for details on the Procurement Excellence Product

With our extensive experience and advanced technology in the field, we are continuously developing technologies that prioritize high efficiency, eco-friendliness, and energy savings to align with customer convenience and national energy operation policies.

We launched a product using a new material called EPP, which takes the environment and economic efficiency into consideration, and succeeded in obtaining the designation of excellent procurement product.

Shinwoo Air Conditioning Co., Ltd., will continue to work hand in hand with its customers, leading the air conditioning industry in South Korea and evolving into a future-oriented company that prioritizes customer satisfaction above all else.

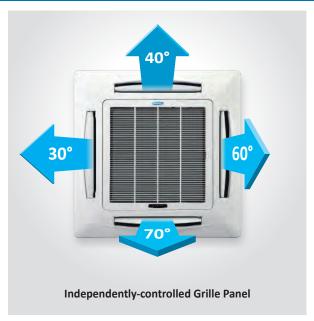


SHINWOO AIR CONDITIONING



>> Angle Adjustments

• Angle Adjustment Range: 30° - 70°





>> Automatic adjustment of airflow according to the quantity of the blades used

 Airflow control: Turbo, Strong, Medium, Weak, Automatic





Power Line Central Control

Power Line Communication

Features of power line communication optimized for high-speed communication and bulk control

>> Features of centralized control using power line communication

Using the power line for the FCU control communication cable

- ① When group-controlling fan coil units by room or individually controlling each unit from a central control device, communication line work must usually be done for each product. However, there is no need for separate communication line work as this product is already supplied with power, and the control system carries signals over the power line without the need for additional communication line work.
- ② In installations with multiple products like an RS-485 communication system, there is no need to check for misconnection of communication lines, poor contact of lines, disconnection of wiring, etc., and the installation and commissioning time is shortened.

02 Minimization of Noise Impact

- ① Utilizes cutting-edge technology to minimize the impact of noise caused by electricity and radio waves.
- ② Noise effects are minimized, allowing smooth communication at high speeds.

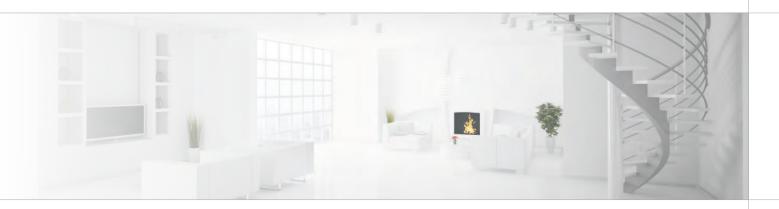
O3 Centralized control available in large-scale environments

- ① Even in environments with over 25,000 fan coil units installed, centralized control can be performed smoothly and swiftly.
- 2 Additional expansion and changes in office layouts can be easily accomplished by adding power line communication modules and changing addresses.

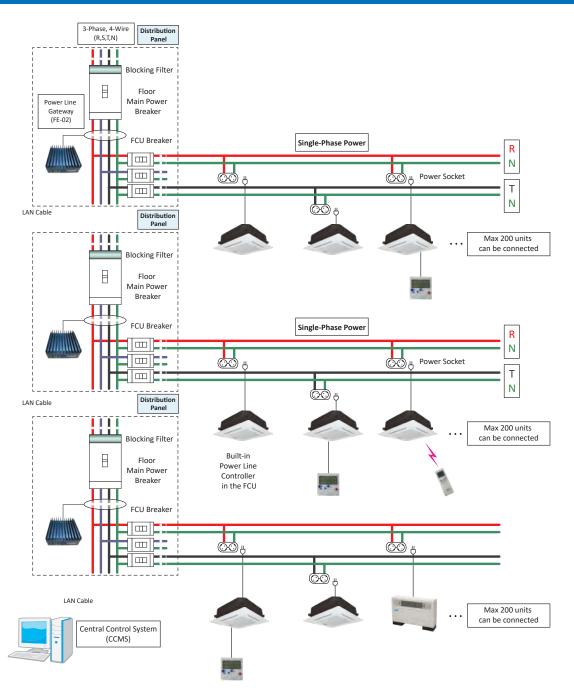
04 Energy-saving benefits

- ① Allows for individual control of products based on government-recommended temperature settings
- ② Utilizes features such as scheduled operation and centralized control of room occupancy from the central control room

SHINWOO AIR CONDITIONING



>> Power Line Communication Concept Diagram



485 Communication Central Control (RS-485)

This is a communication method that uses a 2-wire, half-duplex, multi-point serial connection. It is a communication method where the main control unit sends and receives commands to and from each device by varying the transmission and reception times. In this method, all devices are connected in series for communication.

(Master/Slave Method)

>> Features of 485 Communication

01

Allows for multi-drop communication, enabling up to 32 transmit/receive units.

04

The 2-wire system allows for construction at a lower cost than other wired systems.

02

Capable of transmitting up to 1.2 km at 100 kbps

05

When connecting more than 32 products, a separate MCU is required, and the MCU also has 32 communication points.

03

The optimal choice for serial communication in environments with distributed equipment across multiple networks, dealing with noise and using numerous devices

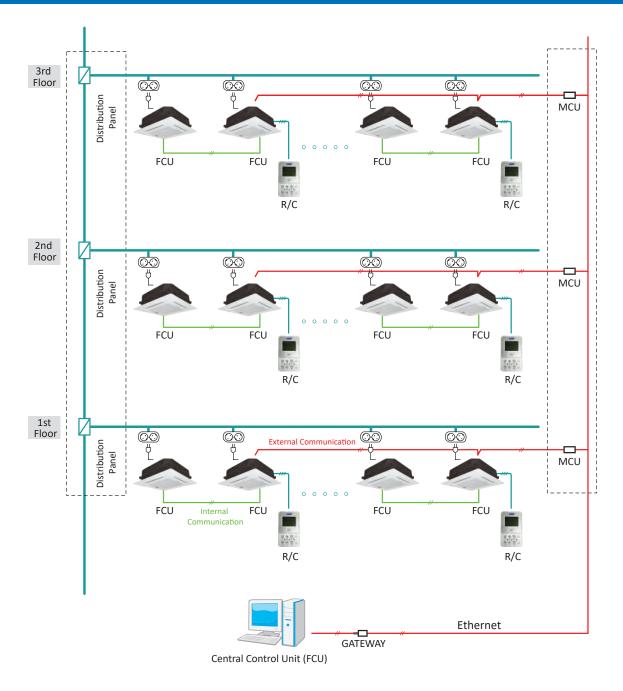
Comparison of Communication Methods

Item	RS-485	PLC (Power Line Communication)		
Communication	Dedicated communication cable	Power lines used for communication		
Method		High-speed power line Ethernet communication		
Signal Reach	1.2 km per device	300 m per device		
	Communication speed decreases depending on distance	Decreases due to the reduced power signal		
Communication Line Construction	Requires dedicated cable line construction	No line construction required due to use of power lines		
Communication Speed	9600-38,400 bps	Physical speed 200 Mbps Typically 40-80 Mbps		
Control Quantity	Limited control Up to 32 devices per master For more than 32 devices, MCU is needed Up to 32 devices per MCU	Up to 25,600 devices for a single network		
Signal Converter	RS-232 – RS-485 conversion	No separate converter required		
Installation Equipment	Communication PCB by product MCU installation by zones (24-32 units) RS-485 or Ethernet communication between MCUs	Communication PCB by product 3-phase power line communication modem 3-phase/single-phase power line coupler Blocking filter Signal amplifier (installed depending on field conditions)		
Individual Operating Status	Potential issues when controlling large quantities depending on the communication speed due to FCU quantity and distance	PC control available Use of high-speed Ethernet communication Individual control and monitoring available		
Wired Remote Control	Up to 16 device connections Master (1 EA) + Slave (15 EA)	Up to 32 device connections Master (1 EA) + Slave (15 EA)		
Wired Remote Control Connection	4-wire power and communication line	2-wire power supply using communication line		
Structural Change	Line work required when changing the office structure Adjust the FCU ID for each product by adjusting the ADD switch on the PCB installed on the product	When changing the office layout, it only requires setting the IP by group or product		
Features	New construction buildings: Piping work taking into account communication line work is required Existing buildings: Many obstacles exist when installing communication lines.	No separate communication line work required Network equipment related to communication must be installed on the FCU power line		

SHINWOO AIR CONDITIONING



>> RS-485 Communication Concept Diagram



485 Communication Touchpad Central Control Unit

Optimal choice for small-scale central control

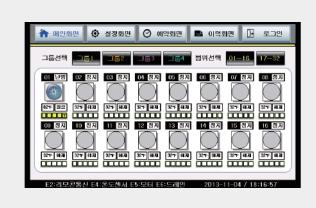
>> Standard Touchpad



Features of the Standard Touchpad

- 7" touchpad
- Control up to a maximum of 32 units (ZONES)
- MODBUS Protocol
- Individual operational state monitoring and control

>> Integrated Modbus



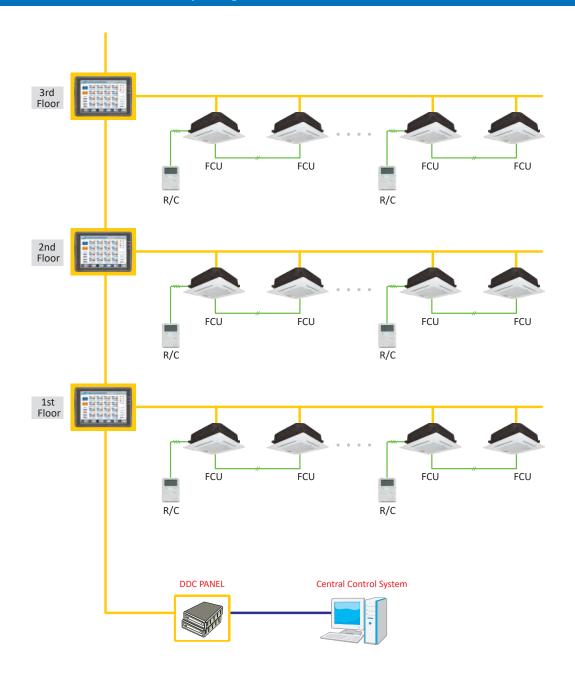
Features of the Integrated Modbus

- 7" touchpad
- Control up to a maximum of 128 units (ZONES)
- MODBUS Protocol
- Individual operational state monitoring and control

SHINWOO AIR CONDITIONING



>> RS-485 Communication Concept Diagram



RF Wireless Communication

Radio Frequency Communication

Wireless communication using ISM bands that do not require communication lines

>> Features of RF wireless communication

01

No communication line required for FCU control

- ① When controlling fan coil units (FCU) individually or as a group, wired RS485 communication requires the connection of communication lines to the products. However, RF wireless communication does not require the connection of communication lines.
- 2 No wiring work is needed, reducing the need for checking communication line issues such as wiring error, disconnection, or poor contact, which shortens commissioning time.

02

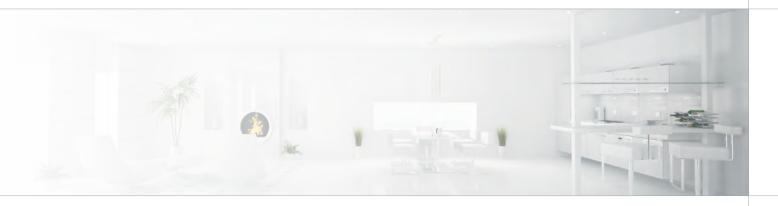
Long-distance wireless communication with minimal communication interference

- ① The use of low-frequency ISM bands allows for communication distances of up to 2 km (in open areas), with minimal impact from building structures. This enables communication over significant distances even within buildings, allowing for the control of remote FCUs.
- (2) Internal communication operates in the 447 MHz band, while central control communication operates in the 424 MHz band. Each band uses 11 channels, minimizing mutual interference.
- ③ Unique algorithms are applied to minimize interference on the same frequency in close proximity, ensuring that controlling multiple FCUs within a short range does not lead to interference.

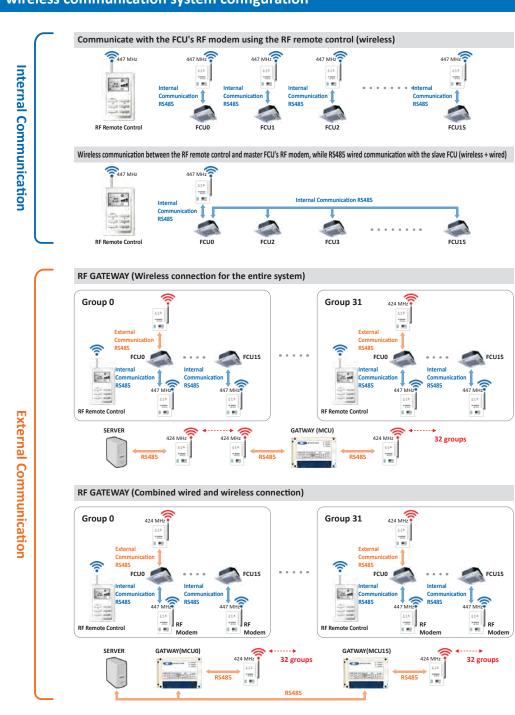
0.3

Compatibility with existing FCUs

- 1 The RF modem can be used by connecting to the internal or external communication terminal of the existing FCU. The ID is read and used from the FCU, and there is no need to set the ID again.
- The RF modem can be used by connecting to the RS485 communication terminal of the existing gateway.
- The RF remote control is capable of two-way communication and has all the functions of a conventional wired remote control. It can be powered permanently using the power terminal, eliminating the limitations and inconveniences associated with battery usage (such as limited usage time and frequent battery replacement).



>> RF wireless communication system configuration





With the application of a dedicated fan, quieter and more powerful airflow is secured.



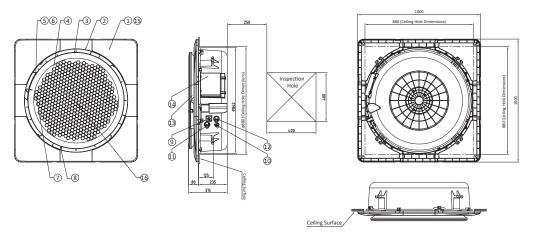


- An automatic drain pump is built-in.
- ▶ A drain check valve is installed as standard to prevent backflow of condensate.
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium,weak) and Turbo mode for rapid cooling and heating

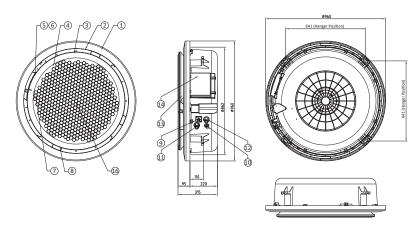


- Depending on the installation location, circular grilles (exposed) and square grilles (concealed) are available
- For energy savings, installation of On/Off valves for each unit is recommended.
 -These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Registered with Korean Patent No. 10-1147406.

Circular Cassette Type (Squared Grille)



Circular Cassette Type (Rounded Grille)



				1
Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS	1	
2	DRAIN PAN	ABS	1	SLIDING TYPE
3	FLAP		4	
4	RETURN GRILLE	ABS	1	
5	DRAIN PUMP	ASS'Y	1	
6	FLOAT S/W	ASS'Y	1	DC 12 V
7	REMOTE CONTROL RECEIVER		1	
8	STEPPING MOTOR	ASS'Y	4	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	AIR VENT	ASS'Y	1	PT1/4" (Manual)
11	WATER INLET	BS	1	PF 3/4" (20 A)
12	WATER OUTLET	BS	1	PF 3/4" (20 A)
13	INNER GUIDE	EPS	1	
14	CONTROL BOX	ABS	1	
15	ACCESS DOOR	ABS	4	
16	FAN & MOTOR	ASS'Y	1	

Standard Specifications

Category	Sp	ecifications	SFC-	R3K	SFC-	R4K	SFC-	R5K	SFC-R6K		SFC-	R8K	SFC-	R10K
	Capacity C	Conditions	Α	В	А	В	А	В	Α	В	А	В	А	В
	Cooling	W	5,210	3,900	6,100	4,590	8,390	6,390	10,090	7,610	13,180	9,890	15,660	11,630
Capacity	Capacity	Kcal/h	4,480	3,360	5,240	3,950	7,210	5,500	8,680	6,550	11,330	8,510	13,460	10,000
	Heating	W	9,860	5,950	11,530	6,980	15,560	9,530	18,460	11,220	23,840	14,470	28,780	17,270
	Capacity	Kcal/h	8,480	5,120	9,910	6,000	13,380	8,200	15,880	9,650	20,500	12,440	24,750	14,850
	Flow Rate	ℓ/min	15.0	11.2	17.5	13.2	24.1	18.4	28.9	21.8	37.8	27.8	44.9	33.3
	Head Loss	mAq	3.6	2.0	4.9	2.8	2.4	1.4	3.4	2.0	5.7	3.1	8.1	4.5
	Ту	pe						Single Suction	n TURBO Type					
	SIZE	mm						Ø4	180					
Fan Blower	Airflow Volume	m³/min	1	3	1	6	1	9	2	2	2	8	3	13
	Drive Type						,	Direct Dr	ive Motor					
	Quantity	EA							1					
Motor	Ту	pe					BLDC: Enc	osed Type (8	poles, Class E	insulation)				
Motor	Quantity	EA							1					
Power Co	onsumption	W	2	4	4	0	5	6	9	5	1:	10	195	
Heat Exchanger	Ту	pe					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	" (20 A)					
Pipe	Outlet	Α						PF 3/4	" (20 A)					
	Dra	ain				Ø16 (Outer D	iameter) / Bu	ilt-in Drain Pu	mp (10 W) / F	lead 600 mm	(from Outlet)			
E	xternal Materi	al				Main Body	and Grille Pa	nel: Injection	Molded (ABS,	Composite P	Material)			
In	sulation Mater	ial					P.U Foam, P	E Foam, Styre	Foam / Flam	e Retardant				
Ai	ir Volume Cont	rol			Turbo, Stron	g, Medium, W	eak, Automat	ic Wireless Re	emote Control	ler (Wired rer	note controlle	r is optional)		
	Power Supply							Single Phase	220 V 60 HZ					
	AIR FILTER						Vin	yl Chloride (S	ubmersible Ty	pe)				
Disc	charge Swing M	lotor						DC 12V STEP	PING MOTOR					
Dimensions	Main Body	DxWxH						880	x 240					
Jiiilelisiolis	Panel	(mm)					Ø960 x 240	(Rounded) / 1	000 x 1000 x	74 (Squared)				
Produc	ct Weight	Kg	16.9	/ 18.0				19.7	/ 20.8				22.4	/ 23.5

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

1-Way Ceiling Cassette, Slim Type



Suitable for installation in locations with low ceiling height, such as apartments and officetels (height 135mm).

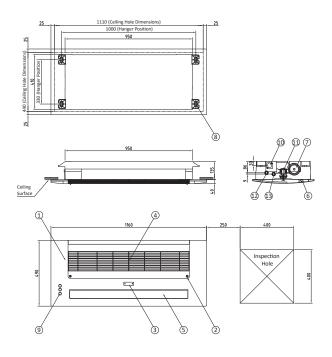


- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.
- An automatic drain pump is built-in (600 mm of drainage capability).
- Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.



- ▶ The swing blades can be adjusted to control the direction of airflow. The product also features aerodynamic blades designed to prevent direct contact between the discharged air and the ceiling, helping to prevent ceiling contamination. (Patent Acquired)
- ▶ Valve installation is highly recommended due to the product's characteristics.
- ▶ A drain check valve is installed as standard to prevent the backflow of condensate.
- The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 Option
- Korean Patent Registration Number No. 10-1147406.
- ► An interior grille with inspection openings can be installed. Option
 - Korean Patent Registration Number (Utility Model) No. 10-11472719

1-Way Ceiling Cassette, Slim Type



Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	MOTOR		1	BLDC
8	HANGING BRACKET	ABS	4	
9	REMOTE CONTROL RECEIVER	ACRYLIC	1	
10	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
11	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
12	WATER OUTLET	BS	1	PF 3/4" (20 A)
13	WATER INLET	BS	1	PF 3/4" (20 A)

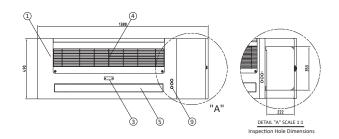
1-Way Slim Type Grille Panel with Inspection Hole

Korean Patent Registration Number (Utility Model) No. 10-11472719 Korean Patent Registration Number (Design) No. 30-0777206

- With the integration of the grille panel and inspection hole, there is no need to install a separate inspection hole on the ceiling.
- ▶ Installation of inspection holes can be omitted, reducing construction costs.
- With no inspection openings on the ceiling surface, a seamless and integrated interior design is achievable.
- Allows for convenient inspection of piping and valves.



1-Way Ceiling Cassette, Slim Type (Inspection Hole Type)



Standard Specifications

Category	ory Specifications		SFC-S	SFC-S2.5K		SFC-S3K		SFC-S3.5K	
	Capacity	Conditions	Α	В	A	В	А	В	
	Cooling	W	4,110	3,130	4,690	3,550	5,500	4,130	
	Capacity	kcal/h	3,530	2,690	4,030	3,060	4,730	3,560	
Capacity	Heating	W	7,370	4,550	9,090	5,580	11,200	6,800	
	Capacity	kcal/h	6,340	3,910	7,820	4,800	9,630	5,850	
	Flow Rate	ℓ/min	11.8	9.0	13.5	10.2	15.8	11.9	
	Head Loss	mAq	2.6	1.51	3.4	1.94	4.66	2.64	
Fan Blower	T	ype			Centrifugal Multi-Fl	ow (Cross Flow Fan)			
raii biowei	Airflow Volume	m³/min	7	7	9	e	12	12.5	
Motor	T	ype	BLDC						
WIOTOI	Quantity	EA			:	1			
Power Co	nsumption	W	2	8	30	0.8	6	8	
Heat Exchanger	T	ype			Integrated Multi-Pass Cr	oss Finned Tube (Slit Fin)			
	Inlet	mm			20) A			
Pipe	Outlet	mm			20)A			
	Drain	mm			16	5A			
	Power Supply				Single Phase	220 V 60 Hz			
	Communication Li	ine			Shield cable	AWG24 x 4C			
	AIR FILTER		Vinyl Chloride Filter						
Exterior	Main Body	D x W x H (mm)	410 x 950 x 135						
Dimensions	Panel	DXWXH(MM)		490 x 1160 x 30					
Product	t Weight	kg			1	2			

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 50°C and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 50°C.

2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

1-Way Ceiling Cassette, Slim Type, High Capacity



Suitable for installation in locations with low ceiling height, such as apartments and officetels (height 170 mm).

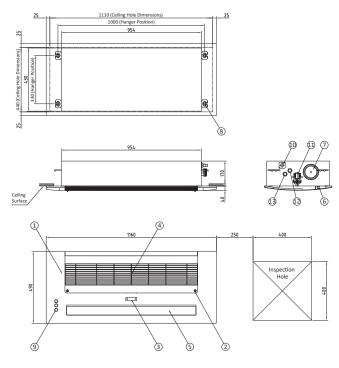


- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.
- An automatic drain pump is built-in (600 mm of drainage capability).
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.



- ▶ The swing blades can be adjusted to control the direction of airflow. The product also features aerodynamic blades designed to prevent direct contact between the discharged air and the ceiling, helping to prevent ceiling contamination. (Patent Acquired)
- ▶ Valve installation is highly recommended due to the product's characteristics.
- A drain check valve is installed as standard to prevent the backflow of condensate.
- The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 Option
 - Registered with Korean Patent No. 10-1147406
- ► An interior grille with inspection openings can be installed. Option
 - Registered with Korean Patent (Utility Model) No. 10-11472719

1-Way Ceiling Cassette, Slim Type, High Capacity

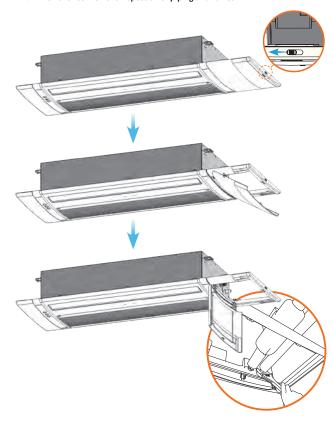


Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	MOTOR		1	BLDC
8	HANGING BRACKET	ABS	4	
9	REMOTE CONTROL RECEIVER	ACRYLIC	1	
10	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
11	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
12	WATER OUTLET	BS	1	PF 3/4" (20 A)
13	WATER INLET	BS	1	PF 3/4" (20 A)

1-Way Slim Type Grille Panel with Inspection Hole

Korean Patent Registration Number (Utility Model) No. 10-11472719 Korean Patent Registration Number (Design) No. 30-0777206

- With the integration of the grille panel and inspection hole, there is no need to install a separate inspection hole on the ceiling.
- Installation of inspection holes can be omitted, reducing construction costs.
- With no inspection openings on the ceiling surface, a seamless and integrated interior design is achievable.
- ▶ Allows for convenient inspection of piping and valves.



Standard Specifications

Category		Specifications	SFC-S	S4KH	SFC-S4	.5KH			
	Capacity	/ Conditions	А	В	A	В			
	Cooling Capacity	W	6,130	4,650	6,920	5,230			
	Cooling Capacity	kcal/h	5,270	4,000	5,950	4,500			
Capacity	Heating Capacity	W	13,270	8,140	14,300	8,740			
	Heating Capacity	kcal/h	11,410	7,000	12,300	7,520			
	Flow Rate	ℓ/min	17.5	13.5	19.8	15.0			
	Head Loss	mAq	3.1	1.8	3.9	2.3			
Fan Blower	1	Гуре		CROSS FLOW FAN					
raii biowei	Airflow Volume	m³/min	13	3.5	15	j			
Motor	Motor			BL	DC				
IVIOLOI	Quantity	EA	1						
Power Co	onsumption	W	6	7	83	1			
Heat Exchanger	-	Гуре		Integrated Multi-Pass Cro	oss Finned Tube (Slit Fin)				
	Inlet	mm		20)A				
Pipe	Outlet	mm		20)A				
	Drain	mm		16	iA .				
	Power Supply			Single Phase	220 V 60 HZ				
	Communication Line	e		Shield cable	AWG24 x 4C				
	AIR FILTER			Vinyl Chloride (Su	ubmersible Type)				
Exterior	Exterior Main Body			430x95	60x170				
Dimensions	Panel	D x W x H (mm)		490x1,	160x40				
Produc	ct Weight	kg		2	2				

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C



Suitable for installation in locations with low ceiling height, such as apartments and officetels (height 145mm).

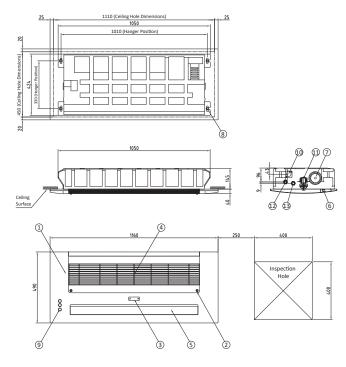


- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.
- An automatic drain pump is built-in (600 mm of drainage capability).
- Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.



- ▶ The swing blades can be adjusted to control the direction of airflow. The product also features aerodynamic blades designed to prevent direct contact between the discharged air and the ceiling, helping to prevent ceiling contamination. (Patent Acquired)
- ▶ Valve installation is highly recommended due to the product's characteristics.
- A drain check valve is installed as standard to prevent the backflow of condensate.
- The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 Option
 - Registered with Korean Patent No. 10-1147406
- ► An interior grille with inspection openings can be installed. Option
 - Registered with Korean Patent (Utility Model) No. 10-11472719

1-Way EPP Ceiling Cassette, Slim Type

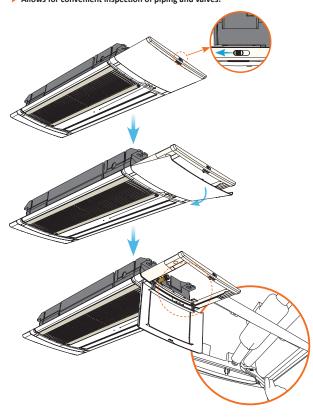


Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	MOTOR		1	BLDC
8	HANGING BRACKET	EPP	4	
9	REMOTE CONTROL RECEIVER	ACRYLIC	1	
10	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
11	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
12	WATER OUTLET	BS	1	PF 3/4" (20 A)
13	WATER INLET	BS	1	PF 3/4" (20 A)

1-Way Slim Type Grille Panel with Inspection Hole

Korean Patent Registration Number (Utility Model) No. 10-11472719 Korean Patent Registration Number (Design) No. 30-0777206

- With the integration of the grille panel and inspection hole, there is no need to install a separate inspection hole on the ceiling.
- Installation of inspection holes can be omitted, reducing construction costs.
- With no inspection openings on the ceiling surface, a seamless and integrated interior design is achievable.
- ▶ Allows for convenient inspection of piping and valves.



Standard Specifications

Category		Specifications	SFC-E	S2.5K	SFC-	ES3K	SFC-E	S3.5K			
	Capacity	Conditions	А	В	A	В	Α	В			
	Cooling	W	4,110	3,130	4,690	3,550	5,500	4,130			
	Capacity	kcal/h	3,530	2,690	4,030	3,060	4,730	3,560			
Capacity	Heating	W	7,370	4,550	9,090	5,580	11,200	6,800			
	Capacity	kcal/h	6,340	3,910	7,820	4,800	9,630	5,850			
	Flow Rate	ℓ/min	11.8	9.0	13.5	10.2	15.8	11.9			
	Head Loss	mAq	2.6	1.51	3.4	1.94	4.66	2.64			
Fan Blower	T	ype			Centrifugal Multi-Fl	ow (Cross Flow Fan)					
raii biowei	Airflow Volume	m³/min	7	7	12.5						
Motor	T	ype			BL	DC					
IVIOLOI	Motor Quantity				:	1					
Power Co	nsumption	W	28 30.8 68								
Heat Exchanger	T	ype	Integrated Multi-Pass Cross Finned Tube (Slit Fin)								
	Inlet	mm			20) A					
Pipe	Outlet	mm			20) A					
	Drain	mm			16	5 A					
	Power Supply				Single Phase	220 V 60 Hz					
	Communication Li	ine	Shield cable AWG24 x 4C								
	AIR FILTER		Vinyl Chloride Filter								
Exterior	Main Body	D x W x H (mm)									
Dimensions	Panel	D X VV X II (IIIIII)	490 x1160 x 30								
Produc	t Weight	kg			1	2					

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 50°C and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 50°C.

2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

4-Way Ceiling Cassette Type

Creates an optimal indoor environment with even airflow in all four directions





quieter and more powerful airflow is secured.



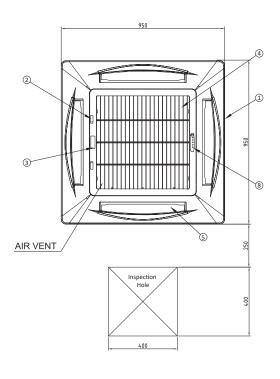
- ▶ An automatic drain pump is built-in (600 mm of drainage capability).
- A drain check valve is installed as standard to prevent the backflow of condensate.
- An independent control grille panel can be installed. O
- ▶ With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.

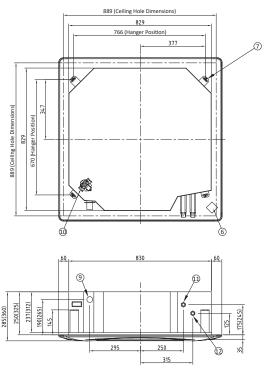
as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.



- For energy savings, installation of On/Off valves for each product is recommended.
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ▶ The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 - Korean Patent Registration No. 10-1147406.

4-Way Ceiling Cassette Type





st() dimensions are in SFC-10KB dimensions

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
- 6	STEPPING MOTOR	ASS'Y	1	DC 12 V

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
7	HANGING BRACKET	GI	4	
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	WATER OUTLET	BS	1	PF 3/4" (20 A)
12	WATER INLET	BS	1	PF 3/4" (20 A)

Standard Specifications

Category	Sp	ecifications	SFC-	-ЗКВ	SFC-	4KB	SFC-	5KB	SFC-	6КВ	SFC	-8KB	SFC-	10KB
	Capacity C	Conditions	А	В	А	В	А	В	А	В	А	В	А	В
	Cooling	W	4,840	3,660	6,690	5,000	7,990	6,110	9,610	7,270	12,640	9,480	15,360	11,630
	Capacity	Kcal/h	4,160	3,150	5,750	4,300	6,870	5,250	8,260	6,250	10,870	8,150	13,210	10,000
Capacity	Heating	W	9,660	5,870	13,200	7,970	15,920	9,770	19,060	11,630	24,880	15,120	29,540	18,020
	Capacity	Kcal/h	8,310	5,050	11,350	6,850	13,690	8,400	16,390	10,000	21,390	13,000	25,400	15,500
	Flow Rate	ℓ/min	13.9	11.0	19.2	14.0	23.0	18.0	27.6	21.0	36.3	27.0	44.0	33.3
	Head Loss mAq		3.1	2.0	6.0	3.2	2.1	1.3	3.1	1.8	5.5	3.0	13.4	7.7
	Тур	pe						Single Suction	n TURBO Type					
	SIZE	mm			,			Ø4	180					
Fan Blower	Airflow Volume	m³/min	1	3	1	.6	1	9	2	2	2	16	33	
	Drive							Direct Dr	ive Motor					
	Quantity	EA	1											
Motor	Тур	pe		BLDC Semi-Enclosed Type (8 poles, Class E insulation)										
1410101	Quantity	EA	1											
Power Co	nsumption	W	2	0	3	7	5	5	8	0	1	25	186	
Heat Exchanger	Тур	ре					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	" (20 A)					
Pipe	Outlet	А						PF 3/4	" (20 A)					
	Dra	ain				Ø16 (Outer D	iameter) / Bu	ilt-in Drain Pu	mp (10 W) / F	lead 600 mm	(from Outlet)			
E:	xternal Materi	al			Main Boo	dy: Zinc-Coate	d Steel Plate (0.8 t, 1.0 t) /	Grille Panel: Ir	jection Mold	ed (HIPS, ABS	Material)		
Aiı	Volume Cont	rol			Turbo, Stron	g, Medium, W	eak, Automat	ic Wireless Re	emote Control	ler (Wired rer	note controlle	er is optional)		
	Power Supply	pply Single Phase 220 V 60 HZ												
	AIR FILTER Vinyl Chloride (Submersible Type)													
Discl	narge Swing M	lotor						DC 12 V, STEF	PING MOTOR					
Dimensions	Main Body	DxWxH					830 X 83						830 X 8	30 X 320
	Panel	(mm)		950 X 950 X 35										
Product	t Weight	Kg		21	1.5				2	3			3	30

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

4-Way EPP Ceiling Cassette Type

Cost-saving construction through lightweighting

(Achieved a weight reduction of more than 40% compared to existing steel products)



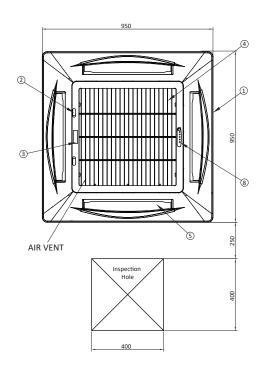
This is the first such technology and material applied to 4-way ceiling cassette in Korea.

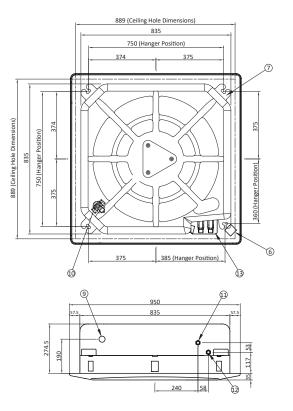


- Use of eco-friendly heat-resistant and corrosion-resistant materials
 - EPP (Expanded Poly-Propylene) is resistant to heat, provides excellent insulation, and minimizes heat loss, resulting in outstanding performance.
 - EPP inhibits oxidation and prevents corrosion, even when used for a long period of time
- Use of lightweight materials
 - Using lightweight materials compared to traditional steel products can save construction costs.
 - Density Comparison: Steel (7.85 kg/m 3) >> EPP (0.12 kg/m 3)

- With the application of a BLDC motor as a standard specification power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating
- ▶ An automatic drain pump is built-in (600mm of drainage capability).
- A drain check valve is installed as standard to prevent the backflow of condensate.
- ► An independent control grille panel can be installed. Option
- For energy savings, installation of On/Off valves for each unit is recommended.
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
- Korean Patent Registration No. 10-1147406
- Registered 4 domestic patents related to EPP
 - 2 Utility Model Patents: No. 10-1266268, No. 10-1280448
 - 2 Design Patents: No. 30-0694028, No. 30-0694029

4-Way EPP Ceiling Cassette Type





Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	HANGING BRACKET	EPP	4	

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	WATER OUTLET	BS	1	PF 3/4" (20 A)
12	WATER INLET	BS	1	PF 3/4" (20 A)
13	External Auxiliary Drain Plate	ABS	1	

Standard Specifications

Category	Sp	ecifications	SFC	-E3K	SFC	-E4K	SFC	-E5K	SFC	-E6K	SFC	-E8K	SFC-	E10K
	Capacity C	Conditions	А	В	А	В	А	В	А	В	А	В	А	В
	Cooling	W	4,840	3,660	6,690	5,000	7,990	6,110	9,610	7,270	12,640	9,480	15,360	11,630
	Capacity	Kcal/h	4,160	3,150	5,750	4,300	6,870	5,250	8,260	6,250	10,870	8,150	13,210	10,000
Capacity	Heating	W	9,660	5,870	13,200	7,970	15,920	9,770	19,060	11,630	24,880	15,120	29,540	18,020
	Capacity	Kcal/h	8,310	5,050	11,350	6,850	13,690	8,400	16,390	10,000	21,390	13,000	25,400	15,500
	Flow Rate	ℓ/min	13.9	11.0	19.2	14.0	23.0	18.0	27.6	21.0	36.3	27.0	44.0	33.3
	Head Loss mAq		3.1	2.0	6.0	3.2	2.1	1.3	3.1	1.8	5.5	3.0	13.4	7.7
	Ту	pe							n TURBO Type					
	SIZE	mm			1			Ø4	180					
Fan Blower	Airflow Volume	m³/min	1	.3	1	.6	1	9	2	2	2	26	33	
	Drive Type							Direct Dr	ive Motor					
	Quantity	EA		1										
Motor	Ту	pe		BLDC Semi-Enclosed Type (8 poles, Class E insulation)										
1410101	Quantity	EA	1											
	nsumption	W	2	.0	3	7	5	55 80		0	1	25	1	86
Heat Exchanger	Ту	ре					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	" (20 A)					
Pipe	Outlet	А						PF 3/4	" (20 A)					
	Dra	ain				Ø16 (Outer D	Diameter) / Bu	ilt-in Drain Pu	mp (10 W) / H	lead 600 mm	(from Outlet)			
	kternal Materi						ded PolyPropy			•				
Ai	Volume Cont	rol			Turbo, Stron	g, Medium, W	/eak, Automat			ler (Wired re	note controlle	er is optional)		
	Power Supply	Single Phase 220 V 60 HZ												
	AIR FILTER								ubmersible Ty					
Disc	narge Swing M								PING MOTOR					
Dimensions	Main Body	DxWxH							5 X 274.5					
	Panel	(mm)		950 X 950 X 35										
Produc	t Weight	Kg		1	5				1	.7			2	20

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

4-Way Ceiling Cassette Type, 4 Pipe

This is a 4 Pipe ceiling cassette type product, the first of its kind developed in Korea.





Cooling and heating valves can be controlled separately.



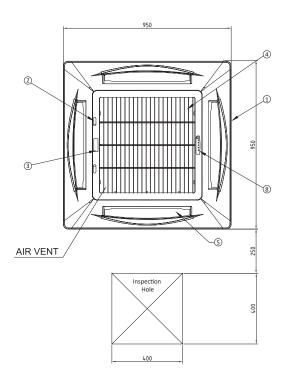
- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.
- ▶ Uses high airflow, low noise Turbo Fans.
- A drain check valve is installed as standard to prevent the backflow of condensate.
- With application of a BLDC motor as a standard specification power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.

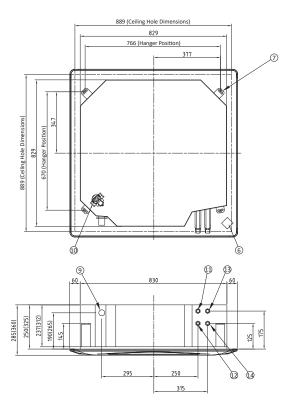
 An automatic drain pump is built-in.
 (600 mm of drainage capability).



- For energy savings, installation of On/Off valves for each product is recommended.
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

4-Way Ceiling Cassette Type, 4 Pipe





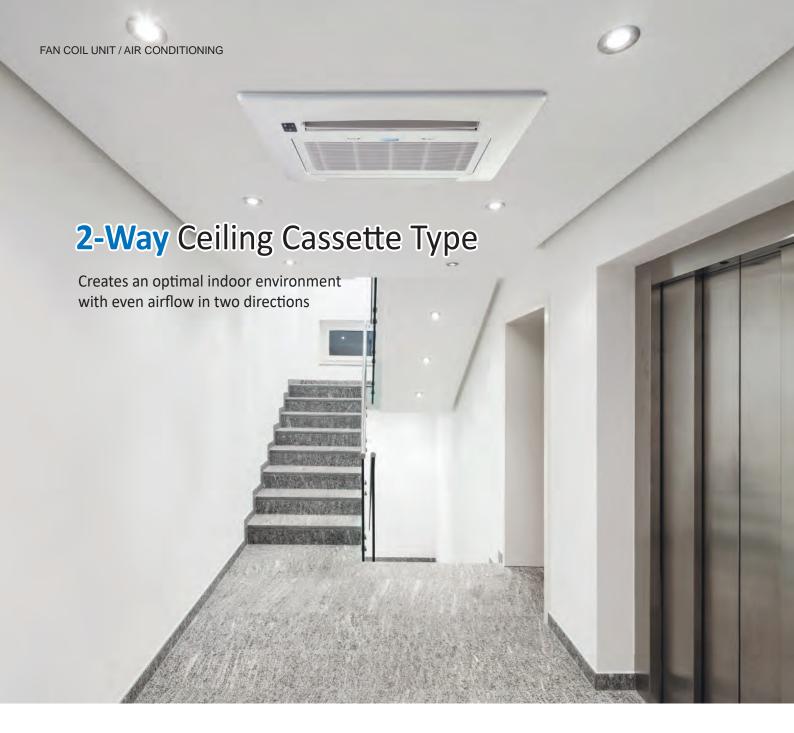
Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	HANGING BRACKET	GI	4	

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	HOT WATER OUTLET	BS	1	PF 3/4" (20 A)
12	HOT WATER INLET	BS	1	PF 3/4" (20 A)
13	COOL WATER OUTLET	BS	1	PF 3/4" (20 A)
14	COOL WATER INLET	BS	1	PF 3/4" (20 A)

Standard Specifications

Category		Specifications	SFC-	-2K2	SFC	-3K2	SFC-	-4K2	SFC	-5K2	SFC	-6K2			
	Capacity C	onditions	А	В	А	В	А	В	А	В	А	В			
	Cooling	W	3,030	2,340	4,640	3,520	6,170	4,710	7,650	5,850	9,200	6,980			
	Capacity	Kcal/h	2,620	2,010	3,990	3,030	5,310	4,050	6,580	5,030	7,900	6,000			
Capacity	Heating	W	5,130	3,020	6,340	3,710	8,930	5,230	11,020	6,400	12,150	6,980			
	Capacity	Kcal/h	4,410	2,600	5,460	3,190	7,680	4,500	9,480	5,500	10,450	6,000			
	Flow Rate	ℓ/min	8.9/7.4	6.8/4.4	13.3/9.1	10.2/5.4	17.8/12.9	13.6/7.6	22.0/15.9	16.8/9.2	26.4/17.5	20.1/10.1			
	Head Loss	mAq	2.46/0.85	1.44/0.3	5.49/2.75	3.23/0.45	9.84/4.92	5.74/0.9	15.0/3.9	8.8/1.3	21.6/4.8	3.17/1.58			
	Тур	oe					Single Suction	n TURBO Type							
_	SIZE	mm					Ø4	180							
Fan Blower	Airflow Volume	m³/min	6	5	9	.5	1	3	1	.6	2	26			
Diowei	Drive Type	Drive Type Direct Drive I								tor					
	Quantity	EA					:	1							
Motor	Тур	oe				BLDC Semi	-Enclosed Type	(8 poles, Class E	insulation)						
IVIOLOI	Quantity	EA		1											
Power Co	nsumption	W	4	40 44 51 56					6	1	30				
leat Exchanger	Тур	oe		Integrated Multi-Pass Cross Finned Tube (Slit Fin)											
	Inlet	А					PF 3/4	' (20 A)							
Pipe	Outlet	Α					PF 3/4	' (20 A)							
	Dra	in			Ø16 (Ou	ter Diameter) /	Built-in Drain Pu	mp (10 W) / He	ad 600 mm (fro	m Outlet)					
	External Materia	!		M	ain Body: Zinc-C	oated Steel Plat	e (0.8 t, 1.0 t) / (Grille Panel: Inje	ection Molded (I	HIPS, ABS Mate	rial)				
A	ir Volume Contro	ol		Turbo	, Strong, Mediui	n, Weak, Auton	natic Wireless Re	mote Controlle	r (Wired remote	controller is or	otional)				
	Power Supply						Single Phase	220 V 60 HZ							
	AIR FILTER					\	/inyl Chloride (S	ubmersible Type	e)						
Dis	charge Swing Mo	otor		DC 12 V, STEPPING MOTOR											
Dimensions	Main Body	DxWxH						30 X 250							
	Panel	(mm)					950 X 9	50 X 35							
Produc	t Weight	Kg		3	36			36	5.5		37	7.5			

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C



With the use of the TURBO FAN, quieter and more powerful airflow is secured.



- ▶ An automatic drain pump is built-in (600mm of drainage capability).
- A drain check valve is installed as standard to prevent the backflow of condensate.

 Option
- ► An independent control grille panel can be installed. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.

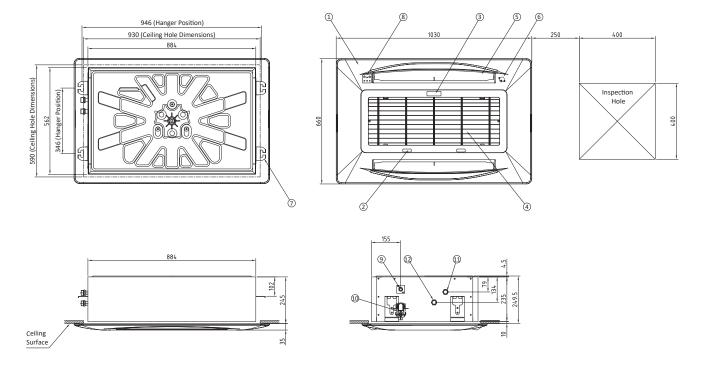
 A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium,weak) and Turbo mode for rapid cooling and heating.



- ► For energy savings, installation of On/Off valves for each product is recommended.

 Option
 - -These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
- Korean Patent Registration No. 10-1147406

2-Way Ceiling Cassette Type

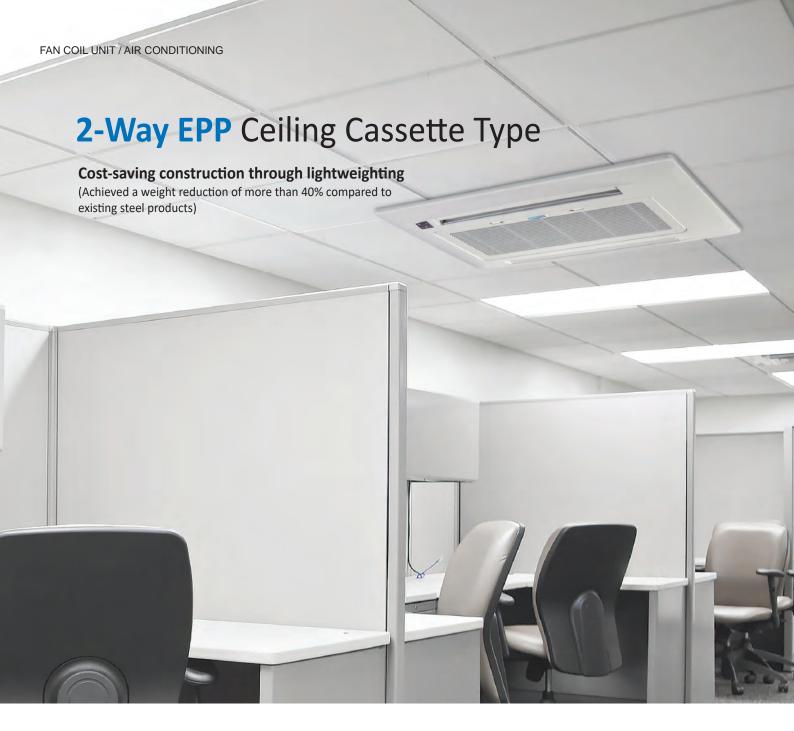


Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
7	HANGING BRACKET	GI	4	
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	WATER OUTLET	BS	1	PF 3/4" (20 A)
12	WATER INI ET	RC	1	DE 3 /4" (20 A)

Standard Specifications

Category		Specifications	SFC2	-ЗКВ	SFC2	-4КВ	SFC2	-5KB		
	Capacity C	onditions	А	В	Α	В	А	В		
	Cooling	W	4,830	3,660	6,400	4,880	7,580	5,810		
	Capacity	Kcal/h	4,150	3,150	5,500	4,200	6,520	5,000		
Capacity	Heating	W	9,600	5,870	11,990	7,370	13,800	8,490		
	Capacity	Kcal/h	8,260	5,050	10,310	6,340	11,870	7,300		
	Flow Rate	ℓ/min	13.9	11.0	18.4	14.0	21.8	18.0		
	Head Loss	mAq	4.6	2.9	8.0	4.6	13.1	7.6		
	Тур	oe			Single Suction	n TURBO Type				
	SIZE	mm		Ø325						
Fan Blower	Airflow Volume	m³/min	11 13 16							
	Drive Type		Direct Drive Motor							
	Quantity	EA	1							
Motor	Тур	oe		В	LDC Semi-Enclosed Type	(8 poles, Class E insulation	1)			
	Quantity	EA								
Power Co	nsumption	W	52 67 105)5		
leat Exchanger	Тур	oe			Integrated Multi-Pass Cr	oss Finned Tube (Slit Fin)				
	Inlet	Α	PF 3/4" (20 A)							
Pipe	Outlet	Α			PF 3/4	" (20 A)				
	Dra	in		Ø16 (Outer Dia	meter) / Built-in Drain Pu	eter) / Built-in Drain Pump (10 W) / Head 600 mm (from Outlet)				
	External Material			Main Body: Zinc-Coated S	Steel Plate (0.8 t, 1.0 t) /	Grille Panel: Injection Mol	ded (HIPS, ABS Material)			
	Air Volume Control		Turl	oo, Strong, Medium, Wea	ık, Automatic Wireless Re	emote Controller (Wired r	emote controller is optio	nal)		
	Power Supply				Single Phase	220 V 60 HZ				
	AIR FILTER				Vinyl Chloride (S	ubmersible Type)				
Di	scharge Swing Mot	or	DC 12V STEPPING MOTOR							
Dimensions	Main Body	DxWxH			562 X 88	4 X 239.5				
Difficusions	Panel	(mm)			1030 X	660 X 35				
Produc	t Weight	Kg			22	2.5				



This is the first such technology and material applied to the 2-way ceiling cassette in Korea.



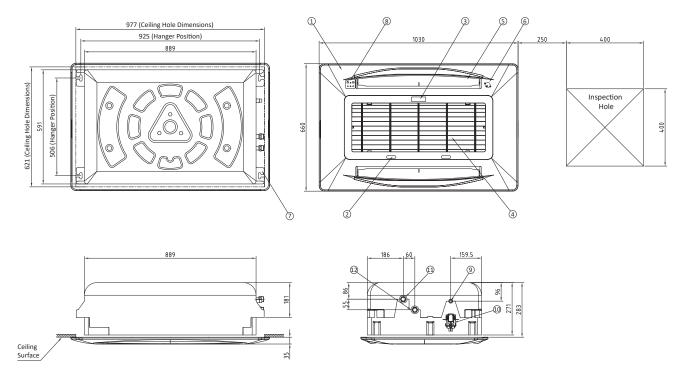
- Use of eco-friendly heat-resistant and corrosion-resistant materials
 - EPP (Expanded Poly-Propylene) is resistant to heat, provides excellent insulation, and minimizes heat loss, resulting in outstanding performance.
 - EPP inhibits oxidation and prevents corrosion, even when used for a long period of time.
- Use of lightweight materials

Using lightweight materials compared to traditional steel products can save construction costs.

- Density Comparison: Steel (7.85 kg/m 3) >> EPP (0.12 kg/m 3)

- With the application of a BLDC motor as a standard specification power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- ▶ A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.
- ▶ An automatic drain pump is built-in (600mm of drainage capability).
- A drain check valve is installed as standard to prevent the backflow of condensate.
- ► An independent control grille panel can be installed. Option
- For energy savings, installation of On/Off valves for each product is recommended.
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406
- ▶ Registered 4 domestic patents related to EPP
- 2 Utility Model Patents: No. 10-1266268, No. 10-1280448
- 2 Design Patents: No. 30-0694028, No. 30-0694029

2-Way EPP Ceiling Cassette Type

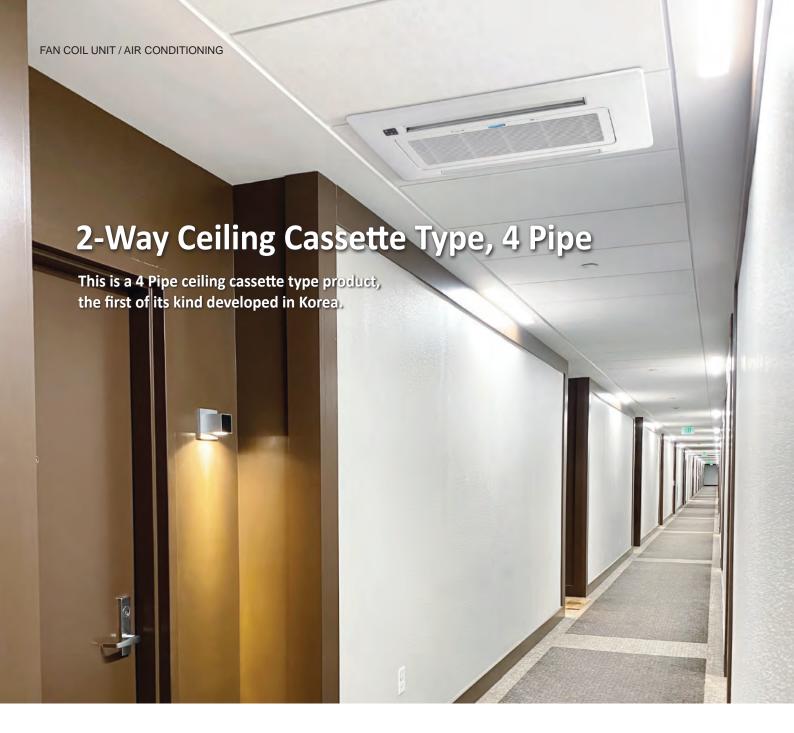


Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
7	HANGING BRACKET	EPP	4	
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	WATER OUTLET	BS	1	PF 3/4" (20 A)
12	WATER INLET	BS	1	PF 3/4" (20 A)

Standard Specifications

Category		Specifications	SFC2	-E3K	SFC2	?-E4K	SFC2	-E5K		
	Capacity C	onditions	А	В	A	В	А	В		
	Cooling	W	4,830	3,660	6,400	4,880	7,580	5,810		
	Capacity	Kcal/h	4,150	3,150	5,500	4,200	6,520	5,000		
Capacity	Heating	W	9,600	5,870	11,990	7,370	13,800	8,490		
	Capacity	Kcal/h	8,260	5,050	10,310	6,340	11,870	7,300		
	Flow Rate	€/min	13.9	11.0	18.4	14.0	21.8	18.0		
	Head Loss	mAq	4.6	2.9	8.0	4.6	13.1	7.6		
	Тур	oe			Single Suction	n TURBO Type				
	SIZE	mm		Ø325						
Fan Blower	Airflow Volume	m³/min	11 13 16							
	Drive Type		Direct Drive Motor							
	Quantity	EA	1							
Motor	Тур	oe		BLDC Semi-Enclosed Type (8 poles, Class E insulation)						
	Quantity	EA								
Power Co	nsumption	W	52 67 105)5		
leat Exchanger	Тур	oe			Integrated Multi-Pass Cr	oss Finned Tube (Slit Fin)				
	Inlet	А			PF 3/4	" (20 A)				
Pipe	Outlet	A			PF 3/4	" (20 A)				
	Dra	nin		Ø16 (Outer Dia	meter) / Built-in Drain Pu	mp (10 W) / Head 600 mr	m (from Outlet)			
	External Material			Material: Expande	d PolyPropylene / Grille F	Panel: Injection-Molded (F	HIPS, ABS Material)			
	Air Volume Control		Turl	oo, Strong, Medium, Wea	k, Automatic Wireless Re	emote Controller (Wired r	emote controller is optio	nal)		
	Power Supply				Single Phase	220 V 60 HZ				
	AIR FILTER				Vinyl Chloride (S	ubmersible Type)				
Di	scharge Swing Mot	or	DC 12V STEPPING MOTOR							
Dimensions	Main Body	DxWxH			591 X 9	73 X271				
5	Panel	(mm)			1030 X	660 X 35				
Produc	t Weight	Kg			18	3.5				



Cooling and heating valves can be controlled separately.



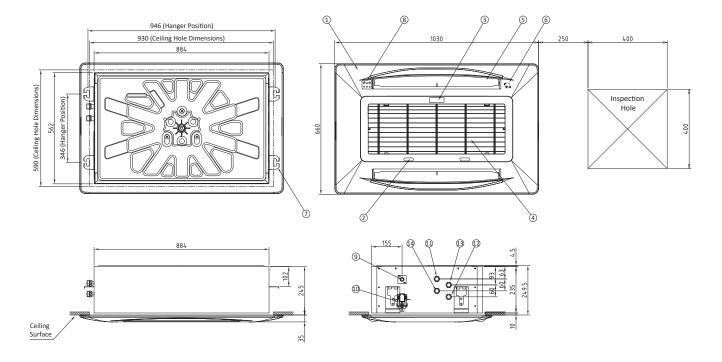
- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating
- Uses high airflow, low noise Turbo Fans.
- A drain check valve is installed as standard to prevent the backflow of condensate.
- With the application of a BLDC motor as standard a specification power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.

 An automatic drain pump is built-in.
 (600 mm of drainage capability).



- For energy savings, installation of On/Off valves for each product is recommended.
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

2-Way Ceiling Cassette Type, 4 Pipe



Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
- 5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	HANGING BRACKET	GI	4	

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	HOT WATER OUTLET	BS	1	PF 3/4" (20 A)
12	HOT WATER INLET	BS	1	PF 3/4" (20 A)
13	COOL WATER OUTLET	BS	1	PF 3/4" (20 A)
14	COOL WATER INLET	BS	1	PF 3/4" (20 A)

Standard Specifications

Category		Specifications	SFC2	-3K2	SFC2	-4K2	SFC2	SFC2-5K2		
	Capacity C	Conditions	Α	В	A	В	А	В		
	Cooling	W	4,730	3,630	6,090	4,630	6,710	5,080		
	Capacity	Kcal/h	4,070	3,120	5,240	3,980	5,770	4,370		
Capacity	Heating	W	6,280	3,700	7,930	4,630	8,800	5,080		
	Capacity	Kcal/h	5,400	3,180	6,820	3,980	7,570	4,370		
	Flow Rate	ℓ/min	13.6/9.0	10.5/5.4	17.5/11.4	13.3/6.7	19.3/11.4	14.6/12.7		
	Head Loss	mAq	4.36/0.96	2.60/0.34	7.22/1.53	4.17/0.53	8.79/1.53	5.03/1.9		
	Тур	pe		Single Suction TURBO Type						
	SIZE	mm			Ø3	325				
Fan Blower	Airflow Volume	m³/min	3	3	16					
	Drive Type		Direct Drive Motor							
	Quantity	EA		1						
Motor	Тур	pe		В	LDC Semi-Enclosed Type	(8 poles, Class E insulation	n)			
	Quantity	EA								
Power Co	nsumption	W	36 50 92				12			
leat Exchanger	Тур	ре			Integrated Multi-Pass Cross Finned Tube (Slit Fin)					
	Inlet	A	PF 3/4" (20 A)							
Pipe	Outlet	A			PF 3/4	' (20 A)				
	Dra	ain		Ø16 (Outer Dia	meter) / Built-in Drain Pu	mp (10 W) / Head 600mr	m (from Outlet)			
	External Material			Main Body: Zinc-Coated	Steel Plate (0.8 t, 1.0 t) / (Grille Panel: Injection Mol	lded (HIPS, ABS Material))		
	Air Volume Control		Turl	oo, Strong, Medium, Wea	ak, Automatic Wireless Re	emote Controller (Wired r	emote controller is optio	nal)		
	Power Supply				Single Phase	220 V 60 HZ				
	AIR FILTER				Vinyl Chloride (S	ubmersible Type)				
Di	ischarge Swing Mot	or	DC 12V STEPPING MOTOR							
Dimensions	Main Body	DxWxH			562 X 88	4 X 239.5				
Difficiations	Panel	(mm)			1030 X (560 X 35				
Produc	t Weight	Kg			3	2				



Enables quiet operation with the adoption of a Sirocco Fan.



- ▶ An automatic drain pump is built-in (600 mm of drainage capability).
- A drain check valve is installed as standard to prevent the backflow of condensate.

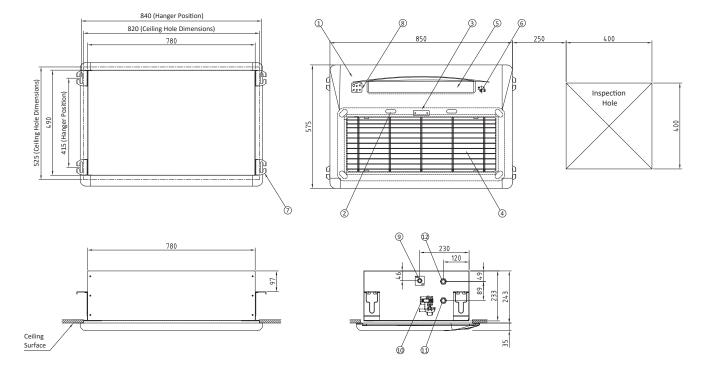
 Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.

 A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating.



- For energy savings, installation of On/Off valves for each product is recommended.
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 Option
 - Korean Patent Registration No. 10-1147406

1-Way Ceiling Cassette Type

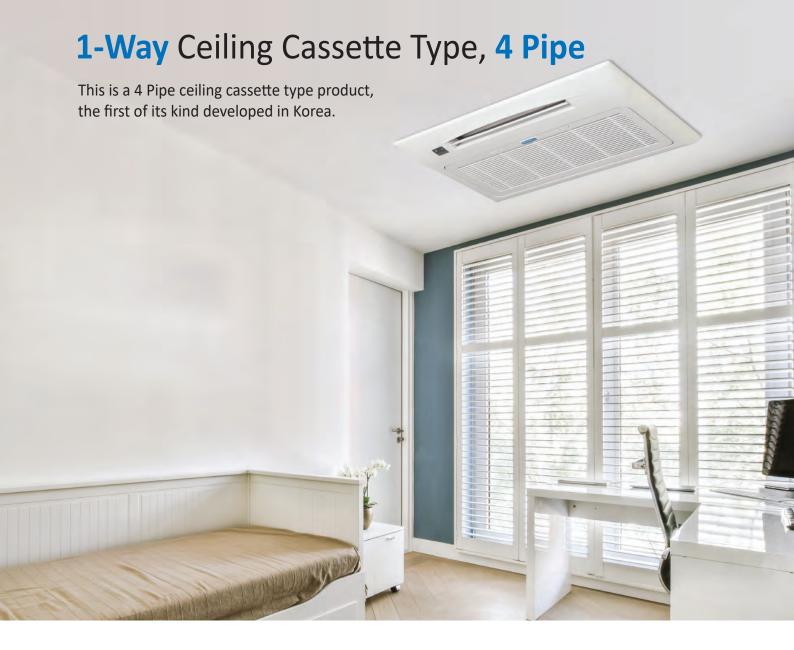


Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
7	HANGING BRACKET	GI	4	
8	REMOTE CONTROL RECEIVER	ACRYLIC	1	
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz
11	WATER OUTLET	BS	1	PF 3/4" (20 A)
12	WATER INLET	BS	1	PF 3/4" (20 A)

Standard Specifications

Category	S	pecifications	SFC1-	1.5KB	SFC1	L-2KB	SFC1-	2.5KB	SFC1	-3КВ	SFC1-	3.5KB	
	Capacity C	onditions	А	В	А	В	А	В	А	В	А	В	
	Cooling	W	2,450	1,860	3,210	2,440	3,840	2,910	4,730	3,610	5,360	4,070	
	Capacity	Kcal/h	2,110	1,600	2,760	2,100	3,300	2,500	4,070	3,100	4,610	3,500	
Capacity	Heating	W	4,880	2,980	6,070	3,720	7,070	4,300	8,520	5,230	10,070	6,160	
	Capacity	Kcal/h	4,200	2,560	5,220	3,200	6,080	3,700	7,330	4,500	8,660	5,300	
	Flow Rate	ℓ/min	7.1	5.3	9.3	7.0	11.1	8.3	13.6	10.3	15.4	11.7	
	Head Loss	mAq	0.58	0.32	1	0.57	1.42	0.79	3.2	1.84	4.1	2.37	
	Тур	oe					Double Suction	SIROCCO Type					
	SIZE	mm	Ø140	X 165	Ø140 X 200 Ø140 X 200			Ø140	X 200	Ø140	X 200		
Fan Blower	Airflow Volume	m³/min	5	5.6 7 9 9							1	11	
	Drive Type			Direct Drive Motor									
	Quantity	EA		1									
Motor	Тур	pe		BLDC Semi-Enclosed Type (8 poles, Class E insulation)									
	Quantity	EA	1					1					
Power Co	nsumption	W	3	10	41 74			7	74 108		08		
Heat Exchanger	Тур	pe	Integrated Multi-Pass Cross Finned Tube (Slit Fin)										
	Inlet	A	PF 3/4" (20 A)										
Pipe	Outlet	А						" (20 A)					
	Dra	iin			Ø	16 (Outer Diam	eter) / Built-in D	rain Pump (10 V	V) / Head 600 m	im			
	External Materia						e (0.8 t, 1.0 t) /						
A	ir Volume Contro	ol		Turbo,	Strong, Mediu	m, Weak, Auton	natic Wireless Re		r (Wired remote	controller is or	otional)		
	Power Supply						Single Phase	220 V 60 HZ					
	AIR FILTER						/inyl Chloride (S	ubmersible Type	2)				
Dis	charge Swing Mo	tor		DC 12 V, STEPPING MOTOR									
Dimensions	Main Body	DxWxH						80 X 231					
	Panel	(mm)			ı			75 X 35					
Product Weight		Kg	2	.7	2	27	2	18	3	0	3	0	



Cooling and heating valves can be controlled separately.



- A wireless remote controller is included as a standard feature, offering three fan speed settings (strong, medium, weak) and Turbo mode for rapid cooling and heating
- ▶ Enables quiet operation by adopting Sirocco Fan.
- ▶ A drain check valve is installed as standard to prevent the backflow of condensate.
- With the application of a BLDC motor as a standard specification power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.

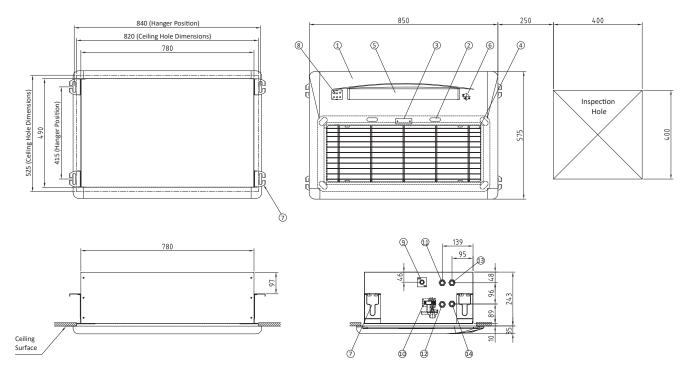
 An automatic drain pump is built-in.
 (600 mm of drainage capability).



- ► For energy savings, installation of On/Off valves for each product is recommended.

 Option
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
- Korean Patent Registration No. 10-1147406

1-Way Ceiling Cassette Type, 4 Pipe



Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	INTERIOR GRILLE ASS'Y	ABS/HIPS	1	
2	GRILLE REMOVAL BUTTON	ABS/HIPS	2	SLIDING TYPE
3	NAME PLATE		1	
4	RETURN GRILLE	ABS/HIPS	1	
5	FLAP	ABS/HIPS	4	
6	STEPPING MOTOR	ASS'Y	1	DC 12 V
7	HANGING BRACKET	GI	4	

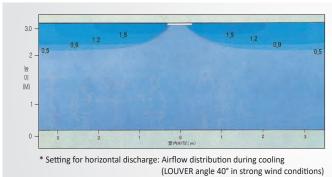
Part No	DESCRIPTION	DESCRIPTION MAT'L Q'TY		REMARK		
8	REMOTE CONTROL RECEIVER	ACRYLIC	1			
9	DRAIN PIPE PORT		1	Ø16 (Outer Diameter)		
10	DRAIN PUMP	ASS'Y	1	1Ø, 220 V, 60 Hz		
11	COOL WATER OUTLET	BS	1	PF 3/4" (20 A)		
12	COOL WATER INLET	BS	1	PF 3/4" (20 A)		
13	HOT WATER OUTLET	BS	1	PF 3/4" (20 A)		
14	HOT WATER INLET	BS	1	PF 3/4" (20 A)		

Standard Specifications

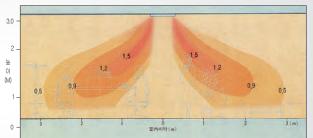
Category		Specifications	SFC1-	1.5K2	SFC1	L-2K2	SFC1-3K2				
	Capacity C	conditions	Α	В	A	В	А	В			
	Cooling	W	2,460	1,860	3,380	2,570	4,300	3,240			
	Capacity	Kcal/h	2,120	1,600	2,910	2,210	3,700	2,790			
Capacity	Heating	W	2,780	1,620	3,620	2,080	4,420	2,510			
	Capacity	Kcal/h	2,390	1,390	3,110	1,790	3,800	2,160			
	Flow Rate	ℓ/min	7.1/4.0	5.5/2.4	9.7/5.2	7.4/3.0	12.4/6.4	9.4/3.7			
	Head Loss	mAq	0.5/0.63	0.3/0.23	0.93/1.07	0.54/0.36	1.52/1.62	0.87/0.54			
	Тур	oe			Double Suction	n SIROCCO Type					
	SIZE	mm	Ø140	X 165	Ø140	X 200	Ø140	X 200			
Fan Blower	Airflow Volume	m³/min	4	1		7	1	.1			
	Drive		Direct Drive Motor								
	Quantity	EA		1							
Туре			BLDC Semi-Enclosed Type (8 poles, Class E insulation)								
Motor	Quantity	EA		1							
Power Co	nsumption	W	30 35 40					10			
leat Exchanger	Тур	oe			Integrated Multi-Pass Cr	ross Finned Tube (Slit Fin)					
	Inlet	A			PF 3/4	" (20 A)					
Pipe	Outlet	A	PF 3/4" (20 A)								
	Dra	nin		Ø16 (Ou	iter Diameter) / Built-in D	rain Pump (10 W) / Head	600 mm				
	External Material		Main Body: Zinc-Coated Steel Plate (0.8 t, 1.0 t) / Grille Panel: Injection Molded (HIPS, ABS Material)								
	Air Volume Control		Turbo, Strong, Medium, Weak, Automatic Wireless Remote Controller (Wired remote controller is optional)								
	Power Supply		Single Phase 220 V 60 HZ								
	AIR FILTER		Vinyl Chloride (Submersible Type)								
Discharge Swing Motor			DC 12 V, STEPPING MOTOR								
Dimensions	Main Body	DxWxH			490 X 7	80 X 231					
Difficiations	Panel	(mm)			850 X 5	575 X 35					
Produc	t Weight	Kg			29		3	1			



The Down Flow method is used to ensure good air distribution, allowing individual control of airflow in each section or area.

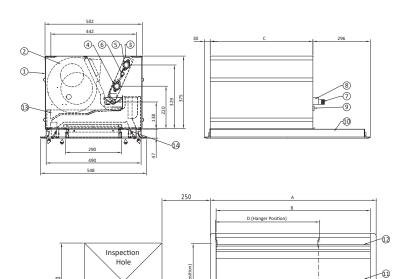


- ➤ The airflow control grille is made of aluminum, and EPS is used as the insulation material inside the product, making it lightweight. The height of the unit can be adjusted up to 70 mm depending on the ceiling height at the installation site.
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- A MICOM wireless remote controller switch can be attached. Option



- * Setting for vertical discharge: Airflow distribution during heating (LOUVER angle 65° in strong wind conditions)
- For energy savings, installation of On/Off valves for each product is recommended.
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

Cassette Standard Type (CC)



MODEL						Ceiling Hole Dimensions	Fully Threaded Bolt Dimensions
SFC-20CC	856	796	530	538	1	520 x 828	442 x 537
SFC-30CC	986	926	660	668	1	520 x 958	442 x 667
SFC-40CC	1136	1076	810	818	2	520 x 1108	442 x 817
SFC-60CC	1446	1386	1120	1128	2	520 x 1418	442 x 1127
SFC-80CC	1756	1696	1430	1438	3	520 x 1728	442 x 1437

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	BODY SIDE PLATE	GI 0.8T	2	-
2	FAN	ABS	E	SIROCCO FAN (Ø192)
3	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	WATER OUTLET	BS	1	PF 3/4" (20 A)
6	AIR VENT	BS	1	PT 1/8" (Manual)
7	DRAIN CONNECTION	-	1	PT 3/4" (20 A)
8	DRAIN PAN	CR 0.8 T	1	Powder Coating
9	TERMINAL BLOCK	-	1	20 A, 6 P
10	GRILLE PANEL	CR+AL	1	Inner Diameter Ø14 Outer Diameter Ø18
11	SERVICE PANEL	CR 0.8T	1	Powder Coating
12	Airflow Volume Control GRILLE	AL	2	Powder Coating
13	AIR CHAMBER	Styrofoam	1	-
14	AIR FILTER	Vinyl Chloride	1	Submersible

Standard Specifications

400

Category	S	pecifications	SFC-	20CC	SFC-	30CC	SFC-	40CC	SFC-	60CC	SFC-	80CC
	Capacity Co	onditions	А	В	А	В	А	В	А	В	А	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770
Capacity	Heating	W	5,640	3,470	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3
	Тур	e				Doub	le Suction Multi	iblade (SIROCCC	FAN)			
	SIZE	mm	Ø192	XL170	Ø192	XL200	Ø192 XL170		Ø192 XL200		Ø192 XL200	
Fan Blower	Airflow Volume	m³/min	5.7 8.5			11.3			22.6			
	Drive						Direct Dr	ive Motor				
	Quantity	EA		1	1 2 2				2	3		
Motor	Тур	e				AC Semi-l	Enclosed Type (6	5 poles, Class B i	nsulation)			
WIOLOI	Quantity	EA		1		1		1 1		2		
Power Cor	nsumption	W	4	5	5	55	75 95		5	150		
leat Exchanger	Тур	e				Integrate	ed Multi-Pass Cr	oss Finned Tube	(Slit Fin)			
	Inlet	Α					PF 3/4	" (20 A)				
Pipe	Outlet	Α					PF 3/4	" (20 A)				
	Dra	in					NIPPLE 3	/4" (20 A)				
E	External Material						Galvanized	Steel Sheet				
A	ir Volume Contro	ol				Strong	, Medium, Weal	k 3-Stage Rotary	Switch			
	Power Supply			Single Phase 220 V 60 HZ								
	AIR FILTER					\	/inyl Chloride (S	ubmersible Type	2)			
Product	t Weight	Kg	2	3	2	27	3	33	3	9	5	52



An electric motor with low vibration, low noise, and

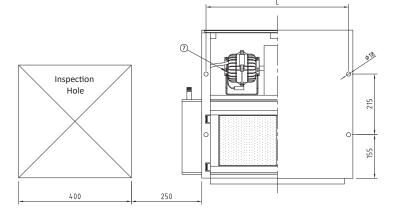


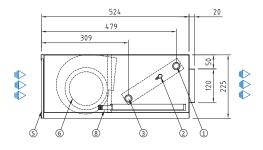
- ▶ As it is concealed inside the ceiling, indoor space can be utilized effectively.
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor, with low power and high efficiency.
 Option

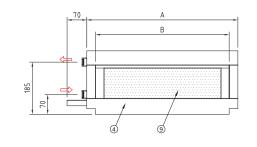


- ► For energy savings, installation of On/Off valves for each product is recommended.
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump. Option
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- ➤ The use of UV lamps offers outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 - Korean Patent Registration No. 10-1147406









Air Flow	
----------	--

Flow

MODEL		B (Outlet)	C (Hanger Position)	D (Motor)	E (Fan)
SFC-20CM	540	480	510	1	1
SFC-30CM	660	600	630	1	1
SFC-40CM	780	720	750	1	2
SFC-60CM	1020	960	990	1	2
SFC-80CM	1260	1200	1230	2	3
SFC-120CM	1500	1440	1470	2	4

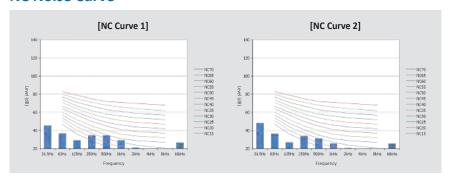
Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	WATER INLET	BS	1	PF 3/4" (20 A)
4	DRAIN PAN	GI	1	
5	AIR FILTER	Vinyl Chloride	1	Submerged Type
6	FAN & HOUSING	ASS'Y	E	
7	MOTOR	ASS'Y	D	
8	DRAIN CONNECTION		1	NIPPLE 3/4" (20 A)
9	COIL ASS'Y	CU-AL	1	

Standard Specifications

Category	Sp	ecifications	SFC-2	20CM	SFC-	восм	SFC-4	10CM	SFC-	50CM	SFC-8	восм	SFC-1	20CM
	Capacity C	Conditions	А	В	Α	В	А	В	Α	В	Α	В	Α	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870	13,610	10,260
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770	11,700	8,820
Capacity	Heating	W	5,640	3,470	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950	23,640	14,340
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140	20,330	12,330
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4	39.1	29.3
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3	16.8	9.4
	Ту	pe					Double Su	ction Multi-Bl	ade Type (SIR	OCCO FAN)				
Fan Blower	SIZE	mm	Ø145	X L165	Ø145	X L200	Ø145	X L165	Ø145	X L200	Ø145	X L200	Ø145	X L200
	Airflow Volume	m³/min	5.7		8.5		11	1.3	17		22.6		34	
	Drive				,			Direct Dr	ive Motor					
	Quantity	EA	1		1		:	2	2		3		4	
Motor	Ту	pe		AC Semi-Enclosed Type (6 poles, Class B insulation)										
IVIOLOI	Quantity	EA	:	1	1			1 1		1	2		2	
Power Co	nsumption	W	4	5	5	5	70 85		35	55 + 85		85 X 2		
Heat Exchanger	Ту	pe					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А		PF 3/4" (20 A)										
Pipe	Outlet	А						PF 3/4	" (20 A)					
	Dra	ain						NIPPLE 1	/2" (15 A)					
E	xternal Materi	al						Galvanized	Steel Sheet					
Aiı	r Volume Cont	rol					Strong, N	∕ledium, Weal	3-Stage Rota	ry Switch				
	Power Supply							Single Phase	220 V 60 HZ					
	AIR FILTER							Vinyl Chloride	(Submerged)				
Product	t Weight	Kg	1	.5	1	.7	2	0	2	24	3	2	4	10



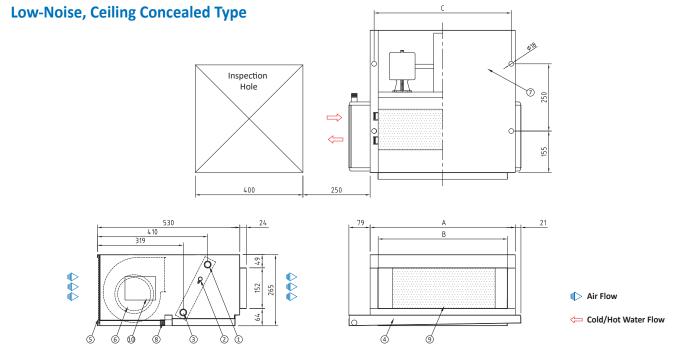
NC Noise Curve



- NC (Noise Criteria) curve is a method of evaluating indoor noise based on the results of analyzing noise in 1:1 octave bands. It is a noise standard determined based on the degree to which it is harmful to conversation.
- With the application of a newly developed BLDC motor and fan, operation noise and power consumption are minimized.
- ▶ It can be easily operated based on contact control using a rotary switch.
- ▶ As it is installed inside the ceiling, you can effectively utilize indoor space.
- ▶ Able to apply 4 Pipe configuration. Option



- ► For energy savings, installation of On/Off valves for each product is recommended.
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump. Option
- Both central control and group control are available.
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.
 - Korean Patent Registration No. 10-1147406



MODEL		B (Outlet)	C (Hanger Position)	D (Motor)	E (Fan)
SFC-L20N	540	480	510	1	1
SFC-L30N	660	600	630	1	2
SFC-L40N	780	720	750	1	2
SFC-L60N	1020	960	990	2	3
SFC-L80N	1260	1200	1230	2	3

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	WATER INLET	BS	1	PF 3/4" (20 A)
4	DRAIN PAN	GI	1	
5	AIR FILTER	Vinyl Chloride		Submerged Type
6	FAN & HOUSING	ASS'Y	E	
7	MOTOR	ASS'Y	D	
8	DRAIN CONNECTION		1	NIPPLE 3/4" (20 A)
9	COIL ASS'Y	CU-AL	1	
10	PCB BOX	GI	1	

Standard Specifications

Category	S	pecifications	SFC-	L20N	SFC-	L30N	SFC-	L40N	SFC-	L60N	SFC-	L80N
	Capacity C	onditions	1 COIL	2 COIL	1 COIL	2 COIL	1 COIL	2 COIL	1 COIL	2 COIL	1 COIL	2 COIL
	Cooling	W	2,080	1,930	2,940	2,670	3,890	3,470	5,840	5,260	7,530	6,800
	Capacity	Kcal/h	1,790	1,660	2,530	2,300	3,350	2,990	5,030	4,530	6,480	5,850
Capacity	Heating	W	3,070	2,800	4,370	3,870	5,780	5,050	8,710	7,650	11,190	9,980
	Capacity	Kcal/h	2,640	2,400	3,760	3,330	4,970	4,350	7,490	6,580	9,630	8,580
	Flow Rate	ℓ/min	6.0	5.5	8.0	7.7	11.5	9.9	15.7	15.1	22.4	19.5
	Head Loss	mAq	0.55	0.47	1.20	1.09	2.92	2.18	7.07	6.54	5.44	4.12
Туре						Double S	Suction Multi-Bl	ade Type (SIROC	CCO FAN)			
	SIZE	mm	Ø160	Ø160 X L180		X L160	Ø160	X L180	Ø160	X L160	Ø160	X L160
Fan Blower	Airflow Volume	m³/min	/min 5.7 8.6 11.2		1.2	17		22.7				
	Drive Dire		Direct Dr	Direct Drive Motor								
	Quantity	EA	:	1		2	2		:	3	4	
Motor							BLDC	Motor				
IVIOLOI	Quantity	EA	1		1		1			2	2	
Power Co	nsumption	W	1	.7	20		25		50		70	
Noise	Noise	dB (A)	35	5.1	32.3		36.1		39.8		41.5	
140150	NC N	oise	NC	-30	NC	:-30	NC-35		NC-35		NC-40	
eat Exchanger	Тур	e				Integrate	ed Multi-Pass Cr	oss Finned Tube	(Slit Fin)			
	Inlet	Α					PF 3/4	" (20 A)				
Pipe	Outlet	А					PF 3/4	" (20 A)				
	Dra	in	NIPPLE 3/4" (20 A)									
External Material			Galvanized Steel Sheet									
A	ir Volume Contro	ol		Strong, Medium, Weak 3-Stage Rotary Switch								
	Power Supply						Single Phase	220 V 60 HZ				
	AIR FILTER						Vinyl Chloride	(Submerged)				
Product	t Weight	Kg	22	25	23	27	26	30	31	35	34	40

(Note) Capacity Condition: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C



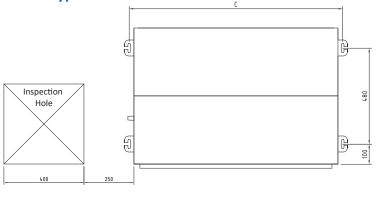
The maximum effect can be achieved in sites with long ducts connected to the product (high static pressure).

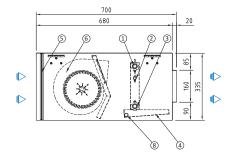


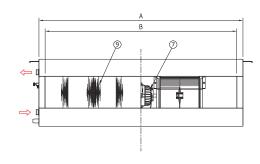
- ▶ As it is concealed inside the ceiling, indoor space can be utilized effectively.
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- ► For energy savings, installation of On/Off valves for each product is recommended.

 Option
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ➤ The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
- Korean Patent Registration No. 10-1147406









	AIr Flow
<u> </u>	Cold/Hot Water Flow

MODEL	А	B (Outlet)	C (Hanger Position)	D (Motor)	E (Fan)
SFC-H13	780	730	828	1	1
SFC-H17	1020	960	1068	1	2
SFC-H21	1020	960	1068	1	2
SFC-H28	1200	1140	1248	2	3
SFC-H31	1200	1140	1248	2	3
SFC-H35	1440	1380	1488	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	WATER INLET	BS	1	PF 3/4" (20 A)
4	DRAIN PAN	GI	1	
5	AIR FILTER	Vinyl Chloride	1	Submerged Type
6	FAN & HOUSING		Е	
7	MOTOR	ASS'Y	D	
8	DRAIN CONNECTION		1	NIPPLE 1/2" (15 A)
9	COIL ASS'Y	CU-AL	1	

Standard Specifications

Category	Sp	ecifications	SFC-	H13	SFC-	H17	SFC-	H21	SFC-	H28	SFC-	-H31	SFC	·H35
	Capacity C	onditions	А	В	А	В	А	В	А	В	А	В	А	В
	Cooling	W	5,380	4,050	7,230	5,490	10,510	7,970	12,620	9,480	14,060	10,640	17,730	13,430
	Capacity	Kcal/h	4,630	3,480	6,220	4,720	9,040	6,850	10,850	8,150	12,090	9,150	15,250	11,550
Capacity	Heating	W	11,070	6,710	14,330	8,760	21,220	13,020	25,450	15,470	28,440	17,380	31,420	21,860
	Capacity	Kcal/h	9,520	5,770	12,320	7,530	18,250	11,200	21,890	13,300	24,460	14,950	27,020	18,800
	Flow Rate	ℓ/min	15.5	11.5	20.8	15.7	30.2	22.8	36.2	27.1	40.4	30.5	50.9	38.5
	Head Loss	mAq	4.6	2.5	11.1	6.3	25.9	14.8	11.7	6.6	16.2	9.3	28.5	16.3
	Тур	эе					Double Su	ction Multi-Bl	ade Type (SIR	OCCO FAN)				
	SIZE	mm	Ø192	X L170	Ø192	X L200	Ø192	X L200	Ø192	X L170	Ø192	X L200	Ø192	X L200
Fan	Airflow Volume	m³/min	1	13		7	2	1	2	28		1	35	
Blower	Drive		Direct Drive Motor											
	External Static Pressure (ESP)	mmAq		5										
	Quantity	EA	1	1		2	2	2	3	3	3	3		4
Motor	Тур	oe					AC Semi-En	closed Type (6	poles, Class I	3 insulation)				
IVIOLOI	Quantity	EA	1	1	:	1	1		2		2		2	
Power Co	nsumption	W	15	50	19	95	20)5	30	00	3:	15	3-	40
Heat Exchanger	Туј	oe					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4'	' (20 A)					
Pipe	Outlet	А						PF 3/4	' (20 A)					
	Dra	ain	NIPPLE 1/2" (15 A)											
E	xternal Materi	al	Galvanized Steel Sheet											
Ai	Air Volume Control Strong, Medium, Weak 3-Stage Rotary Switch													
	Power Supply			Single Phase 220 V 60 HZ										
	AIR FILTER			Vinyl Chloride (Submerged)										
Produc	t Weight	Kg	3	0	3	4	3	6	4	0	4	2	4	6



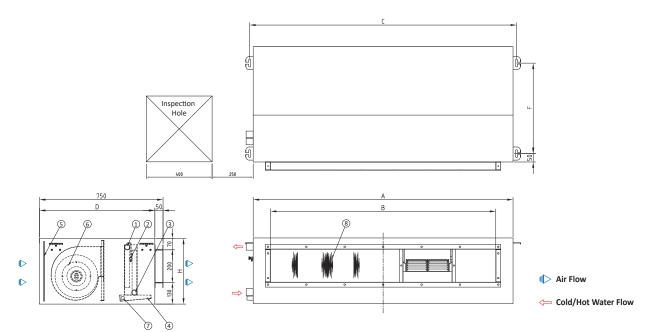
Suitable for locations with high ceiling heights such as churches or lobby areas, as well as locations that require high airflow and high pressure.



- ▶ As it is concealed inside the ceiling, indoor space can be utilized effectively.
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- ► For energy savings, installation of On/Off valves for each product is recommended.

 Option
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ▶ The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

High-Capacity, High-Pressure, Ceiling Concealed Type



MODEL	А	B (Outlet)	C (Hanger Position)			F	Н
SFC-H40	1150	940	1195	700	2	550	400
SFC-H45	1250	1040	1295	700	2	550	400
SFC-H50	1450	1240	1495	700	2	550	400
SFC-H55	1580	1370	1695	700	2	550	400
SFC-H60	1595	1490	1640	1050	2	900	600

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	WATER INLET	BS	1	PF 3/4" (20 A)
4	DRAIN PAN	GI	1	
5	AIR FILTER	Vinyl Chloride	1	Submerged
6	FAN & MOTOR	ASS'Y	E	
7	DRAIN CONNECTION		1	NIPPLE 3/4" (20 A)
8	COIL ASS'Y	CU-AL	1	

Standard Specifications

Category	S	pecifications	SFC	-H40	SFC	-H45	SFC-	-H50	SFC-	H55	SFC-	-H60
	Capacity Co	onditions	А	В	А	В	А	В	А	В	А	В
	Cooling	W	19,100	14,830	20,450	15,450	23,940	18,260	26,910	20,440	39,500	29,770
	Capacity	Kcal/h	16,430	12,750	17,590	13,290	20,590	15,700	23,140	17,580	33,970	25,600
Capacity	Heating	W	35,140	21,280	39,160	24,420	46,730	28,720	49,770	30,470	62,840	38,380
	Capacity	Kcal/h	30,220	18,300	33,680	21,000	40,190	24,700	42,800	26,200	54,040	33,010
	Flow Rate	ℓ/min	54.8	38.4	58.7	44.3	68.7	52.3	77.2	58.6	113.3	73.3
	Head Loss	mAq	2.2	1.1	2.9	1.6	4.6	2.7	6.5	3.7	2.5	1.1
Туре						Double :	Suction Multi-Bl	ade Type (SIRO	CCO FAN)			
	Airflow Volume	m³/min	4	10	45 50 55					60		
Fan Blower	Drive			Direct Drive Motor								
	External Static Pressure	mmAq		5 (Additional external static pressure is optional)								
Motor	Тур	e		AC Semi-Enclosed Type (6 poles, Class B insulation)								
MOTOL	Quantity	EA		2	2		2		2		2	
Power Co	onsumption	W	5	50	5	80	680		720		900	
eat Exchanger	Тур	e				Integrate	ed Multi-Pass Cr	oss Finned Tube	(Slit Fin)			
	Inlet	А				Socket PT 1" (25 A)						PT 40A
Pipe	Outlet	А				Socket P1	T1" (25 A)				Soket	PT 40A
	Dra	in					NIPPLE 3	/4" (20 A)				
	External Material		Galvanized Steel Sheet									
Air Volume Control		Strong, Medium, Weak 3-Stage Rotary Switch										
	Power Supply						Single Phase	220 V 60 HZ				
	AIR FILTER						Vinyl Chloride	(Submerged)				
Produc	t Weight	Kg	5	i4		57	6	52	6	i4	8	10



Excellently reduces the load on the outer perimeter of curtain walls, such as in the lobbies of various

Excellently reduces the load on the outer perimeter of curtain walls, such as in the lobbies of various buildings.



- Developed to adapt to changing environments, this latest product provides improved space utilization and a comfortable environment.
- Features a low-noise, long-lasting, single-phase capacitor induction motor and a cross-flow fan.

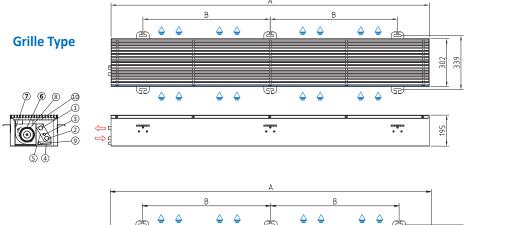
- ▶ For energy savings, installation of On/Off valves for each unit is recommended. Option
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.

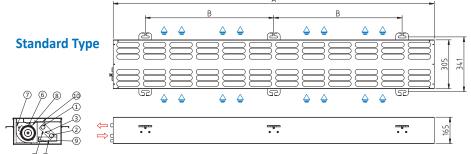


- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.

 Option
 - Korean Patent Registration No. 10-1147406

Floor Concealed, Slim Type





Air Flow

Cold/Hot Water Flow

MODEL		В	С	
SFC-S1TM	1200	900	1	1
SFC-S2TM	1800(2000)	700(800)	2	2

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	WATER INLET	BS	1	PF 3/4" (20 A)
3	AIR VENT	BS	1	PT 1/8" (Manual)
4	DRAIN PAN	GI	1	-
5	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
6	FAN IMPELLER	ABS	С	CROSS FLOW FAN (Ø96)
7	FAN HOUSING	GI	С	-
8	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
9	DRAIN CONNECTION	-	1	NIPPLE 15 A
10	AIR FILTER	Vinyl Chloride	1	Submerged Type

Standard Specifications

Category		Specifications	SFC-S	S1TM	SFC-S2TM			
	Capacity Co	onditions	А	В	А	В		
	Cooling Capacity	W	3,010	2,300	4,830	3,640		
	Cooling Capacity	Kcal/h	2,590	1,980	4,150	3,130		
Capacity	Heating Canasity	W	5,680	3,480	9,000	5,460		
	Heating Capacity	Kcal/h	4,890	3,000	7,730	4,700		
	Flow Rate	ℓ/min	8.7	6.8	13.9	10.5		
	Head Loss	mAq	0.8 0.5		3.5	2.0		
	Тур	e		Cross F	low Fan			
	SIZE	mm	Ø96 >	(L715	Ø96 X	L715		
Fan Blower	Airflow Volume	m³/min	6	.8	11			
	Drive			Direct Dr	ive Motor			
	Quantity	EA	:	1	2			
Motor	Тур	e	Semi-Enclosed Type (4 poles, Class B insulation)					
MOTOL	Quantity	EA	:	1	2			
Power Co	onsumption	W	2	0	45			
Heat Exchanger	Тур	e		Integrated Multi-Pass Cr	oss Finned Tube (Slit Fin)			
	Inlet	А		PF 3/4	' (20 A)			
Pipe	Outlet	А		PF 3/4	' (20 A)			
	Dra	in		NIPPLE 1,	/2" (15 A)			
	External Material			Galvanized Steel Sh	eet, Powder Coating			
	Air Volume Control		Direct Terminal Power Connection / Rotary Switch (Optional)					
	Power Supply		Single Phase 220 V 60 HZ					
	AIR FILTER		Vinyl Chloride (Submerged)					
Produ	ct Weight	Kg	23 48					

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

57



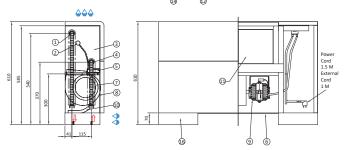
An electric motor with low vibration, low noise, and a long-lifespan die-cast housing has been applied.



- A discharge grille with an airflow direction adjustable by 90 degrees is used to evenly distribute indoor air. (Exposed Type)
- ▶ A general MICOM switch and wireless remote controller switch can be attached. Option
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- ▶ For energy savings, installation of On/Off valves for each unit is recommended. Option
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- ▶ The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
- Korean Patent Registration No. 10-1147406

Floor-Stand Exposed, Upper Discharge Type

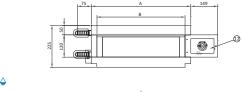
♠ Air Flow ← Cold/Hot Water Flow

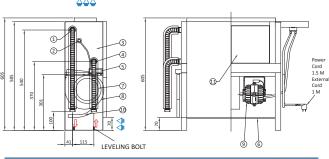


MODEL	A	B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20T	940	p120 x 4 = 480	4	1	1
SFC-30T	1060	p120 x 5 = 600	5	1	1
SFC-40T	1180	p120 x 6 = 720	6	1	2
SFC-60T	1420	p120 x 8 = 960	8	1	2
SFC-80T	1660	p120 x 10 = 1200	10	2	3
SFC-120T	1900	p120 x 12 = 1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged Type
7	FAN IMPELLER	ABS	Е	SIROCCO FAN (Ø145)
- 8	FAN HOSING	ABS	Е	-
9	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
11	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
12	GRILLE	Heat-Resistant ABS	С	120*120
13	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)
14	ACCESS DOOR	ABS	2	120*200
15	EXTERNAL PANEL	CR 1.0 T	1	-
16	BASE	Composite PP 3 T	2	T/K 30%

Floor-Stand Concealed, Upper Discharge Type





MODEL		B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20TM	540	480	4	1	1
SFC-30TM	660	600	5	1	1
SFC-40TM	780	720	6	1	2
SFC-60TM	1020	960	8	1	2
SFC-80TM	1260	1200	10	2	3
SFC-120TM	1500	1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged Type
7	FAN IMPELLER	ABS	Е	SIROCCO FAN (Ø145)
8	FAN HOSING	ABS	Е	-
9	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
11	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
12	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak Three-Stage)

Standard Specifications

Category	Sp	ecifications	SFC-20	T, TM	SFC-30	DT, TM	SFC-40	T, TM	SFC-60	DT, TM	SFC-80	DT, TM	SFC-12	.0T, TM
	Capacity C	onditions	А	В	А	В	А	В	А	В	А	В	А	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870	13,610	10,260
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770	11,700	8,820
Capacity	Heating	W	5,640	3,460	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950	23,640	14,340
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140	20,330	12,330
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4	39.1	29.3
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3	16.8	9.4
	Тур	oe					Double Su	ction Multi-Bl	ade Type (SIR	OCCO FAN)				
	SIZE	mm	Ø145	X L165	Ø145	X L200	Ø145	X L165	Ø145	X L200	Ø145	X L200	Ø145	X L200
Fan Blower	Airflow Volume	m³/min	5.	.7	7 8.5 11.3		1	7	22.6		34			
	Drive							Direct Dr	ive Motor					
	External Static Pressure	mmAq	1		1		2	2	2		3		4	
Motor	Тур	oe	AC Semi-Enclosed Type (6 poles, Class B insulation)											
MOTOL	Quantity	EA	1	1	1		:	1	1		2		2	
Power Co	nsumption	W	3	0	4	.0	5	0	7	0	40 + 70		70 X 2	
Heat Exchanger	Тур	pe					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	' (20 A)					
Pipe	Outlet	А						PF 3/4'	' (20 A)					
	Dra	iin				Sc	oft Vinyl Hose	(Inner Diamet	er Ø14, Oute	r Diameter Ø1	.8)			
E	xternal Materia	al					Galvar	nized Steel Sh	eet, Powder C	oating				
Ai	r Volume Conti	rol					Strong, N	1edium, Weal	3-Stage Rota	ry Switch				
	Power Supply							Single Phase	220 V 60 HZ					
AIR FILTER								Vinyl Chloride	(Submerged)					
Produc	t Weight	Kg	24 ([14)	27 ((16)	31	20)	36	(25)	41	(32)	49	(40)

* Dimensions in () are for built-in weight

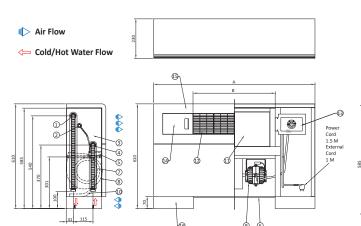


An electric motor with low vibration, low noise, and a long-lifespan die-cast housing has been applied.



- ▶ A discharge grille with an airflow direction adjustable by 90 degrees is used to evenly distribute indoor air. (Exposed Type)
- A general MICOM switch and wireless remote controller switch can be attached. Option
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
- For energy savings, installation of On/Off valves for each unit is recommended. Option
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
- Korean Patent Registration No. 10-1147406

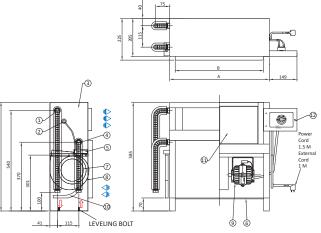
Floor-Stand Exposed, Front Discharge Type



MODEL	Α	B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20F	940	p120 x 4 = 480	4	1	1
SFC-30F	1060	p120 x 5 = 600	5	1	1
SFC-40F	1180	p120 x 6 = 720	6	1	2
SFC-60F	1420	p120 x 8 = 960	8	1	2
SFC-80F	1660	p120 x 10 = 1200	10	2	3
SFC-120F	1900	p120 x 12 = 1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	HIPS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged Type
7	FAN IMPELLER	ABS	E	SIROCCO FAN (Ø145)
8	FAN HOSING	ABS	Е	-
9	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
11	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
12	GRILLE	Heat-Resistant ABS	С	120*120
13	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)
14	ACCESS DOOR	ABS	2	-
15	EXTERNAL PANEL	CR 1.0 T	1	Powder Coating
16	BASE	Composite PP 3 T	2	T/K 30%

Floor-Stand Concealed, Front Discharge Type



MODEL	Α	B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20FM	540	480	4	1	1
SFC-30FM	660	600	5	1	1
SFC-40FM	780	720	6	1	2
SFC-60FM	1020	960	8	1	2
SFC-80FM	1260	1200	10	2	3
SFC-120FM	1500	1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged Type
7	FAN IMPELLER	ABS	Е	SIROCCO FAN (Ø145)
8	FAN HOSING	ABS	Е	-
9	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
11	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
12	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)

Standard Specifications

Category Specifications		SFC-2	OF, FM	SFC-30	DF, FM	SFC-40	DF, FM	SFC-6	OF, FM	SFC-8	OF, FM	SFC-120F, FM		
	Capacity C	onditions	А	В	А	В	А	В	А	В	А	В	А	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870	13,610	10,260
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770	11,700	8,820
Capacity	Heating	W	5,640	3,460	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950	23,640	14,340
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140	20,330	12,330
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4	39.1	29.3
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3	16.8	9.4
	Тур	oe					Double Su	ction Multi-Bl	ade Type (SIR	OCCO FAN)				
	SIZE	mm	Ø145	X L165	Ø145	X L200	Ø145	X L165	Ø145	X L200	Ø145	X L200	Ø145	X L200
Fan Blower	Airflow Volume	m³/min	5.7		8	8.5		3	17		22.6		34	
blower	Drive							Direct Dr	ive Motor					
	External Static Pressure	mmAq	1		1		2	2	2		3		4	
Motor	Тур	ре		AC Semi-Enclosed Type (6 poles, Class B insulation)										
IVIOLOI	Quantity	EA		1	1		1			1 2		2	2	
Power Co	nsumption	W	3	10	4	.0	5	0	7	0	40 + 70		70 X 2	
Heat Exchanger	Тур	oe					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	" (20 A)					
Pipe	Outlet	А						PF 3/4'	" (20 A)					
	Dra	nin				Sc	oft Vinyl Hose	(Inner Diamet	ter Ø14, Oute	r Diameter Ø1	.8)			
E	xternal Materia	al					Galvar	nized Steel Sh	eet, Powder C	oating				
Ai	r Volume Conti	rol					Strong, N	1edium, Weal	k 3-Stage Rota	ry Switch				
	Power Supply							Single Phase	220 V 60 HZ					
	AIR FILTER							Vinyl Chloride	(Submerged)					
Produc	t Weight	Kg	24	[14]	27(16)	31(20)	36	(25)	41	(32)	49(40)

* Dimensions in () are for built-in weight



A discharge grille with an airflow direction adjustable by 90 degrees is used to evenly distribute indoor air.



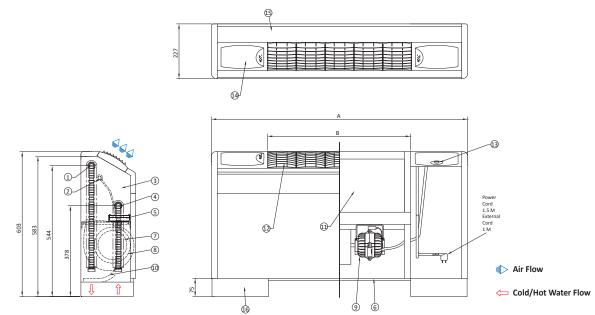
- A low-noise, long-life single-phase condenser induction motor is used.
- ▶ It complements indoor spaces with its elegant curved design.
- A general MICOM switch and wireless remote controller switch can be attached.
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motors with low power and high efficiency. Option



- ► For energy savings, installation of On/Off valves for each product is recommended.

 Option
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

Floor-Stand Exposed, Slant Discharge Type (Rounded)



MODEL	Α	B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20TFV	946	p120 x 4 = 480	4	1	1
SFC-30TFV	1066	p120 x 5 = 600	5	1	1
SFC-40TFV	1186	p120 x 6 = 720	6	1	2
SFC-60TFV	1426	p120 x 8 = 960	8	1	2
SFC-80TFV	1666	p120 x 10 =1200	10	2	3
SFC-120TFV	1906	p120 x 12 =1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged
7	FAN IMPELLER	ABS	E	SIROCCO FAN (Ø145)
8	FAN HOSING	ABS	E	-
9	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
11	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
12	GRILLE	Heat-Resistant ABS	С	120*120
13	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)
14	ACCESS DOOR	ABS	2	120*200
15	EXTERNAL PANEL	CR 1.0 T	1	-
16	BASE	Composite PP 3 T	2	T/K 30%

Standard Specifications

	-)		i)	
Category	S	pecifications	SFC-2	20TFV	SFC-3	BOTFV	SFC-4	OTFV	SFC-6	OTFV	SFC-8	OTFV	SFC-1	20TFV
	Capacity Conditions		Α	В	Α	В	A	В	Α	В	А	В	А	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870	13,610	10,260
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770	11,700	8,820
Capacity	Heating	W	5,640	3,460	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950	23,640	14,340
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140	20,330	12,330
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4	39.1	29.3
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3	16.8	9.4
	Ту	pe					Double Su	ction Multi-Bl	ade Type (SIR	OCCO FAN)				
	SIZE	mm	Ø145	X L165	Ø145	X L200	Ø145	X L165	Ø145	X L200	Ø145	X L200	Ø145 X L200	
Fan Blower	Airflow Volume	m³/min	5.7		8.5		11	3	17		22.6		34	
	Drive							Direct Dr	ive Motor					
	Quantity	EA		1		1	- 2	2		2	:	3	4	4
Motor	Ту	pe		AC Semi-Enclosed Type (6 poles, Class B insulation)										
IVIOLOI	Quantity	EA		1	1		1		1		2		2	
Power Co	nsumption	W	3	10	40		50		70		40 + 70		70 X 2	
Heat Exchanger	Ту	pe					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	" (20 A)					
Pipe	Outlet	А						PF 3/4'	" (20 A)					
	Dra	ain				Sc	oft Vinyl Hose	(Inner Diamet	ter Ø14, Oute	r Diameter Ø1	.8)			
E:	xternal Materi	al					Galvar	nized Steel Sh	eet, Powder C	oating				
Aiı	r Volume Cont	rol					Strong, N	nedium, Weak	x 3-Stage Rota	ry Switch				
	Power Supply							Single Phase	220 V 60 HZ					
	AIR FILTER							Vinyl Chloride	(Submerged))				
Product	t Weight	Kg	2	13	2	16	2	9	3	4	3	9	4	7



A discharge grille with an airflow direction adjustable by 90 degrees is used to evenly distribute indoor air.

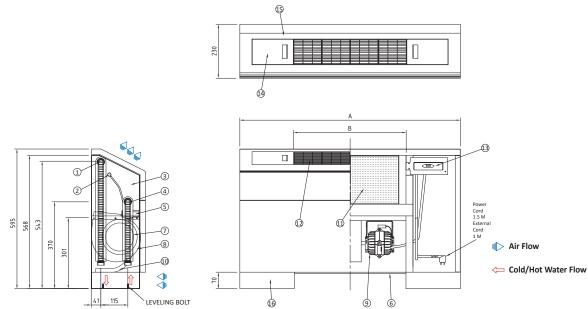


- A low-noise, long-life single-phase condenser induction motor is used.
- It complements indoor spaces with its elegant curved design.
- A general MICOM switch and wireless remote controller switch can be attached.
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
 Option



- For energy savings, installation of On/Off valves for each product is recommended.
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
- Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ► The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

Floor-Stand Exposed, Slant Discharge Type (Inclined)



MODEL	Α	В	С	D	E
SFC-20FT	940	p120 x 4=480	4	1	1
SFC-30FT	1060	p120 x 5=600	5	1	1
SFC-40FT	1180	p120 x 6=720	6	1	2
SFC-60FT	1420	p120 x 8=960	8	1	2
SFC-80FT	1660	p120 x 10=1200	10	2	3
SFC-120FT	1900	p120 x 12=1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASE		2	
4	WATER INLET	GI	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	
6	AIR FILTER	Vinyl Chloride	1	Submerged Type
7	FAN IMPELLER	ABS	E	
8	FAN HOUSING	ABS	E	
9	MOTOR	ASS'Y	D	
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	
11	HEATING & COOLING COIL	CU-AL	1	
12	GRILLE	Heat-Resistant ABS	С	120*120
13	CONTROL SWITCH		1	
14	ACCESS DOOR	ABS	2	120*200
15	EXTERNAL PANEL		1	
16	BASE	Composite PP	2	

Standard Specifications

							1							
Category	Sp	pecifications	SFC-	20FT	SFC-	30FT	SFC-	40FT	SFC-	60FT	SFC-	80FT	SFC-1	20FT
	Capacity C	Conditions	Α	В	А	В	А	В	Α	В	Α	В	Α	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870	13,610	10,260
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770	11,700	8,820
Capacity	Heating	W	5,640	3,460	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950	23,640	14,340
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140	20,330	12,330
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4	39.1	29.3
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3	16.8	9.4
	Ту	pe		`			Double Su	ction Multi-Bl	ade Type (SIR	OCCO FAN)				
	SIZE	mm	Ø145	X L165	Ø145	X L200	Ø145	X L165	Ø145	X L200	Ø145	X L200	Ø145 X L200	
Fan Blower	Airflow Volume	m³/min	5.7		8	8.5 11.3		3	17		22.6		34	
	Drive							Direct Dr	ive Motor					
	Quantity	EA	:	1 1			- 2	2		2		3	4	ļ
Motor	Ту	pe	AC Semi-Enclosed Type (6 poles, Class B insulation)											
IVIOLOI	Quantity	EA	:	1	1		:	1 1		1	2		2	
Power Co	nsumption	W	3	0	40		5	50 70		0	40 + 70		70 X 2	
Heat Exchanger	Ту	ре					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А						PF 3/4	" (20 A)					
Pipe	Outlet	А						PF 3/4	" (20 A)					
	Dra	ain				Si	oft Vinyl Hose	(Inner Diame	ter Ø14, Oute	r Diameter Ø:	L8)			
Ex	xternal Materi	al					Galvar	nized Steel Sh	eet, Powder C	oating				
Air	r Volume Cont	rol					Strong, N	1edium, Weal	k 3-Stage Rota	ry Switch				
	Power Supply							Single Phase	220 V 60 HZ					
	AIR FILTER							Vinyl Chloride	e (Submerged)				
Product	t Weight	Kg	2	4	2	!7	3	1	3	6	4	1	4	9

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 21°C and inlet water temperature is 21°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C Heating Capacity: When indoor air is 21°C and inlet water temperature is 5°C and inlet water t

2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

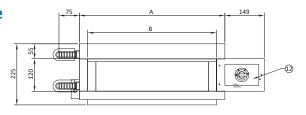


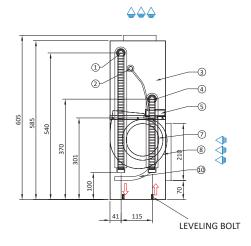
An electric motor with low vibration, low noise, and a long-lifespan die-cast housing has been applied.

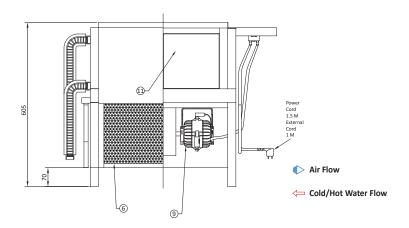


- ▶ Able to optionally choose to install a separate external cover.
- ► A general MICOM switch and wireless remote controller switch can be attached. Option
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency. Option
- For energy savings, installation of On/Off valves for each unit is recommended. Option
 - These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
- Group control of up to 16 units can be performed using a wired remote controller.
- ▶ The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome. Option
 - Korean Patent Registration No. 10-1147406

Floor-Stand Concealed, Front Suction Type







MODEL	A	B (Outlet)	C (Motor)	D (Fan)
SFC-20TFM	540	480	1	1
SFC-30TFM	660	600	1	1
SFC-40TFM	780	720	1	2
SFC-60TFM	1020	960	1	2
SFC-80TFM	1260	1200	2	3
SFC-120TFM	1500	1440	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged
7	FAN IMPELLER	ABS	D	SIROCCO FAN (Ø145)
8	FAN HOSING	ABS	D	-
9	MOTOR	ASS'Y	С	1Ø 220 V 60 Hz
10	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
11	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
12	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)

Standard Specifications

Capacity Conditions	SFC-120TFM										
Capacity Kcal/h 2,400 1,820 3,180 2,420 4,610 3,480 6,210 4,720 8,980 6,770	A	В									
Capacity Heating W 5,640 3,460 7,780 4,770 10,990 6,710 14,330 8,760 21,240 12,950 6,690 4,100 9,450 5,770 12,320 7,530 18,270 11,140 11,150 12,000 11,150 11,140 11,150 12,000 11,140 11,150 11,140 11,140 11,150 11,140 11,150 11,140 11,150 11,140 11,150 11,140 11,150 11,140 11,150 11,140 11,150 11,140 11,140 11,150 11,140 11,140 11,140 11,150 11,140 11,140 11,140 11,150 11,140 1	13,610 10	10,2									
Capacity Kcal/h 4,850 2,980 6,690 4,100 9,450 5,770 12,320 7,530 18,270 11,144 Flow Rate e/min 8.1 6.0 10.7 8.0 15.4 11.5 20.8 15.7 30.0 22.4 Head Loss mAq 0.7 0.4 1.6 0.9 4.4 2.4 3.5 2.0 9.5 5.3 Type	11,700 8,	8,8									
Flow Rate 0,000 10,000	23,640 14	14,3									
Head Loss mAq 0.7 0.4 1.6 0.9 4.4 2.4 3.5 2.0 9.5 5.3	20,330 12	12,3									
Type	39.1 2	29.									
SIZE mm Ø145 X L165 Ø145 X L200 Ø145 X L165 Ø145 X L200 Ø145 X L200 Ø145 X L200	16.8	9.4									
Fan Blower	Double Suction Multi-Blade Type (SIROCCO FAN)										
Noting Motor Noting No	Ø145 X L200										
Quantity EA 1 1 2 2 3 Motor AC Semi-Enclosed Type (6 poles, Class B insulation)	34	34									
Motor Type AC Semi-Enclosed Type (6 poles, Class B insulation)											
Motor	4	ļ									
Wiotoi	AC Semi-Enclosed Type (6 poles, Class B insulation)										
Quantity EA 1 1 1 1 2	2	2									
Power Consumption W 30 40 50 70 40 + 70	70 X 2	70 X 2									
Heat Exchanger Type Integrated Multi-Pass Cross Finned Tube (Slit Fin)	ross Finned Tube (Slit Fin)										
Inlet A PF 3/4" (20 A)											
Pipe Outlet A PF 3/4" (20 A)											
Drain Soft Vinyl Hose (Inner Diameter Ø14, Outer Diameter Ø18)											
External Material Galvanized Steel Sheet, Powder Coating											
Air Volume Control Strong, Medium, Weak 3-Stage Rotary Switch											
Power Supply Single Phase 220 V 60 HZ											
AIR FILTER Vinyl Chloride (Submerged)											
Product Weight Kg 15 18 20 25 32	40	0									



An electric motor with low vibration, low noise, and a long-lifespan die-cast housing has been applied.

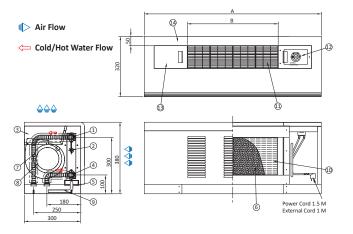


- ▶ Suitable for spaces with bright and large windows such as hotels, restaurants, leisure facilities, and offices.
- A general MICOM switch and wireless remote controller switch can be attached.

 Option
- ► Able to apply 4 Pipe configuration. Option
- With the application of a BLDC motor as a standard specification, power consumption can be reduced by more than 30% compared to an AC motor with low power and high efficiency.
 Option
- ▶ For energy savings, installation of On/Off valves for each unit is recommended. Option
- These control the flow in coordination with the unit's operation, preventing condensation issues during cooling, and reducing unnecessary operation cycles of the circulation pump.
- ▶ Both central control and group control are available. Option
 - Central control can be achieved through power line communication and RS-485 communication.
 - Group control of up to 16 units can be performed using a wired remote controller.
- ➤ The use of UV lamps provides outstanding effects in terms of sterilization, antibacterial properties, odor removal, and addressing sick building syndrome.

 Option
- Korean Patent Registration No. 10-1147406

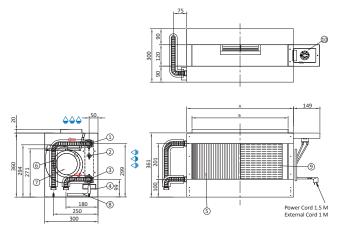
Lowboy Exposed Type



MODEL	Α	B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20L	940	p120 x 4 = 480	4	1	1
SFC-30L	1060	p120 x 5 = 600	5	1	1
SFC-40L	1180	p120 x 6 = 720	6	1	2
SFC-60L	1420	p120 x 8 = 960	8	1	2
SFC-80L	1660	p120 x 10 = 1200	10	2	3
SFC-120L	1900	p120 x 12 = 1440	12	2	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	INNER SIDE CASING	GI 1.0 T	2	-
4	WATER INLET	BS	1	PF 3/4" (20 A)
5	DRAIN PAN	Heat-Resistant ABS	1	Plastic
6	AIR FILTER	Vinyl Chloride	1	Submerged Type
7	FAN IMPELLER	ABS	Е	SIROCCO FAN (Ø145)
8	MOTOR	ASS'Y	D	1Ø 220 V 60 Hz
9	DRAIN HOSE	Soft Polyvinyl Chloride	1	Inner Diameter Ø14 Outer Diameter Ø18
10	HEATING & COOLING COIL	CU-AL	1	3/8" * t0.35 (SLIT FIN Applied)
11	GRILLE	Heat-Resistant ABS	С	120*120
12	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)
13	ACCESS DOOR	ABS	2	120*200
14	EXTERNAL PANEL	CR 1.0 T	1	Powder Coating

Lowboy Concealed Type



MODEL	Α	B (Outlet)	C (Grille)	D (Motor)	E (Fan)
SFC-20LM	540	480	1	1	1
SFC-30LM	660	600	1	1	1
SFC-40LM	780	720	1	2	2
SFC-60LM	1020	960	1	2	2
SFC-80LM	1260	1200	2	3	3
SFC-120LM	1500	1440	2	4	4

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	AIR VENT	BS	1	PT 1/8" (Manual)
3	WATER INLET	BS	2	PF 3/4" (20 A)
4	DRAIN PAN	Heat-Resistant ABS	1	Plastic
5	AIR FILTER	Vinyl Chloride	1	Submerged Type
6	FAN IMPELLER	ABS	D	SIROCCO FAN (Ø145)
7	MOTOR	-	С	1Ø 220 V 60 Hz
8	DRAIN HOSE	ASS'Y	1	Inner Diameter Ø14 Outer Diameter Ø18
9	HEATING & COOLING COIL	CU-AL	D	3/8" * t0.35 (SLIT FIN Applied)
10	CONTROL SWITCH	-	1	Rotary Type (Strong, Medium, Weak 3-Stage)

Standard Specifications

Category	Sp													
		pecifications	SFC-20	DL, LM	SFC-30	DL, LM	SFC-40	DL, LM	SFC-6	DL, LM	SFC-8	OL, LM	SFC-12	OL, LM
	Capacity Conditions		Α	В	А	В	А	В	Α	В	Α	В	А	В
	Cooling	W	2,790	2,120	3,700	2,810	5,360	4,050	7,220	5,490	10,440	7,870	13,610	10,260
	Capacity	Kcal/h	2,400	1,820	3,180	2,420	4,610	3,480	6,210	4,720	8,980	6,770	11,700	8,820
Capacity	Heating	W	5,640	3,460	7,780	4,770	10,990	6,710	14,330	8,760	21,240	12,950	23,640	14,340
	Capacity	Kcal/h	4,850	2,980	6,690	4,100	9,450	5,770	12,320	7,530	18,270	11,140	20,330	12,330
	Flow Rate	ℓ/min	8.1	6.0	10.7	8.0	15.4	11.5	20.8	15.7	30.0	22.4	39.1	29.3
	Head Loss	mAq	0.7	0.4	1.6	0.9	4.4	2.4	3.5	2.0	9.5	5.3	16.8	9.4
	Ту	pe		Double Suction Multi-Blade Type (SIROCCO FAN)										
	SIZE	mm	Ø145	X L165	Ø145	X L200	Ø145	X L165	Ø145	X L200	Ø145	X L200	Ø145 X L200	
Fan Blower	Airflow Volume	m³/min	5.7		8.5		11	3	17		22.6		34	
	Drive							Direct Dr	ive Motor					
	Quantity	EA	1	1	-	1		2 2			3	4	1	
Motor	Ту	pe	AC Semi-Enclosed Type (6 poles, Class B insulation)											
Motor	Quantity	EA	1	1	1		1		1		2		2	
Power Co	onsumption	W	3	0	40		50		70		40 + 70		70 X 2	
Heat Exchanger	Тур	ре					Integrated	Multi-Pass Cr	oss Finned Tu	be (Slit Fin)				
	Inlet	А	PF 3/4" (20 A)											
Pipe	Outlet	А						PF 3/4	" (20 A)					
	Dra	ain				Sc	oft Vinyl Hose	(Inner Diamet	ter Ø14, Oute	r Diameter Ø1	.8)			
	xternal Materi	al					Galvar	nized Steel Sh	eet, Powder C	oating				
А	ir Volume Cont	rol					Strong, N	1edium, Weal	x 3-Stage Rota	ry Switch				
	Power Supply							Single Phase	220 V 60 HZ					
	AIR FILTER							Vinyl Chloride	(Submerged)					
Produ	ct Weight	Kg	24(15)	27(18)	31(20)	36(25)		41(32)		49(40)	
Produ	ct Weight	Kg	24(15)	27(18)	31(20)	36	25)	41	[32)	49(40



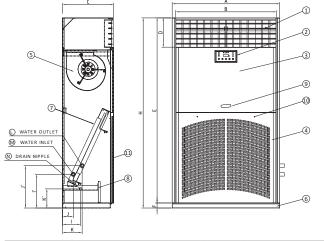
- A contact-touch MICOM switch is used for freely selecting the airflow, and it allows for automatic maintenance of indoor temperature, enabling economical cooling and heating.
 - The 3-phase products (SFC-150S and above) do not provide speed control.
- A wireless remote controller can be used.
 - Applicable to single-phase, 220 VAC 60 Hz products only.
- Suitable for large spaces such as gyms, churches, cathedrals, restaurants, where cooling and heating are difficult with general FCU.
- ▶ Central control can be achieved through power line communication and RS-485 communication. Option



4-Contact Touch MICOM

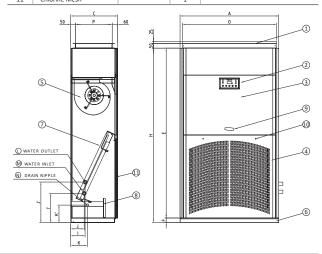
Stand Front Discharge (S TYPE)

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	AIR OUT GRILLE	AL		Powder Coating
2	CONTROL SWITH	-	1	1ø 220 V 60 Hz, Digital Touch
3	CASING	COLOR	1	
4	RETURN GRILL	COLOR	1	
5	FAN & MOTOR	-	1	
6	BASE	GI	1	Powder Coating
7	Heat Exchanger (COIL)	CU + AL	1	Cold and Hot Water Coil
8	DRAIN PAN	GI	1	Powder Coating
9	NAME PLATE	-	1	
10	SCREW BOLT	-	2	
11	Chlorine Mesh	-	1	



Stand Upper Discharge (SD TYPE)

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	AIR OUT GRILLE	COLOR		Powder Coating
2	CONTROL SWITH	-	1	1ø 220 V 60 Hz, Digital Touch Type
3	CASING	COLOR	1	
4	RETURN GRILL	COLOR	1	
5	FAN & MOTOR	-	1	
6	BASE	GI	1	Powder Coating
7	Heat Exchanger (COIL)	CU + AL	1	Cold and Hot Water Coil
8	DRAIN PAN	GI	1	Powder Coating
9	NAME PLATE	-	1	
10	SCREW BOLT	-	2	
11	Chlorine Mesh	_	1	



MODEL	Α	В	С	D	Ε	F	Н	I (IN)			J' (OUT)		K' (Drain)		M	N	0	P
SFC-20S(SD)	600	530	410	265	1752	50	1802	99	293	132	452	129	151	20	20	20	500	300
SFC-30S(SD)	650	580	480	290	1842	50	1892	76	341	164	427	130	341	25	25	25	550	360
SFC-50S(SD)	650	580	480	290	1842	50	1892	76	341	164	427	130	341	32	32	25	550	360
SFC-75S(SD)	1070	1000	510	290	1842	50	1892	146	318	156	441	180	318	40	40	25	1020	400
SFC-100S(SD)	1070	1000	510	290	1842	50	1892	146	318	156	441	180	318	40	40	25	1020	400
SFC-150S(SD)	1660	1590	750	450	2050	70	2120	189	291	479	1081	229	165	50	50	25	1550	574
SFC-200(SD)	1660	1590	750	450	2050	70	2120	189	291	479	1081	229	165	50	50	25	1550	574
SFC-250S(SD)	1660	1590	750	450	2050	70	2120	144	306	432	1097	229	165	50	50	25	1550	574

Standard Specifications

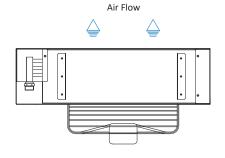
Category	Specifications		Specifications		SFC-20	OS(SD)	SFC-30S(SD)		SFC-5	OS(SD)	SFC-75S(SD)		SFC-100S(SD)		SFC-150S(SD)		SFC-200S(SD)		SFC-250S(SD)	
	Capacity Conditions		Α	В	А	В	А	В	А	В	А	В	А	В	А	В	А	В		
Capacity	Cooling	W	6,730	5,120	10,280	7,670	22,900	17,440	34,310	26,160	45,900	34,880	68,990	52,330	90,490	69,770	118,050	87,210		
	Capacity	Kcal/h	5,790	4,400	8,840	6,600	19,690	15,000	29,510	22,500	39,470	30,000	59,330	45,000	77,820	60,000	101,520	75,000		
	Heating Capacity	W	9,170	8,260	13,840	12,280	28,310	25,700	62,290	38,370	82,160	50,350	125,380	76,740	157,780	97,670	196,670	118,610		
		Kcal/h	7,890	7,100	11,900	10,560	24,350	22,100	53,570	33,000	70,660	43,300	107,830	66,000	135,690	84,000	169,140	102,000		
	Flow Rate	ℓ/min	19.4	15.0	29.5	21.5	65.7	50.0	98.4	75.0	131.6	100.0	197.8	150.0	259.5	200.0	338.5	200.0		
	Head Loss	mAq	0.4	0.3	0.2	0.1	1.2	0.7	1.4	0.8	2.8	1.6	2.1	1.2	4.3	2.5	9.9	3.5		
Fan Blower	Тур	ре						D	ouble Sucti	on Multi-Bl	ade Type (S	IROCCO FA	N)							
	Airflow Volume	m³/min	20		30		4	42		60 88		8	130		180		200			
	Drive				Direct Drive Motor															
	Quantity	EA	1		:	1		1		2		2	2		2		2			
Motor	Туре			AC Semi-Enclosed Type (8 poles, Class B insulation)										AC Semi-Enclosed Type (6 poles, Class B insulation)						
	Quantity	EA	1		:	1 1		1	2		2		1	2	2		2			
Power Co	nsumption	W	290 ((290)	410	(460)	590	(790)	750	750 (840) 1,080 (1,450)		2,640 (2,640)		3,960 (3,960)		3,300 (6,600)				
Heat Exchanger	Тур	oe	Integrated Multi-Pass Cross Finned Tube (Slit Fin)																	
	Inlet	А	20		25		3	32		40		40		50		0	50			
Pipe	Outlet	А	20		2	25 32			4	40 40			50		50		50			
	Dra	ain	NIPPLE (25 A)																	
Ex	ternal Materi	al		Color Steel Sheet, Powder Coating																
Air Volume Control			MICOM SWITCH (Auto, Strong, Medium, Weak) MICOM SWITCH (only Strong for Air Volume))					
-	Power Supply			Single Phase 220 V 60 HZ Ø3 380 V 60 Hz																
AIR FILTER									Vii	nyl Chloride	(Submerge	ed)								
Product	Weight	Kg	5	5	6	0	8	10	1	10	1:	30	18	30	20	00	20	50		

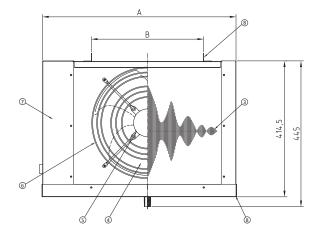


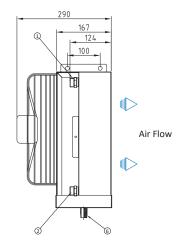
Customized cooling and heating are possible depending on the indoor environment of the facility cultivation house.

- ▶ Excellent heat transfer performance and easy installation.
- ▶ It can be installed not only in facility cultivation houses but also in barns, pigsties, poultry houses, and greenhouses.
- ▶ Customized design is possible to meet the demands of consumers.

Facility Cultivation Unit







MODEL	Α	В	С
SFC-30CU	590	344	1
SFC-60CU	940	564	2

Part No	DESCRIPTION	MAT'L	Q'TY	REMARK
1	WATER OUTLET	BS	1	PF 3/4" (20 A)
2	WATER INLET	BS	1	PF 3/4" (20 A)
3	COIL ASS'Y	AL	1	
4	Propeller	AL	1	AXIAL FAN
5	MOTOR	ASS'Y	С	1Ø 220 V 60 Hz
6	Fixed Mesh	ASS'Y	С	
7	CASING	GI	1	
8	DRAIN PAN	GI	1	
9	DRAIN pipe connection		1	NIPPLE 1/2" (15 A)

Standard Specifications

Category		Specifications	SFC-3	0CUD	SFC-60CUD					
	Capacity C	onditions	А	В	A	В				
	Cooling Capacity	W	12,250	9,300	27,560	20,930				
	Cooling Capacity	Kcal/h	10,540	8,000	23,700	18,000				
Capacity	Heating Capacity	W	20,950	12,790	47,500	29,070				
	neating Capacity	Kcal/h	18,020	11,000	40,840	25,000				
	Flow Rate	ℓ/min	35.2	26.7	78.6	60.1				
	Head Loss	mAq	4.6	2.7	7.6	4.5				
	Тур	e		Prop	eller					
	SIZE	mm		Ø3	300					
Fan Blower	Airflow Volume	m³/min	2	5	50					
	Drive			Direct Dri	ive Motor					
	Quantity	EA	1	1	2					
Motor	Тур	e	Semi-Enclosed (4 poles, Class E insulation)							
MOTOL	Quantity	EA	1	1	2					
Power Co	onsumption	W	6	6	130					
Heat Exchanger	Тур	e		Integrated Multi-Pass Cr	oss Finned Tube (Slit Fin)					
	Inlet	А		PF 3/4'	' (20 A)					
Pipe	Outlet	А		PF 3/4'	' (20 A)					
	Dra	in		15	i A					
	External Material			Galvanized	Steel Sheet					
	Power Supply		Single Phase 220 V 60 HZ							
Produc	t Weight	Kg	8 16							

(Note) 1. Capacity Condition A: Cooling Capacity: When indoor air is DB 27°C, WB 21°C, and inlet water temperature is 5°C Heating Capacity: When indoor air is 18°C, and inlet water temperature is 80°C 2. Capacity Condition B: Cooling Capacity: When indoor air is DB 27°C, WB 19.5°C, and inlet water temperature is 7°C Heating Capacity: When indoor air is 21°C, and inlet water temperature is 60°C

Fan Coil Unit Accessories

Combination Valve and FCU Automatic Control System

VALVE & FCU CONTROL SYSTEM OVERVIEW

Purpose of Use

- · Adjust the amount of cooling (heating) water supplied to the FCU during cooling (heating) for increased energy efficiency and cost savings.
- Attach a combination valve to the FCU piping and install temperature sensors to adjust the amount of cooling (heating) water based on the temperature
- · Centrally manage the FCU and combination valves using a PC for integrated control

▶ Control Specifications

1. Operating Modes (When a Variable Valve is Applied)

- (1) The valve controller can switch between cooling, heating, and ventilation modes.
- (2) In cooling mode, the opening rate of the valve is variable based on the cooling design flow rate.
- (3) In heating mode, the opening rate of the valve is variable based on the heating design flow rate.

2. Air Volume Control

- (1) The air volume can be adjusted to weak, medium, or strong wind, and the opening rate of the valve is variable.
- (2) In automatic mode, the air volume is automatically changed to weak, medium, or strong depending on the temperature, and the valve opening rate is also automatically adjusted

3. Status Display (Central Control Option)

- (1) The temperature can be displayed.
- (2) Displays the target opening rate of the valve based on the design flow rate under cooling, heating, weak wind, medium wind, and strong wind conditions
- (3) Displays the actual valve opening rate received as feedback from the valve

4. Fault Detection Function (Central Control Option)

(1) If the output opening rate of the valve and the opening rate of the feedback valve are more than the set error range, a fault is detected and is displayed in the automatic control software to ensure user awareness.

VALVE & FCU CONTROL SYSTEM CHARACTERISTICS

System Characteristics

- \bullet System configuration for integrated management of the FCU and VALVE.
- $\bullet \ \, \text{The VALVE \& FCU central control system monitors and controls the operation/stop and opening percentage (0^100\%) of the VALVE. }$
- The VALVE & FCU central control system monitors and controls the status of the FCU (operation/stop, airflow volume, operation mode).

Combination Valve & FCU Controller (option)

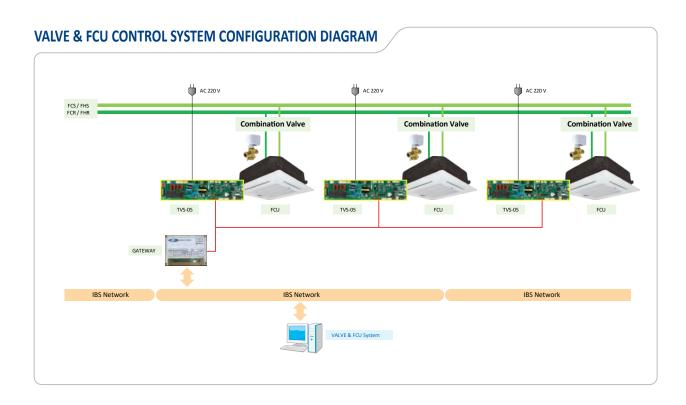
- Combination Valve Control Function: AC 24 V power supply/DC 0~10 V variable output for valve volume control, DC 0~10 V FEEDBACK for valve volume status
- FCU Control Function: Operation/stop, airflow volume control (weak, medium, strong)
- $\bullet \ \ Communication \ Function: ID \ granting \ function \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ information \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ of \ valve \ status \ and \ control \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ (No.\ 1^\sim\!32), \ transmission \ and \ reception \ (No.\ 1^\sim\!32), \ transmission \ (No.\ 1^\sim\!32), \ tran$
- Temperature Sensor: FCU airflow volume control applied based on the temperature, valve volume control, and freeze prevention function

GATEWAY (option)

• Communication Relay: Relays communication of the 32 VALVE & FCU CONTROLLER and VALVE & FCU central control program

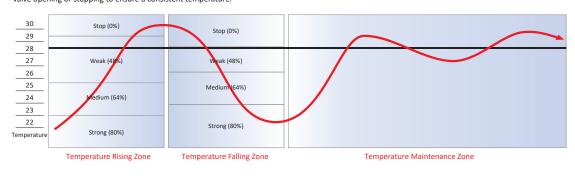
► Combination Valve Central Control System (option)

- VALVE Status: Individual/group-controlled operation/stop, valve opening output rate, valve opening FEEDBACK amount
- $\bullet \ \mathsf{VALVE} \ \mathsf{Control} \\ : Individual/group-controlled \ \mathsf{operation/stop}, \ \mathsf{valve} \ \mathsf{opening} \ \mathsf{rate} \ \mathsf{setting} \ \mathsf{for} \ \mathsf{cooling/heating} \\$
- FCU Status: Individual/group-controlled operation/stop, airflow volume (weak, medium, strong)
- FCU Control: Individual/group-controlled operation/stop, airflow volume (weak, medium, strong), mode control (cooling, heating, ventilation)
- Temperature Control: Specifying the set temperature Control of the VALVE and FCU according to the temperature.



VALVE & FCU CONTROL SYSTEM CHARACTERISTICS

- Example of the FCU Air Volume and Valve Opening Based on Temperature
 - Control Conditions: Set Temperature Operating/Driving Mode RANKUP (Variable Rate by Airflow Volume) Heating Valve Opening Rate 28 degrees Celsius Heating 20% 80%
 - Temperature Increase: When the temperature rises and approaches the set temperature, the air volume and valve opening is lowered (strong \square medium \square weak) to reduce the supply of hot and cold water.
 - Temperature Decrease: When the temperature drops below the set temperature, the air volume and valve opening is raised (weak \square medium \square strong) to increase the supply of heat source water (cold water, hot water).
 - Temperature Maintenance Zone: When the temperature approaches the set temperature, the air volume operates in weak mode, maintaining the minimum valve opening or stopping to ensure a consistent temperature.



Central Control PC Software

Central Control Program Screen



Central Control Program Function

Management Functions

- ▶ User Management
- Equipment Management: Creation, modification, deletion of equipment (FCU, GROUP), and more
- Data Management: Management, search, and output of the operating status and abnormal event information

Monitoring Functions

- ▶ Overall operation/stop status of the FCU ZONE
- Overall cooling/heating/blowing mode status of the FCU ZONE
- Overall airflow volume of the FCU ZONE (Auto, Weak, Medium, Strong, Turbo)
- Overall temperature status of the FCU ZONE (Setting)
- Operation/stop status of individual FCUs
- ▶ Cooling/heating/ventilation mode status of individual FCUs
- ➤ Airflow volume of individual FCUs (Auto, Weak, Medium, Strong, Turbo)
- ▶ Temperature status of individual FCUs (Set, Current)

Control Functions

- ▶ Overall operation/stop function of the FCU ZONE
- Overall cooling/heating/ventilation mode functions of the FCU ZONE
- Overall airflow volume change function of the FCU ZONE
- ▶ Overall temperature setting of the FCU ZONE
- ▶ Operation/stop function of individual FCUs
- Cooling/heating/ventilation mode functions of individual FCUs
- Airflow volume change functions of individual FCUs
- ▶ Temperature setting of individual FCUs

Central Control Accessories (RS-485)

Touchpad Standard Type



- ▶ Controls and monitors the operation status of up to 32 units
- ▶ Available for individual/group control and PC-linked control
- ▶ Available for remote lock by individual/group
- ▶ Used in small-scale FCU control and monitoring systems
- ▶ Easy and simple user interface with built-in TOUCH sensor
- ▶ Controls up to 128 units when adding an MCU (Option)

Touchpad with Built-in MODBUS



- ▶ Controls and monitors the operation status of the basic 32 units (group)
- ▶ Available for individual/group control and PC-linked control
- ▶ Available for remote lock by individual/group
- ▶ Used in small-scale FCU control and monitoring systems
- Easy and simple user interface with a built-in TOUCH sensor

MCU (MODBUS CONVERTER UNIT)



- ▶ Provides 1 RS-485 channels (up to 32 units per channel)
- ▶ Check the communication status through the LED
- ▶ Lower FCU Communication: Shinwoo HVAC FCU Protocol
- ▶ Higher System (PC/TOUCH): MODBUS

Central Control Accessories (Power Line Communication)

Model	Functions
Input/Output Control PCB DFC-02 FCU CONTROLLER (DFC-02)	 Control device installed in the FCU to control indoor temperature Applicable to all types of FCUs, including floor-stand, ceiling, cassette, and other types of models Compatible with fans, valves, drain pumps, photocatalyst units, wired remote controllers, and wireless remote controllers.
Gateway FE-02	 Power line communication 3-phase gateway Communication is possible in any phase by ensuring that all phases (R, S, T) of the power line are applied Applicable to single phases Operates with the input/output control PCB 1024 Mac Address, controls up to 200 devices
3-Phase Coupler FE-02-C	 Phase-to-phase coupler for power line communication Combines the separated signals of each phase (R, S, T) Blocks commercial voltage and couples only communication frequency signals for each phase Operated with FE-02 as needed
3-Phase Repeater FE-02-R	- Installed in areas that power line communication signals do not reach smoothly - Acts as a bridge to connect weak signals
Blocking Filter SPL-BF-054	- Installed to prevent interference with adjacent power line signals - Installed on the main circuit breaker side of the distribution board that supplies power to the FCU - Installed a gateway at the bottom of the blocking filter

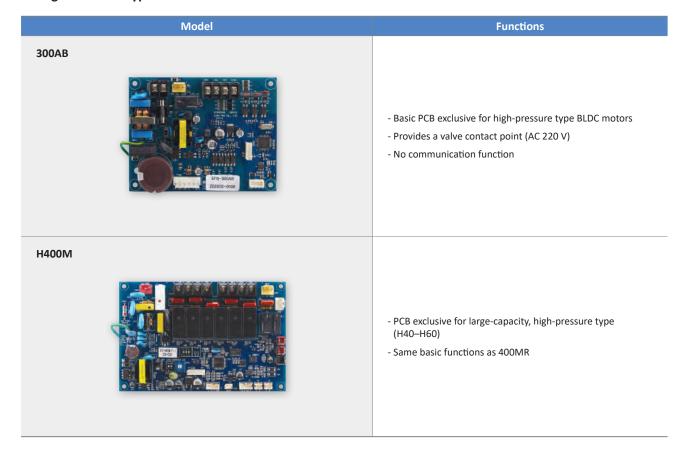
Model	Functions
Single-Phase Coupler FE-02-C2	- Installed in places where single-phase power lines are used - Other functions are the same as the 3-phase coupler
Wired Remote Controller for Power Line Communication DFC-02W	- Connected by wire to one input/output control PCB - Control up to a maximum of 32 units - Allows administrator settings and configuration verification checks - Operation mode/airflow volume/temperature/alarm/group operation - Infrared receiver installed for the use of a wireless remote controller
Indoor Temperature Sensor ST-T10K-R	- Detects the indoor temperature and transmits it to the input/output PCB - Controls the airflow volume and valve of the fan coil unit based on the temperature detected by the sensor
Pipe Temperature Sensor ST-T10K-C	- Detects the temperature of the heating and cooling coil - A temperature sensor is used for freeze prevention by detecting the coil temperature
BacNet/IP Server PFC-BN-01	- Collects operation data of the FCU controller - Converts to BacNet/IP protocol - Communicates with the FCU using the Modbus TCP/IP protocol - Collect data for up to 1000 devices

PCB and Controller

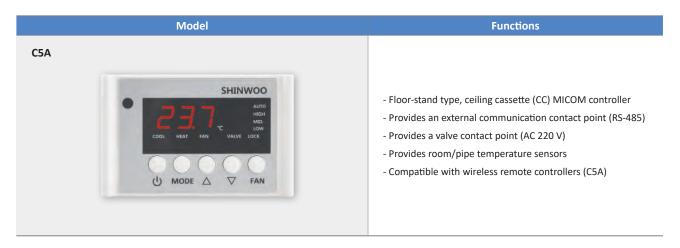
Cassette Type

Model	Functions
400A (M) / 400B	 Shinwoo Air Conditioning universal PCB exclusively for AC motors Shinwoo Air Conditioning universal PCB (400B) for BLDC motors Shinwoo Air Conditioning proprietary protocol and MODBUS protocol for internal/external communication (RS-485) Provides a starting and overload (status) contact point (no power required) Provides a 2/3-way valve contact point (AC 220 V)

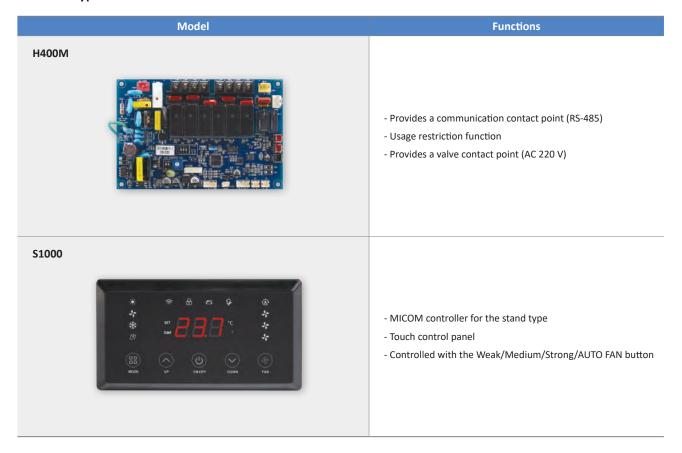
► High-Pressure Type



▶ MICOM



▶ Stand Type



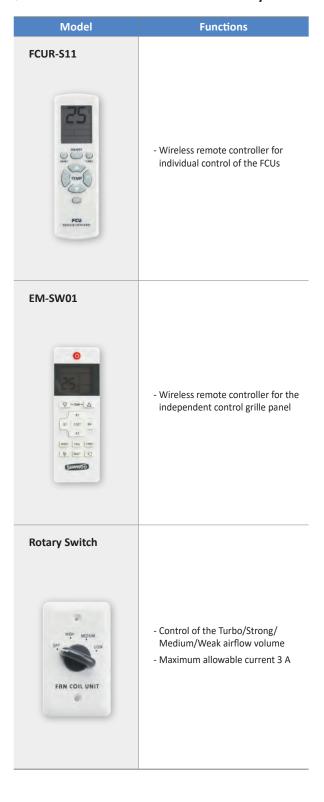
Wired and Wireless Remote Controller and Switch

Wired Remote Controller

Model **Functions** FCUR-S5 - Control for 16 units in groups/individually - Control of the Turbo/Strong/Medium/ Weak airflow volume - RS-485 Communication 2-CORE, GND 1-CORE, DC 12 V 1-CORE - Protocol by Shinwoo Air Conditioning - Touch controller 0 4 0 - 9600 BPS communication speed with PCB FCUR-S2 - Control for 16 units in groups - Control of the Turbo/Strong/Medium/ Weak airflow volume - RS-485 Communication 2-CORE, GND 1-CORE, DC 12 V 1-CORE - Protocol by Shinwoo Air Conditioning - 9600 BPS communication speed with PCB FCUR-T3 - Group control for 16 units - Control of the Turbo/Strong/Medium/ Weak airflow volume - RS-485 Communication 2-CORE, GND 1-CORE, DC 12 V 1-CORE - Protocol by Shinwoo Air Conditioning - Touch controller - 9600 BPS communication speed with PCB FCT-600-4B - Group control for 16 units - Control of the Turbo/Strong/Medium/ Weak airflow volume - Protocol by Shinwoo Air Conditioning - Wired remote controller for the independent control grille panel FCT-350-FS - Control for 4 units in groups/individually - Control of the Turbo/Strong/Medium/ Weak airflow volume - RS-485 Communication 2-CORE, GND 1-CORE, DC 12 V 1-CORE - Protocol by Shinwoo Air Conditioning - Touch controller

- 9600 BPS communication speed with PCB

▶ Wireless Remote Controller and Rotary Switch



Valve and Automatic Air Vent

Valve

Model	Functions
Thermal ON/OFF Valve	 Drive Power: AC 220 V 50/60 Hz, 3.5 W Operating Time: Max 5 min Manual Open/Close: Available Differential Pressure: Max 3 Kgf/cm² Maximum Pressure: 16 Kgf/cm²
Motorized ON/OFF Valve	- Drive Power: AC 220 V 50/60 Hz, 4 W - Operating Time: 40 sec - Manual Open/Close: Available - Differential Pressure: Max 3 Kgf/cm² - Maximum Pressure: 16 Kgf/cm²
Flow Control ON/OFF Valve	- Drive Power: AC 220 V 50/60 Hz, 4 W - Operating Time: 40 sec - Manual Open/Close: Available - Differential Pressure: 0.2–3 Kgf/cm² - Maximum Pressure: 10 Kgf/cm²
Pressure Independent Flow Control Proportional Valve	- Drive Power: AC/DC 24 V, 5 W - Operating Time: 54 sec - Manual Open/Close: Available - Differential Pressure: 0.3–4 Kgf/cm² - Maximum Pressure: Max 25 Kgf/cm²

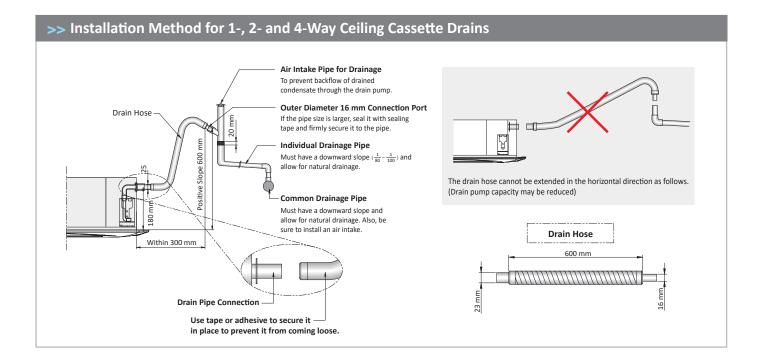
► Air Vent

Model	Functions
Automatic Air Vent	- Attached to the outlet side of the heat exchanger - Automatically discharges when a certain amount of air is filled - Design patent for an air vent for an FCU: No. 30-0748125 - Utility model patent for a fan coil unit equipped with an air vent: No. 10-1429871
Cassette Drain Air Vent	- Drain air vent for a ceiling cassette - Prevents the backflow with an air purging function on the drain hose
	- Check valve can be attached (1-way slim type as a standard, other cassette type options) - Utility model patent for air conditioning equipment with a condensate backflow prevention unit: No. 10-1204261 - Design patent for a drain connector for an air conditioner: No. 30-0733311, 30-0733312

^{*} In addition to the basic valves that we offer, our company also handles various proportional control valves and multi-functional valves, allowing for customized designs tailored to specific systems.

Fan Coil Unit Installation Method - Installation Precautions

Cassette Type/CC

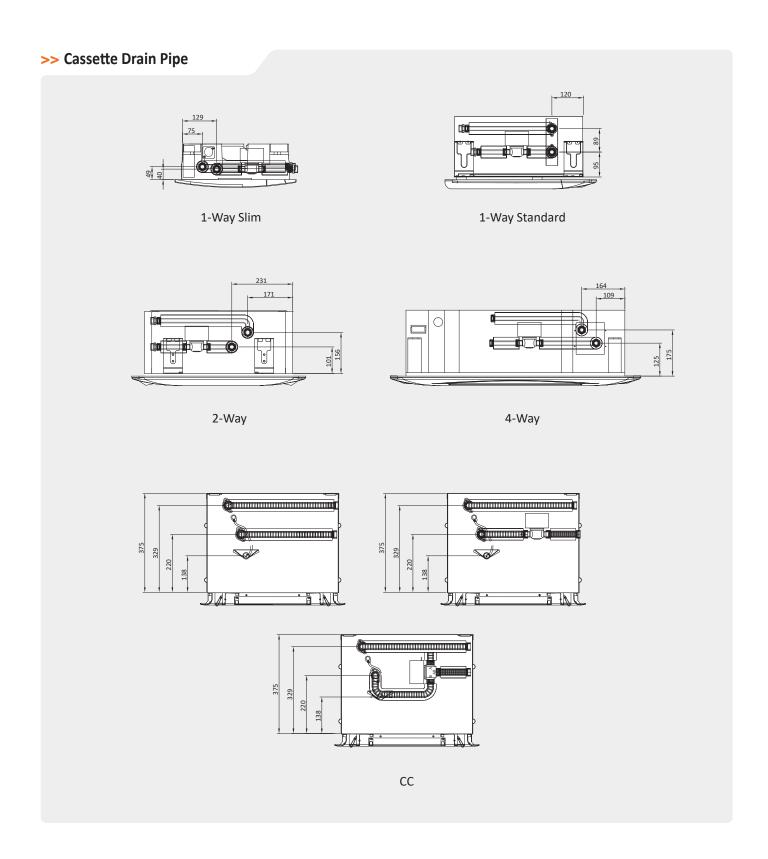


>> Common Precautions for Ceiling Cassette Type

- 1. When installing the product, be sure to provide a minimum slope (1/80-1/100) for the drain pipe.
- 2. Securely fix the product at a location capable of withstanding a weight equal to 4.5 times the total weight of the indoor unit per anchor.
- 3. Ensure proper connection by designating the lower header as (SUPPLY) and the upper header as (RETURN).
- 4. Before operating the product, use the heat exchanger air vent to remove the air inside the heat exchanger.
- 5. Piping Precautions
 - A. Perform on-site insulation and taping on each connection part of the pipe to prevent water leakage and condensation in the pipe area.
 - B. Install manual valves to allow for locking when the system will not be in operation for an extended period.
- C. Ensure that the drain hose is installed without any twists or bends.
- D. After completing the piping work, remove any foreign substances from the pipes and perform a pressure test.

>> 1-, 2- and 4-Way Ceiling Cassette Types

- 1. To facilitate easy maintenance of the product, be sure to install an inspection port (400 X 400 600 X 600) in the direction of the piping after installation. If the inspection port is not installed, after-sales service and other services will not available, and damage to the ceiling interior may occur.
- 2. The rated head capacity of the condensate drainage pump is 600 mm. If it is excessively elevated or extended horizontally, condensate may overflow beyond the rated capacity of the condensate drainage pump.
- 3. Included components: air suction pipe, drain hose, connection piping for the condensate drainage pump (pre-installed on the product).
- 4. Installed an air suction pipe at the inlet of each individual drainage pipe (included in the basic supply).
- 5. When performing automatic control construction, please set the number of controls and addresses between the wired remote control and the product, and connect A and B of the communication lines correctly. This is the main cause of communication errors.
- 6. If constant power is not supplied to the product during the winter season, the freeze prevention function may not work properly, leading to a risk of freezing or rupture. (Applies only when attaching a valve)
- 7. For further details, refer to the installation manual provided upon product delivery. (1/2/4-WAY)

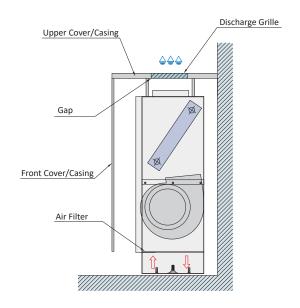


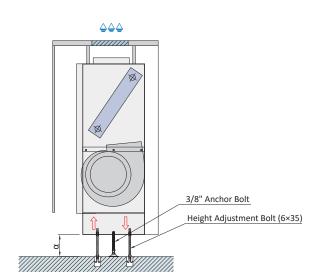
Fan Coil Unit Installation Method - Installation Precautions

Floor-Stand Type/Floor-Stand Concealed Type/Lowboy Type

Floor-Stand Concealed Type

Floor-Stand Concealed Type Installation Diagram

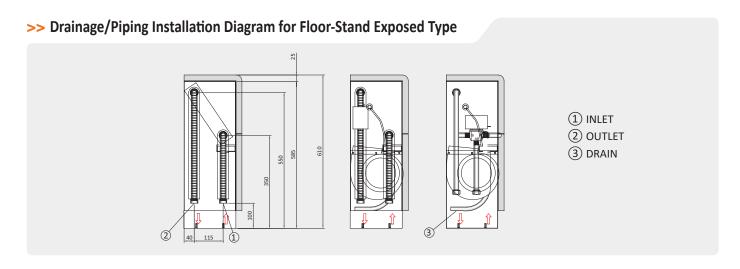


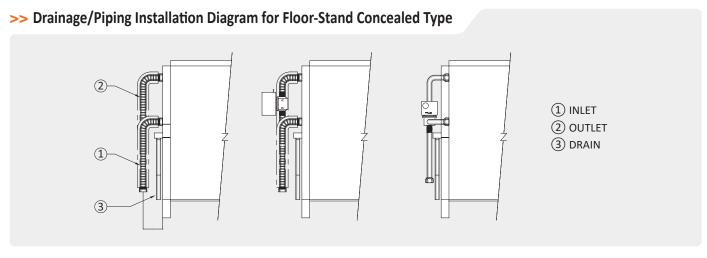


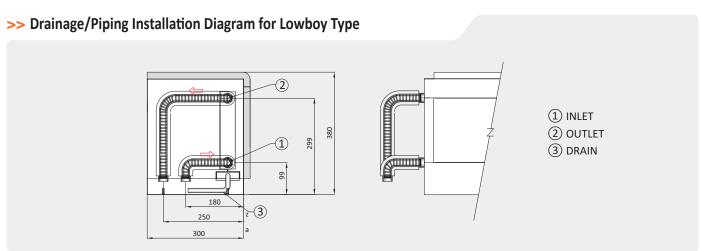
>> Installation Precautions for Floor-Stand Type

- 1. When installing the product, check the level of the floor and then install it horizontally.
- 2. When installing the product, be sure to provide a minimum slope (1/80~1/100) for the drain pipe.
- 3. When installing the product, ensure that there is space to remove the filter and space for maintenance purposes.
- 4. When installing the product, consider ensuring that the air intake area is equal to or larger than the discharge area.
- 5. When installing the product, keep the air intake and discharge sides at least 50 cm away from obstacles to ensure smooth air flow.
- 6. Ensure proper connection by designating the lower header of the heat exchanger as (SUPPLY) and the upper header as (RETURN).
- 7. Piping Precautions
 - A. Perform on-site insulation and taping on each connection part of the pipe to prevent water leakage and condensation in the pipe area.
 - B. Install manual valves to allow for locking when the system will not be in operation for an extended period.
 - C. Ensure that the drain hose is installed without any twists or bends.
 - D. After completing the piping work, remove any foreign substances from the pipes and perform a pressure test.
- 8. For the floor-stand (lowboy) concealed type, be sure to close the gap between the product and the discharge grille of the exterior cover.
- 9. The basic rotary switch is provided as an attachment to the product upon delivery.
- 10. Fan coil units can be connected in multiple/parallel with one standard rotary switch.

(However, when it is the same product, when the wind speed is fixed to either strong, medium, or weak, and when the total operating current of the connected products is less than 3 A)

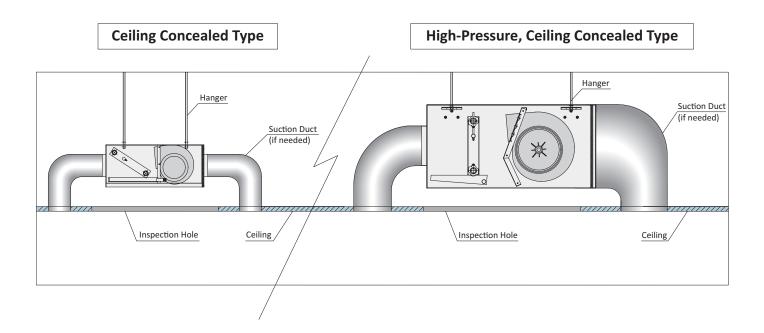






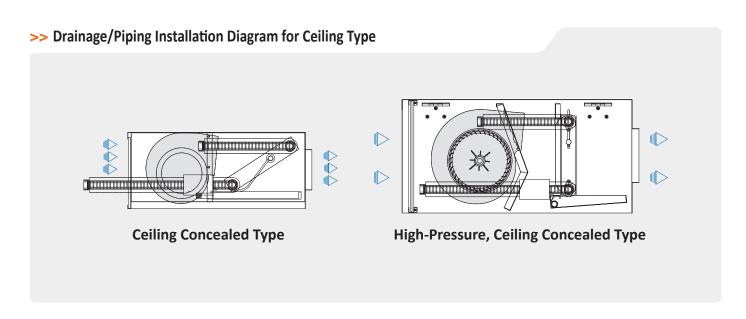
Fan Coil Unit Installation Method - Installation Precautions

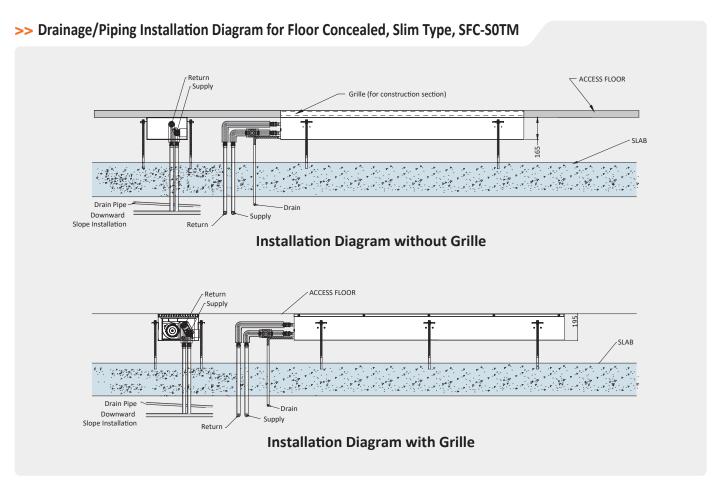
Ceiling Type/Floor Concealed, Slim Type



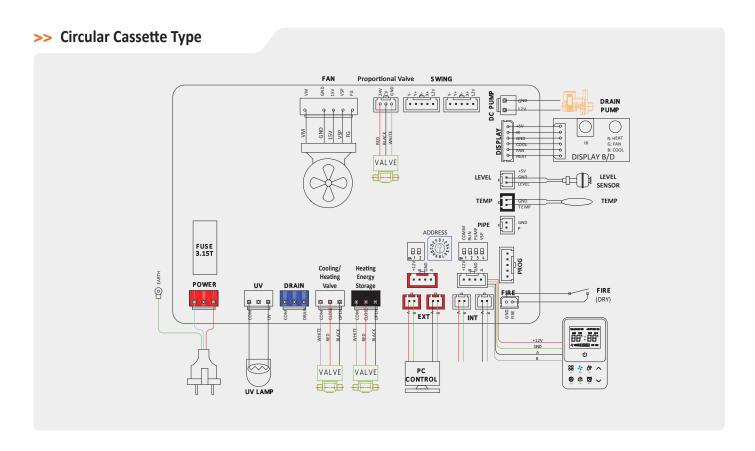
>> Installation Precautions for Ceiling Type

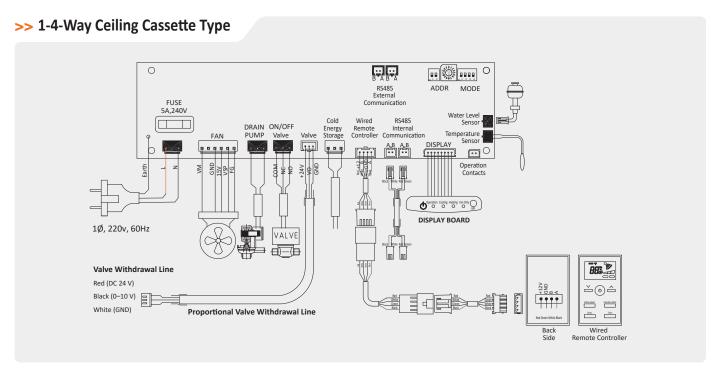
- 1. When installing the product, check the level of the floor and then install it horizontally.
- 2. When installing the product, be sure to provide a minimum slope (1/80-1/100) for the drain pipe.
- 3. When installing the product, ensure that there is space to remove the filter and space for maintenance purposes. (Foldable and soft frame filters are optional depending on the site conditions.)
- 4. To facilitate easy maintenance of the product, be sure to install an inspection port (400 X 400 600 X 600) in the direction where the piping is installed.
- 5. When installing the product, consider ensuring that the air intake area is equal to or larger than the discharge area.
- 6. Ensure proper connection by designating the lower header of the heat exchanger as (SUPPLY) and the upper header as (RETURN).
- 7. Piping Precautions
 - A. Perform on-site insulation and taping on each connection part of the pipe to prevent water leakage and condensation in the pipe area.
 - B. Install manual valves to allow for locking when the system will not be in operation for an extended period.
 - C. Ensure that the drain hose is installed without any twists or bends.
 - D. After completing the piping work, remove any foreign substances from the pipes and perform a pressure test.
- 8. Separate ducts and diffusers can be connected.
 - (However, performance may decrease depending on the external static pressure. Select either high-pressure or ceiling concealed type according to site conditions.)
- 9. The standard rotary provided is delivered separately and must be installed on site.
- 10. Fan coil units can be connected in multiple/parallel with one standard rotary switch.
 - (However, when it is the same product, when the wind speed is fixed to either strong, medium, or weak, and when the total operating current of the connected products is less than 3 A)



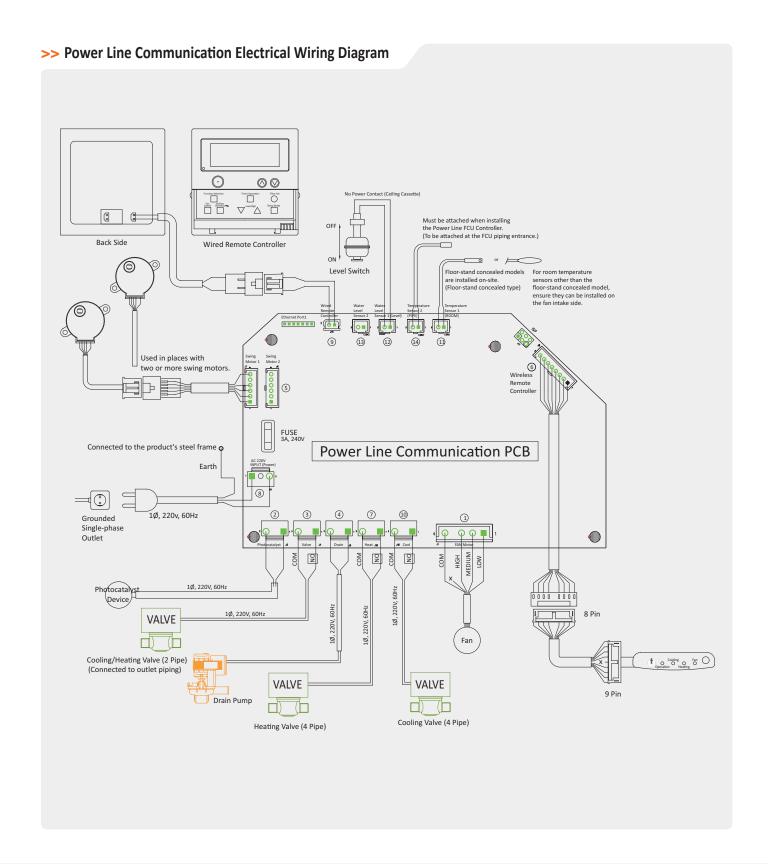


Circular Cassette Type/ 1-,2- or 4-Way Standard Type

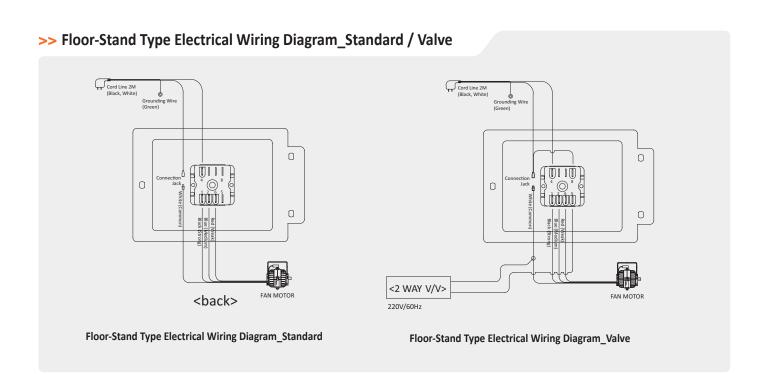


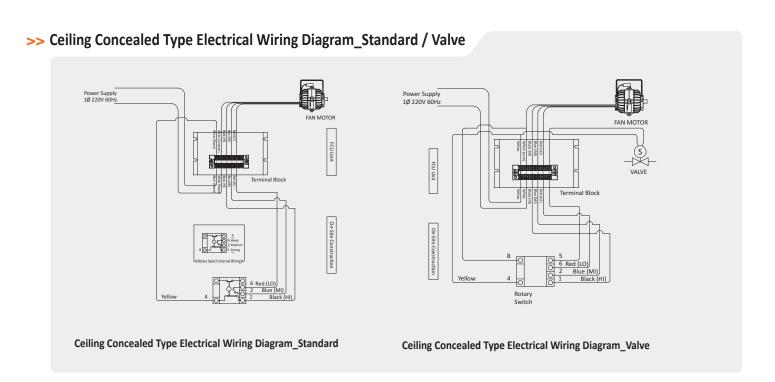


Cassette Type Power Line Communication

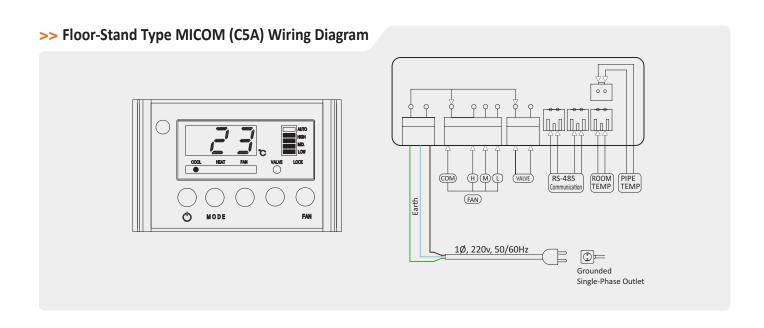


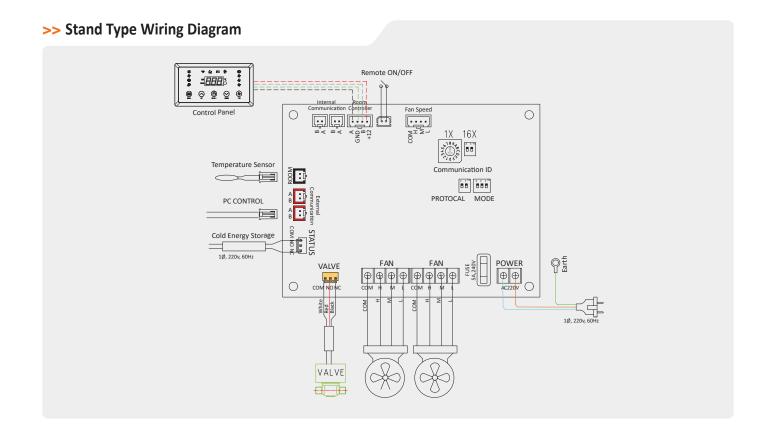
Floor-Stand Type/Ceiling Concealed Type





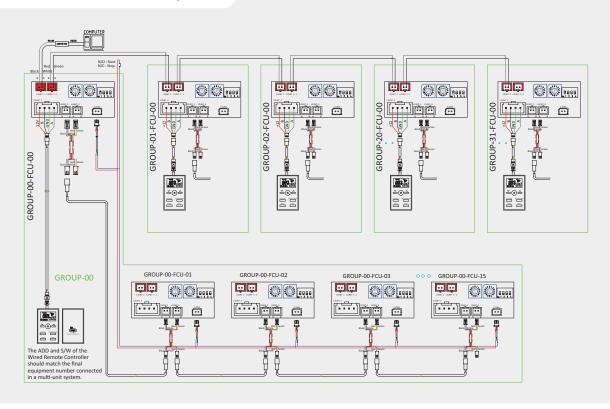
Floor-Stand Type MICOM, Stand Type





Central Control Integration

>> External/Internal/Contact Integration



>> Configuration



Address Switch Setting for the PCB

- 1. The first address switch is typically used to set the group number (16 groups).
- 2. The second address switch is used to set the product number from 0 to F (16 units).
- 3. You can connect a maximum of 16 FCU devices to one wired remote controller (16 devices per group, up to 256 devices).



DIP S/W

Setting DIP Switches for PCB Mode and the Communication Speed

- 1. Internal/External Communication Selection Group Control Central Control 2. FAN or VALVE MODE ■ FAN MODE VALVE MODE
- Sensor Mode ■ Timer Mode 3. Water Level Sensor Mode 4. Model Selection ■ 1, 2way 4way

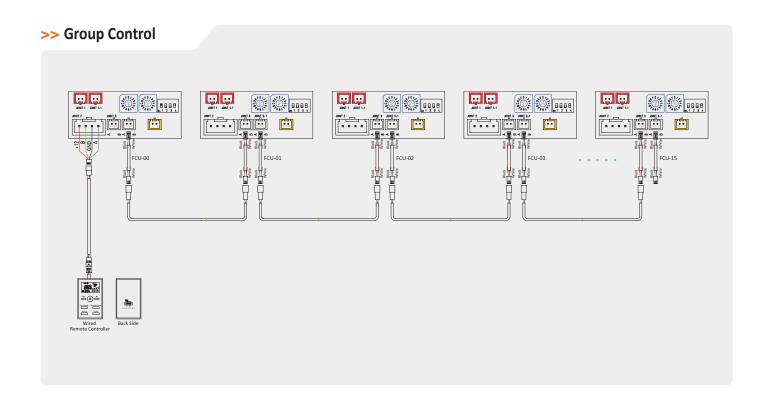


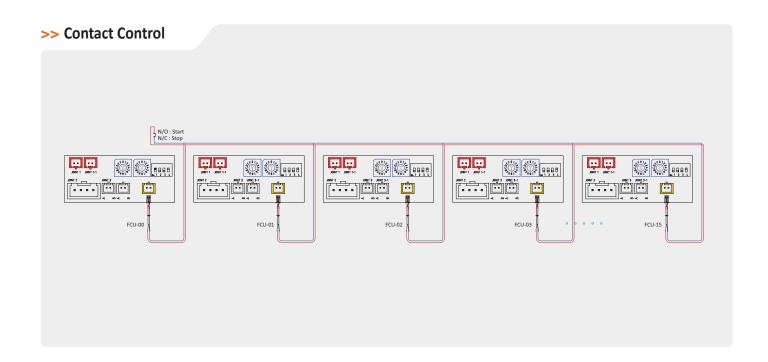
Wired Remote Controller

Setting for Group Control (Internal Communication)

- 1. Set the ADD and Setting on the wired remote controller to match the final equipment number connected in multi-unit operation.
- 2. You can connect a maximum of 16 FCU devices to one wired remote controller.
- 3. ADD and Setting Method:
- Press and hold the Fan Speed + Operation Mode switch for three seconds, and a number (1-16) will be displayed and you will enter the connection count setting mode. You can set it from 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land and \lor arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, then press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the press the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 using the \land arrow buttons, the Power form 1 to 16 usin button to confirm (initial state value = 1).
- 4. If the indoor product installation layout changes, you must modify the Add setting on the remote controller to prevent communication errors.

Group Control and Contact Point Control





Capacity Conversion Table Cooling (Floor-Stand Type, Cassette Type)

 $\ensuremath{^{*}}$ The product is based on 1-COIL.

															ille p	roduct is bas	ocu on 1 c		
				Cold Water	Cold Water				ion Air Dry B	ulb Tempera			Air Relative	Humidity (9	Humidity (%RH)				
14-	odel	Toma	Airflow	Cold Water Inlet	Cold Water Outlet		26°C DB	/ 50%RH			25°C DB	/ 50%RH			24°C DB	/ 50%RH			
IVIO	odei	Type	Volume (m³/min)	Temperature	Temperature (°C)		Capacity al/h)	Quantity	Head Loss		Capacity al/h)	Quantity	Head Loss	Cooling (kca	Capacity al/h)	Quantity	Head Lo		
			, , ,	(°C)		Total Heat	Current Heat	(ℓ/min)	(mAq)	Total Heat	Current Heat	(ℓ/min)	(mAq)	Total Heat	Current Heat	(ℓ/min)	(mAq		
				7	12	3,060	2,110	10.2	1.7	2,780	2,000	9.3	1.4	2,520	1,900	8.4			
		CEC DON	12.0	8	15	2,570	1,840	6.1	0.7	2,290	1,730	5.5	0.5	2,020	1,610	4.8			
		SFC-R3K	13.0	7	15	2,690	1,880	5.6	0.6	2,420	1,770	5.0	0.5	2,140	1,640	4.5			
				7	14	2,830	1,970	6.7	0.8	2,540	1,850	6.0	0.6	2,270	1,730	5.4	_		
				7	12	3,560	2,470	11.9	2.3	3,220	2,340	10.7	1.9	2,910	2,210	9.7	_		
		SFC-R4K	16.0	8	15	2,980	2,160	7.1	0.8	2,660	2,020	6.3	0.7	2,350	1,890	5.6	_		
				7	15	3,130	2,200	6.5	0.7	2,800	2,060	5.8	0.6	2,490	1,930	5.2	_		
				7	14 12	3,280 5,010	2,300 3,420	7.8 16.7	1.0	2,960 4,540	2,160 3,230	7.0 15.1	0.8 1.0	2,640 4,090	2,030 3,050	6.3 13.6	_		
				8	15	4,170	2,970	9.9	0.4	3,720	2,770	8.9	0.4	3,280	2,580	7.8	_		
		SFC-R5K	19.0	7	15	4,380	3,030	9.1	0.4	3,920	2,840	8.2	0.3	3,480	2,650	7.3	_		
Circ				7	14	4,590	3,160	10.9	0.5	4,140	2,970	9.9	0.4	3,680	2,780	8.8	_		
Cass Ty _l				7	12	5,970	4,060	19.9	1.6	5,420	3,840	18.1	1.4	4,880	3,620	16.3			
. 71	pc	SFC-R6K	22.0	8	15	5,000	3,540	11.9	0.6	4,460	3,320	10.6	0.5	3,940	3,090	9.4			
		SFC-NON	22.0	7	15	5,260	3,620	11.0	0.5	4,720	3,400	9.8	0.4	4,180	3,170	8.7			
				7	14	5,500	3,770	13.1	0.7	4,950	3,550	11.8	0.6	4,430	3,320	10.5			
				7	12	7,760	5,220	25.9	2.7	7,020	4,920	23.4	2.2	6,320	4,640	21.1			
		SFC-R8K	26.0	8	15	6,530	4,560	15.5	1.0	5,830	4,280	13.9	0.8	5,170	3,990	12.3	_		
				7	15	6,860	4,680	14.3	0.9	6,170	4,390	12.9	0.7	5,490	4,100	11.4	_		
				7	14 12	7,170 9,050	4,860 6,170	17.1 30.2	1.2 3.7	6,460 8,160	4,570 5,800	15.4 27.2	3.0	5,780 7,340	4,290 5,470	13.8 24.5	_		
				8	15	7,490	5,320	17.8	1.3	6,690	4,990	15.9	1.1	5,910	4,650	14.1	_		
		SFC-R10K	34.0	7	15	7,490	5,440	16.4	1.1	7,060	5,110	14.7	0.9	6,280	4,650	13.1	1		
				7	14	8,250	5,680	19.6	1.6	7,000	5,340	17.6	1.3	6,640	5,000	15.8	1		
				7	12	2,450	1,620	8.2	1.0	2,230	1,530	7.4	0.8	2,010	1,440	6.7	_		
		CEC C2 EV		8	15	2,090	1,430	5.0	0.4	1,860	1,340	4.4	0.3	1,650	1,240	3.9	_		
		SFC-S2.5K	7.0	7	15	2,200	1,470	4.6	0.4	1,970	1,380	4.1	0.3	1,760	1,280	3.7	1		
				7	14	2,290	1,520	5.5	0.5	2,060	1,430	4.9	0.4	1,850	1,340	4.4			
					7	12	2,790	1,860	9.3	1.3	2,530	1,770	8.4	1.1	2,280	1,660	7.6		
		SFC-S3K	9.0	8	15	2,350	1,640	5.6	0.5	2,110	1,530	5.0	0.4	1,860	1,430	4.4	_		
				7	15	2,480	1,680	5.2	0.4	2,220	1,570	4.6	0.4	1,980	1,470	4.1	_		
				7	14	2,580	1,740	6.1	0.6	2,330	1,640	5.5	0.5	2,080	1,540	5.0	_		
				7	12	3,230	2,200	10.8	1.7	2,920	2,080	9.7	1.4	2,630	1,970	8.8	_		
	Slim Type	SFC-S3.5K	12.5	7	15 15	2,690	1,910	6.4 5.9	0.6	2,400	1,790	5.7	0.5	2,120	1,670	5.0 4.7	_		
				7	14	2,820 2,960	1,960 2,040	7.0	0.8	2,530 2,660	1,830 1,920	6.3	0.6	2,250 2,380	1,710 1,800	5.7	_		
				7	12	3,640	2,470	12.1	1.5	3,300	2,340	11.0	1.2	2,970	2,200	9.9	_		
		SEC SAV		8	15	3,040	2,150	7.2	0.6	2,700	2,010	6.4	0.5	2,380	1,870	5.7	_		
		SFC-S4K	SFC-S4K 13.5	7	15	3,190	2,200	6.6	0.5	2,850	2,060	5.9	0.4	2,530	1,920	5.3	_		
				7	14	3,340	2,290	8.0	0.7	3,000	2,150	7.1	0.6	2,680	2,010	6.4			
			:-S4.5K 15.0	7	12	4,090	2,780	13.6	1.9	3,710	2,630	12.4	1.5	3,340	2,480	11.1			
		SFC-S4.5K		8	15	3,420	2,420	8.1	0.7	3,050	2,270	7.3	0.6	2,700	2,110	6.4			
				7	15	3,600	2,470	7.5	0.6	3,220	2,320	6.7	0.5	2,860	2,160	6.0	_		
				7	14	3,760	2,580	9.0	0.8	3,390	2,430	8.1	0.7	3,030	2,270	7.2	_		
			- 3K 13.0	7	12	2,850	1,980	9.5	1.2	2,590	1,880	8.6	1.0	2,330	1,770	7.8	_		
		SFC-3K		8	15	2,370	1,710	5.6	0.4	2,115	1,610	5.0	0.4	1,860	1,490	4.4	_		
				7	15	2,490	1,750	5.2	0.4	2,220	1,640	4.6	0.3	1,970	1,520	4.1	_		
				7	14 12	2,610 3,920	1,830 2,690	6.2 13.1	0.5 2.2	2,350 3,535	1,720 2,540	5.6 11.8	0.4 1.8	2,090 3,180	1,610 2,390	5.0 10.6	_		
assette				8	15	3,265	2,340	7.8		2,915	2,190	6.9	0.6	2,570	2,040	6.1	_		
Type		SFC-4K	16.0	7	15	3,430	2,390	7.1	0.7	3,080	2,240	6.4	0.6	2,740	2,090	5.7	_		
				7	14	3,595	2,490	8.6	1.0	3,235	2,340	7.7	0.8	2,890	2,200	6.9	_		
				7	12	4,755	3,260	15.9	0.8	4,305	3,080	14.4	0.7	3,870	2,900	12.9			
		SFC-5K	19.0	8	15	3,935	2,810	9.4	0.3	3,510	2,630	8.4	0.3	3,090	2,450	7.4			
		31 C-31	15.0	7	15	4,130	2,870	8.6	0.3	3,690	2,690	7.7	0.2	3,280	2,500	6.8	_		
	4-WAY			7	14	4,340	3,000	10.3	0.4	3,895	2,820	9.3	0.3	3,470	2,630	8.3	_		
				7	12	5,680	3,880	18.9	1.2	5,145	3,670	17.2	1.0	4,630	3,460	15.4	_		
		SFC-6K	22.0	7	15	4,725	3,360	11.3	0.4	4,210	3,150	10.0	0.4	3,720	2,930	8.9	_		
				7	15 14	4,960 5,206	3,430 3,590	10.3 12.4	0.4	4,440 4,675	3,220 3,370	9.3	0.3	3,940 4,180	3,000 3,150	10.0	_		
				7	12	7,425	5,020	24.8	2.0	6,730	4,740	22.4	1.7	6,050	4,460	20.2	_		
				8	15	6,215	4,370	14.8	0.8	5,540	4,090	13.2	0.6	4,900	3,820	11.7	_		
		SFC-8K	26.0	7	15	6,530	4,470	13.6		5,855	4,200	12.2	0.5	5,220	3,920	10.9	_		
				7	14	6,820	4,650	16.2	0.9	6,150	4,380	14.6	0.7	5,490	4,100	13.1	_		
				7	12	9,080	6,160	30.3	4.9	8,200	5,810	27.3	4.0	7,350	5,460	24.5	_		
		SEC 10V	22.0	8	15	7,550	5,340	18.0	1.8	6,750	5,010	16.1	1.4	5,980	4,670	14.2			
		SFC-10K	33.0	7	15	7,945	5,470	16.6	1.5	7,140	5,140	14.9	1.2	6,360	4,800	13.3			
				7	14	8,285	5,680	19.7	2.1	7,480	5,350	17.8	1.7	6,690	5,020	15.9			
				7	12	2,840	1,940	9.5	1.7	2,580	1,840	8.6	1.4	2,330	1,730	7.8	_		
		SFC2-3K	11.0	8	15	2,370	1,690	5.6		2,120	1,580	5.0	0.5	1,870	1,470	4.5	_		
				7	15	2,500	1,730	5.2	0.5	2,240	1,620	4.7	0.5	1,990	1,510	4.1	_		
	2-WAY			7	14	2,620	1,800	6.2	0.8	2,350	1,700	5.6	0.6	2,100	1,590	5.0	_		
				7	12	3,810	2,570	12.7	3.0	3,450	2,420	11.5	2.5	3,100	2,280	10.3	_		
		SFC2-4K	13.0	7	15	3,200	2,250	7.6	1.1	2,870	2,110	6.8	0.9	2,530	1,960	6.0	_		
		SFC2-4K	1	/	15	3,370	2,300	7.0	0.9	3,030	2,160	6.3	0.8	2,700	2,020	5.6	1		

Capacity Conversion Table

Cooling (High-Pressure Type, Ceiling Concealed Type)

* The product is based on 1-COIL.

								Sucti	ion Air Dry B	sulb Tempera	ature (°C DB)	/ Suction	n Air Relative	e Humidity (roduct is base			
		_	Airflow	Cold Water Inlet	Cold Water Outlet		26°C DB		,		25°C DB				24°C DB	/ 50%RH			
Mod	del	Type	Volume (m³/min)	Temperature			Capacity al/h)		Head Loss		Capacity al/h)	Quantity	Head Loss		g Capacity cal/h)	Quantity	Head Los		
			` ' '	(°C)			Current Heat	(ℓ/min)	(mAq)	Total Heat	Current Heat	(ℓ/min)	(mAq)	Total Heat	Current Heat	(ℓ/min)	(mAq)		
				7	12	4,550	3,070	15.2	5.0	4,110	2,900	13.7	4.1	3,680	2,720	12.3	3		
	2-WAY	SFC2-5K	16.0	8	15	3,790	2,670	9.0	1.8	3,390	2,510	8.1	1.4	3,000	2,340	7.1	1		
				7	15	3,990	2,740	8.3	1.5	3,590	2,570	7.5	1.2	3,190	_	6.6	_		
				7	14 12	4,160	2,840	9.9	2.1	3,750	2,680	8.9	1.8	3,360	_	8.0	_		
				8	15	1,450 1,190	990 850	4.8 2.8	0.3	1,310 1,060	930 790	4.4 2.5	0.2	1,180 930		3.9 2.2	_		
		SFC1-1.5K	5.6	7	15	1,250	870	2.6	0.1	1,110	810	2.3	0.1	980		2.0	_		
				7	14	1,320	910	3.1	0.1	1,180	850	2.8	0.1	1,050	790	2.5	_		
				7	12	1,910	1,290	6.4	0.4	1,730	1,220	5.8	0.3	1,550	1,150	5.2	C		
		SFC1-2K	7.0	8	15	1,580	1,120	3.8	0.2	1,400	1,040	3.3	0.1	1,240		3.0	_		
				7	15	1,650	1,140	3.4	0.2	1,480	1,070	3.1	0.1	1,310		2.7			
Cassette Type				7	14 12	1,740 2,270	1,190 1,550	7.6	0.2	1,560 2,050	1,120 1,470	3.7 6.8	0.2	1,390 1,850	_	3.3 6.2	_		
.,,,,				8	15	1,870	1,340	4.5	0.0	1,670	1,250	4.0	0.2	1,470	_	3.5	_		
	1-WAY	SFC1-2.5K	9.0	7	15	1,970	1,370	4.1	0.2	1,760	1,280	3.7	0.2	1,560	_	3.3	_		
				7	14	2,070	1,430	4.9	0.3	1,860	1,340	4.4	0.2	1,650	1,250	3.9	(
				7	12	2,820	1,880	9.4	1.2	2,550	1,780	8.5	1.0	2,300	1,680	7.7	C		
		SFC1-3K	9.0	8	15	2,370	1,650	5.6	0.5	2,120	1,540	5.0	0.4	1,870		4.5	_		
				7	15	2,490	1,690	5.2	0.4	2,240	1,580	4.7	0.3	1,990	-	4.1	0		
				7	14 12	2,610 3,170	1,760 2,140	10.6	0.6 1.5	2,350 2,870	1,650 2,020	5.6 9.6	0.5	2,100 2,580	-	5.0 8.6	_		
				8	15	2,640	1,860	6.3	0.6	2,360	1,740	5.6	0.5	2,080		5.0	_		
		SFC1-3.5K	11.0	7	15	2,780	1,900	5.8	0.5	2,490	1,780	5.2	0.4	2,210	-	4.6	_		
				7	14	2,900	1,980	6.9	0.7	2,610	1,860	6.2	0.6	2,330	1,740	5.5	0		
				7	12	1,660	1,120	5.5	0.3	1,500	1,050	5.0	0.3	1,350		4.5	_		
		SFC-20	5.7	8	15	1,370	960	3.3	0.1	1,220	900	2.9	0.1	1,080		2.6	_		
				7	15	1,440	990	3.0	0.1	1,290	920	2.7	0.1	1,140		2.4	_		
				7	14 12	1,510 2,200	1,030 1,500	7.3	0.2	1,360 1,990	970 1,420	3.2 6.6	0.1	1,210 1,790		2.9 6.0	_		
				8	15	1,820	1,300	4.3	0.3	1,620	1,420	3.9	0.3	1,430		3.4	_		
		SFC-30	8.5	7	15	1,910	1,320	4.0	0.2	1,710	1,240	3.6	0.2	1,510		3.1	0		
				7	14	2,010	1,380	4.8	0.3	1,800	1,300	4.3	0.2	1,610	1,210	3.8	0		
				7	12	3,170	2,140	10.6	1.5	2,870	2,030	9.6	1.3	2,590	1,910	8.6	1		
		SFC-40	11.3	8	15	2,650	1,870	6.3	0.6	2,370	1,750	5.6	0.5	2,090		5.0	_		
	and Type				7	15	2,790	1,920	5.8	0.5	2,500	1,800	5.2	0.4	2,220	_	4.6		
Floor-Star Ceiling Conc				7	14 12	2,920 4,280	1,990 2,930	7.0 14.3	0.7 3.8	2,630	1,870 2,760	6.3 12.9	0.6	2,350	_	5.6 11.6	_		
centing conte	cuicu Type	SFC-60	SFC-60 17.0	8	15	3,540	2,530	8.4	1.4	3,860 3,160	2,760	7.5	1.1	3,470 2,800	_	6.7	0		
				17.0	17.0	17.0	17.0	7	15	3,720	2,590	7.8	1.2	3,340	2,430	7.0	1.0	2,970	
				7	14	3,900	2,700	9.3	1.6	3,510	2,540	8.4	1.3	3,130	2,380	7.5	1		
				7	12	6,150	4,180	20.5	3.0	5,560	3,950	18.5	2.5	5,000	3,710	16.7	2		
		SFC-80	22.6	8	15	5,120	3,630	12.2	1.1	4,570	3,400	10.9	0.9	4,040		9.6	_		
				7	15	5,390	3,710	11.2	0.9	4,830	3,480	10.1	0.8	4,300		9.0	_		
				7	14	5,630	3,860 5,510	13.4	1.3	5,070	3,640 5,190	12.1	1.1	4,540	-	10.8			
			2 0 34.0	8	12 15	7,980 6,520	4,710	26.6 15.5	6.1 2.1	7,180 5,810	4,410	23.9 13.8	4.9 1.7	6,440 5,130		21.5 12.2	_		
		SFC-120		7	15	6,840	4,800	14.3	1.8	6,140	4,500	12.8	1.4		_	11.4	_		
				7	14	7,200	5,020	17.1	2.5	6,460	4,720	15.4	2.1	_	_	13.7	1		
				7	12	3,170	2,180	10.6	1.7	2,870	2,060	9.6	1.4	· ·		8.6	_		
		SFC-H13	13.0	8	15	2,630	1,880	6.3	0.6		_	5.6	0.5	· ·		4.9	_		
				7	15	2,760	1,920	5.8	0.5	2,475	1,800	5.2	0.4	· ·	_	4.6	_		
				7	14	2,900 4,280	2,010 2,930	6.9 14.3	0.7 4.1	2,610 3,860	1,890 2,760	6.2 12.9	0.6 3.3	· ·	_	5.5 11.6	_		
				8	15	3,550	2,530	8.5	1.5	3,160	_	7.5	1.2	· ·	_	6.7	_		
		SFC-H17	17.0	7	15	3,730	2,590	7.0	15.0		_	7.0	1.0	_	_	6.2			
				7	14	3,900	2,700	9.3	1.8	3,515	2,540	8.4	1.4	3,140	2,380	7.5	1		
				7	12	6,190	4,170	20.6	9.4	5,580	3,920	18.6	7.6	4,990	3,670	16.6	6		
		SFC-H21	21.0	8	15	5,080	3,570	12.1	3.3	4,540	-	10.8	2.6	-	_	9.6	_		
High-	External			7	15	5,350	3,660	11.1	2.7	4,805		10.0	2.2			8.9			
Pressure	Static Pressure			7	14	5,590	3,810	13.3	3.9	5,030		12.0	3.2			10.7			
Туре	5 mmAq			8	12 15	7,380 6,100	5,040 4,340	24.6 14.5	4.2 1.5	6,670 5,440	4,750 4,060	22.2 13.0	3.5 1.2			20.0 11.4	_		
		SFC-H28	28.0	7	15	6,400	4,430	13.3	1.3	5,740	4,160	12.0	1.0			10.6			
				7	14	6,720	4,630	16.0	1.8		4,350	14.4	1.5	· ·		12.8			
				7	12	8,290	5,640	27.6	5.9	7,470		24.9	4.8			22.3			
		SFC-H31	31.0	8	15	6,820	4,850	16.2	2.1	6,085	4,540	14.5	1.7	5,370	4,230	12.8			
		31 0-1131	31.0	7	15	7,160	4,950	14.9	1.7	6,420	4,640	13.4	1.4			11.9			
				7	14	7,520	5,180	17.9	2.5		4,860	16.1	2.0			14.4	_		
		SFC-H35		7	12	10,460	7,030	34.9	10.3	9,430	6,610	31.4	8.4	· ·		28.2	_		
			FC-H35 34.0	-															
		SFC-H35	34.0	7	15 15	8,620 9,080	6,050 6,200	20.5 18.9	3.6	7,715 8,140	5,670 5,810	18.4 17.0	2.9			16.2 15.1	_		

Capacity Conversion Table

Heating (Floor-Stand Type, Ceiling Cassette Type)

 $\ensuremath{^{*}}$ The product is based on 1-COIL.

			Airflow	Hot Water Inlet	Hot Water Outlet		20		Suction Air D	ry Bulb Temper	ature (°C DB)		22	
Mod	del	Type	Volume (m³/min)	Temperature (°C)	Temperature (°C)	Heating Capacity (kcal/h)	Quantity (\ell/min)	Head Loss (mAq)	Heating Capacity (kcal/h)	Quantity (&/min)	Head Loss (mAq)	Heating Capacity (kcal/h)	Quantity (e/min)	Head Loss (mAq)
				60	50	5,090	8.5	1.2	4,940	8.2	1.1	4,790	8.0	1.1
		SFC-R3K	5.7	60	52	5,230	10.9	2.0	5,080	10.6	1.8	4,930	10.3	1.7
		3rc-N3K	3.7	45	40	3,270	10.9	2.0	3,120	10.4	1.8	2,970	9.9	1.6
				55 60	45 50	4,340 5,880	7.2 9.8	0.9	4,190 5,710	7.0 9.5	0.8 1.5	4,040 5,540	6.7 9.2	0.8
				60	52	6,110	12.7	2.6	5,930	12.4	2.5	5,740	12.0	2.3
		SFC-R4K	8.5	45	40	3,820	12.7	2.6	3,630	12.1	2.4	3,450	11.5	2.2
				55	45	5,030	8.4	1.2	4,860	8.1	1.1	4,680	7.8	1.0
				60	50	8,090	13.5	0.8	7,850	13.1	0.7	7,610	12.7	0.
		SFC-R5K	11.3	60 45	52	8,360	17.4	1.3	8,130	16.9	1.2	7,890	16.4	1.
Circu				55	40	5,220 6,900	17.4 11.5	1.3 0.6	4,990 6,660	16.6 11.1	1.1 0.5	4,750 6,430	15.8	0.
Cass Typ				60	50	9,530	15.9	1.1	9,250	15.4	1.0	8,980	15.0	0.
.,,		SFC-R6K	17.0	60	52	9,830	20.5	1.7	9,550	19.9	1.6	9,280	19.3	1.
				45	40	6,140	20.5	1.7	5,870	19.6	1.6	5,590	18.6	1.
				55 60	45 50	8,140 12,280	13.6 20.5	0.8	7,870 11,920	13.1 19.9	0.7 1.6	7,590 11,570	12.7 19.3	0.
				60	52	12,680	26.4	2.8	12,310	25.6	2.7	11,950	24.9	2.
		SFC-R8K	22.6	45	40	7,920	26.4	2.8	7,560	25.2	2.6	7,200	24.0	2.
				55	45	10,530	17.6	1.3	10,170	17.0	1.2	9,820	16.4	1.
				60	50	14,510	24.2	2.4	14,080	23.5	2.2	13,660	22.8	2.
		SFC-R10K	34.0	60 45	52 40	15,090 9,430	31.4 31.4	4.0	14,650 8,980	30.5 29.9	3.8	14,200 8,540	29.6	3.
				55	45	12,380	20.6	1.7	11,950	19.9	1.6	11,520	19.2	1.
				60	50	3,900	6.5	0.7	3,790	6.3	0.6	3,680	6.1	0.
		SFC-S2.5K	7.0	60	52	3,990	8.3	1.0	3,880	8.1	1.0	3,770	7.9	0.
				45 55	40	2,360 3,360	7.9 5.6	0.9	2,260 3,250	7.5 5.4	0.9	2,150 3,140	7.2 5.2	0.
				60	50	4,820	8.0	1.0	4,680	7.8	0.9	4,550	7.6	0.
		SFC-S3K	9.0	60	52	4,920	10.3	1.6	4,790	10.0	1.5	4,650	9.7	1.
		3FC-33K	9.0	45	40	3,070	10.2	1.6	2,940	9.8	1.4	2,810	9.4	1.
				55	45	4,140	6.9	0.7	4,010	6.7	0.7	3,870	6.5	0.
				60 60	50 52	5,850 6,030	9.8	2.3	5,680 5,860	9.5 12.2	1.3	5,510 5,690	9.2	1. 2.
	Slim Type	SFC-S3.5K	12.5	45	40	3,770	12.6	2.3	3,600	12.0	2.1	3,430	11.4	1.
				55	45	5,010	8.4	1.1	4,840	8.1	1.0	4,670	7.8	0.
				60	50	7,080	11.8	1.4	6,880	11.5	1.3	6,690	11.2	1.
		SFC-S4K	13.5	60	52	7,250	15.1	2.3	7,050	14.7	2.2	6,850	14.3	2.
				45 55	40 45	4,530 6,090	15.1 10.2	2.3	4,330 5,890	14.4 9.8	2.1 1.0	4,130 5,690	13.8 9.5	1.
				60	50	7,560	12.6	1.6	7,350	12.3	1.5	7,140	11.9	1.
		SFC-S4.5K	15.0	60	52	7,770	16.2	2.6	7,550	15.7	2.5	7,340	15.3	2.
		5. 5 5 H5K	15.0	45	40	4,850	16.2	2.6	4,640	15.5	2.4	4,420	14.7	2.
				55 60	45 50	6,490 5,010	10.8	0.9	6,280 4,860	10.5 8.1	0.9	6,060 4,710	7.9	1. 0.
			42.0	60	52	5,160	10.8	1.5	5,010	10.4	1.4	4,870	10.1	1.
		SFC-3K	13.0	45	40	3,220	10.7	1.5	3,080	10.3	1.4	2,930	9.8	1.
				55	45	4,270	7.1	0.7	4,130	6.9	0.6	3,980	6.6	0.
_				60	50	6,790	11.3	1.7	6,590	11.0	1.6	6,390	10.7	1.
Cassette Type		SFC-4K	16.0	60 45	52 40	7,070 4,420	14.7	2.7	6,870 4,210	14.3 14.0	2.6	6,660 4,010	13.9	2.
				55	45	5,810	9.7	1.2	5,620	9.4	1.2	5,420	9.0	1.
				60	50	8,330	13.9	0.6	8,090	13.5	0.6	7,850	13.1	0.
		SFC-5K	19.0	60	52	8,610	17.9	1.1	8,370	17.4	1.0	8,130	16.9	0.
				45 55	40 45	5,380 7,110	17.9 11.9	0.5	5,140 6,870	17.1 11.5	1.0 0.5	4,900 6,630	16.3	0.
	4-WAY			60	50	9,960	16.6	0.5	9,670	16.1	0.5	9,380	15.6	0.
		SEC EV	22.0	60	52	10,270	21.4	1.5	9,980	20.8	1.4	9,690	20.2	1.
		SFC-6K	22.0	45	40	6,420	21.4	1.5	6,130	20.4	1.4	5,840	19.5	1.
				55	45	8,510	14.2	0.7	8,220	13.7	0.6	7,930	13.2	0.
				60 60	50 52	12,990 13,380	21.7 27.9	1.6 2.5	12,620 13,000	21.0 27.1	1.5 2.4	12,250 12,630	20.4	1. 2.
		SFC-8K	26.0	45	40	8,360	27.9	2.5	7,980	26.6	2.4	7,610	25.4	2.
				55	45	11,140	18.6	1.2	10,760	17.9	1.1	10,390	17.3	1
				60	50	15,310	25.5	3.5	14,860	24.8	3.3	14,410	24.0	3.
		SFC-10K	33.0	60	52	15,880	33.1	5.9	15,420	32.1	5.6	14,970	31.2	5.
				45 55	40 45	9,920 13,080	33.1 21.8	5.9 2.6	9,470 12,640	31.6 21.1	5.4 2.4	9,010 12,200	30.0 20.3	2
				60	50	5,020	8.4	1.3	4,880	8.1	1.2	4,730	7.9	1
		SFC2-3K	11.0	60	52	5,160	10.8	2.2	5,020	10.5	2.0	4,870	10.1	1
		SFCZ-SK	11.0	45	40	3,220	10.7	2.2	3,080	10.3	2.0	2,940	9.8	1
	2-WAY			55	45	4,300	7.2	1.0	4,150	6.9	0.9	4,010	6.7	0.
				60 60	50 52	6,260 6,460	10.4	2.0 3.4	6,080 6,280	10.1 13.1	1.9 3.2	5,900 6,090	9.8	3.
		SFC2-4K	13.0	45	40	4,040	13.5	3.4	3,850	12.8	3.0	3,670	12.2	2.
				55	45	5,370	9.0	1.5	5,190	8.7	1.4	5,020	8.4	1.

Capacity Conversion Table

Heating (High-Pressure Type, Ceiling Concealed Type)

* The product is based on 1-COIL.

									Suction Air D	ry Bulb Temper	atura (°C DR)		The product is b	10500 011 1 0015
Man	dal	T	Airflow	Hot Water Inlet	Hot Water Outlet		20		Suction Air D	21	ature (C DB)		22	
Mod	del	Type	Volume (m³/min)	Temperature (°C)	Temperature (°C)	Heating Capacity (kcal/h)	Quantity (ℓ/min)	Head Loss (mAq)	Heating Capacity (kcal/h)	Quantity (ℓ/min)	Head Loss (mAq)	Heating Capacity (kcal/h)	Quantity (ℓ/min)	Head Loss (mAq)
				60	50	7,130	11.9	3.0	6,930	11.6	2.9	6,720	11.2	2.7
	2-WAY	SFC2-5K	16.0	60	52	7,410	15.4	5.1	7,200	15.0	4.8	6,980	14.5	4.5
				45 55	40	4,630	15.4	5.1	4,420	14.7	4.7	4,200	14.0	4.2
				60	45 50	6,100 2,540	10.2	0.2	5,890 2,460	9.8	0.2	5,690 2,390	9.5	2.0 0.2
				60	52	2,630	5.5	0.3	2,560	5.3	0.3	2,480	5.2	0.3
		SFC1-1.5K	16.0	45	40	1,640	5.5	0.3	1,570	5.2	0.3	1,490	5.0	0.3
				55	45	2,170	3.6	0.2	2,090	3.5	0.2	2,020	3.4	0.2
				60	50	3,160	5.3	0.3	3,070	5.1	0.3	2,970	5.0	0.3
		SFC1-2K	19.0	60	52	3,270	6.8	0.5	3,180	6.6	0.4	3,080	6.4	0.4
			5. GZ Z.K	45	40	2,040	6.8	0.5	1,950	6.5	0.4	1,850	6.2	0.4
Cassette Type				55 60	45 50	2,700 3,630	4.5 6.1	0.2	2,600 3,520	4.3 5.9	0.2	2,510 3,410	4.2 5.7	0.2
,,				60	52	3,760	7.8	0.6	3,650	7.6	0.6	3,550	7.4	0.5
	1-WAY	SFC1-2.5K	22.0	45	40	2,350	7.8	0.6	2,240	7.5	0.6	2,130	7.1	0.5
				55	45	3,080	5.1	0.3	2,980	5.0	0.3	2,870	4.8	0.3
				60	50	4,440	7.4	0.8	4,310	7.2	0.7	4,190	7.0	0.7
		SFC1-3K	26.0	60	52	4,570	9.5	1.3	4,450	9.3	1.2	4,320	9.0	1.1
				45 55	40 45	2,860 3,800	9.5	0.6	2,730	9.1	1.2	2,600 3,550	8.7	0.5
				60	50	5,230	6.3 8.7	1.1	3,680 5,080	6.1 8.5	0.6 1.0	3,550 4,930	5.9 8.2	0.5
				60	52	5,400	11.3	1.7	5,250	10.9	1.6	5,090	10.6	1.5
		SFC1-3.5K	33.0	45	40	3,380	11.3	1.7	3,220	10.7	1.6	3,070	10.2	1.5
				55	45	4,470	7.5	0.8	4,320	7.2	0.7	4,170	7.0	0.7
				60	50	2,990	5.0	0.3	2,910	4.9	0.2	2,820	4.7	0.2
		SFC-20	5.7	60	52	3,070	6.4	0.4	2,990	6.2	0.4	2,900	6.0	0.4
		SFC-30		45 55	40 45	1,920 2,560	6.4 4.3	0.4	1,830 2,480	6.1 4.1	0.4	1,750 2,390	5.8	0.3
				60	50	4,130	6.9	0.2	4,000	6.7	0.2	3,890	6.5	0.2
				60	52	4,250	8.9	0.9	4,130	8.6	0.9	4,010	8.4	0.8
			8.5	45	40	2,650	8.8	0.9	2,530	8.4	0.8	2,410	8.0	0.7
				55	45	3,530	5.9	0.4	3,410	5.7	0.4	3,290	5.5	0.4
				60	50	5,800	9.7	1.3	5,640	9.4	1.2	5,480	9.1	1.2
		SFC-40	11.3	60	52	5,960	12.4	2.1	5,790	12.1	2.0	5,630	11.7	1.9
Fl C1.				45 55	40 45	3,720 4,980	12.4 8.3	2.1	3,560 4,820	11.9 8.0	1.9 0.9	3,390 4,660	11.3 7.8	1.8 0.9
Floor-Star Ceiling Conce				60	50	7,450	12.4	2.9	7,230	12.1	2.7	7,010	11.7	2.6
		SFC-60	SEC-60 17.0	60	52	7,750	16.1	4.8	7,520	15.7	4.6	7,300	15.2	4.3
		SFC-60	17.0	45	40	4,840	16.1	4.8	4,610	15.4	4.4	4,390	14.6	4.0
				55	45	6,360	10.6	2.1	6,140	10.2	2.0	5,930	9.9	1.9
				60	50	11,150	18.6	2.5	10,830	18.1	2.3	10,510	17.5	2.2
		SFC-80	22.6	60 45	52	11,520	24.0	4.0	11,190	23.3	3.8	10,870	22.6	3.6
				55	40 45	7,200 9,550	24.0 15.9	1.8	6,870 9,230	15.4	3.7 1.7	6,540 8,910	21.8	1.6
				60	50	11,770	19.6	3.3	11,420	19.0	3.1	11,070	18.5	2.9
		CFC 420	24.0	60	52	12,350	25.7	5.7	11,980	25.0	5.3	11,610	24.2	5.0
		SFC-120	34.0	45	40	7,720	25.7	5.7	7,340	24.5	5.1	6,970	23.2	4.6
				55	45	10,000	16.7	2.4	9,640	16.1	2.2	9,290	15.5	2.1
				60	50	5,780	9.6	1.4	5,610	9.4	1.3	5,440	9.1	1.2
		SFC-H13	13.0	60	52	5,970	12.4	2.3	5,800	12.1	2.2	5,630	11.7	2.1
				45 55	40 45	3,730 4,940	12.4 8.2	2.3	3,560 4,770	11.9 8.0	2.1	3,390 4,600	11.3 7.7	1.9 0.9
				60	50	7,450	12.4	3.1	7,230	12.1	2.9	7,010	11.7	2.7
		650 11:-	4= 0	60	52	7,750	16.1	5.2	7,520	15.7	4.9	7,300	15.2	4.6
		SFC-H17	17.0	45	40	4,840	16.1	5.2	4,610	15.4	4.7	4,390	14.6	4.2
				55	45	6,360	10.6	2.3	6,140	10.2	2.1	5,930	9.9	2.0
				60	50	11,170	18.6	7.6	10,850	18.1	7.2	10,520	17.5	6.8
		SFC-H21	21.0	60	52	11,570	24.1	12.7	11,230	23.4	12.0	10,900	22.7	11.3
High-	External			45 55	40 45	7,230 9,550	24.1 15.9	12.7 5.6	6,890 9,230	23.0 15.4	11.6 5.2	6,560 8,910	21.9 14.9	10.5
Pressure	Static Pressure			60	50	13,240	22.1	3.4	12,850	21.4	3.2	12,460	20.8	3.0
Туре	5 mmAq	656	20.5	60	52	13,740	28.6	5.7	13,340	27.8	5.4	12,950	27.0	5.1
		SFC-H28	28.0	45	40	8,580	28.6	5.7	8,190	27.3	5.2	7,790	26.0	4.7
				55	45	11,320	18.9	2.5	10,940	18.2	2.3	10,550	17.6	2.2
				60	50	14,860	24.8	4.7	14,430	24.1	4.5	13,990	23.3	4.2
		SFC-H31	31.0	60	52	15,450	32.2	8.0	15,000	31.3	7.5	14,550	30.3	7.1
				45 55	40 45	9,650 12,680	32.2 21.1	3.5	9,210 12,250	30.7 20.4	7.3	8,760 11,830	29.2 19.7	6.6 3.0
				60	50	18,770	31.3	8.3	18,230	30.4	7.9	17,690	29.5	7.4
				60	52	19,390	40.4	13.8	18,840	39.3	13.1	18,290	38.1	12.4
		SFC-H35	35.0	45	40	12,120	40.4	13.8	11,570	38.6	12.6	11,020	36.7	11.5

Precautions for Fan Coil Unit Installation, Maintenance and Use

1. Installation Preparations

1. Transportation

Two people should handle transportation, and the device may be damaged if dropped or impacted during transport.

2. Storage/Stacking

When storing on site, do not open the packaging and do not stack more than 6 layers.

When storing outdoors, make sure to wrap well with plastic or similar material to protect it from rain and snow.

3. After Unpacking

3-1 After installing the product at the site, be sure to block the product's suction port.

If foreign substances enter the product during construction, it may cause a deterioration in product performance or malfunction.

3-2 If the external case is damaged or scratched, re-painting is not possible, so please handle it with care.

4. Product Installation

- 4-1 Install the product horizontally to ensure smooth condensate drainage.
- 4-2 All products must have enough space to insert and remove the filter.
- 4-3 Please install so that there are no obstacles near the suction and discharge ports.

2. Driving Preparations

- 1. Check the condition of the power plug.
- 2. Perform air purging inside the heat exchanger to check for any residual air.

*When starting the unit for the first time or after an extended shutdown, you must use the air purging valve on the heat exchanger to remove any trapped air in the heat exchanger and piping.

- 3. If the valve is installed as an option, check the condition of the control valve in the piping line.
- 4. Check the presence/absence of the air filter and its cleaning status.
- 5. Ensure that there are no factors that could interfere with the operation around the fan coil unit.

3. Precautions During Product Use

1) Frost Caution (Summer Season)

When the fan coil unit is in contact with outside air or air with high temperature and humid (relative humidity of 80% or more), cold water flows in the heat exchanger, and water droplets form on the outside of the product and wet the floor regardless of whether the fan is operating or not. Please operate while paying attention to the following.

- A) During operation Operate the refrigeration unit after starting the fan coil unit operation.
- B) During shutdown Stop the refrigeration unit first, and then stop the fan coil unit.
- C) During partial operation When one refrigeration unit or several fan coil units are stopped for an extended period (more than 12 hours), be sure to shut off the water supply. Operating cold water circulation with the fan stopped can cause water droplets to form on the exterior of the casing, leading to moisture on the floor. If the cold water cannot be shut off, operate the fan at low speed (L). (We strongly recommend the use of individual ON/OFF valves.)
- D) During operation in hot and humid conditions Directing some of the airflow for partial cooling purposes is not the original intended use of the fan coil unit. In such cases, water droplets may accumulate on the surface. To prevent water droplets from falling onto the floor, place a drip tray underneath and connect a drainage pipe to allow for proper drainage.
- E) During cooling operation, avoid installing any heat-emitting objects inside the room where the fan coil unit is installed.

2) Cold Weather Precautions (Winter Season)

During the winter, there is a risk of the heat exchanger freezing and bursting due to operation stoppage, so please operate with caution according to the following.

A) Operate the circulation pump continuously to circulate water. Especially in extreme cold weather, operate the hot water boiler at a temperature low enough to prevent freezing and circulate hot water.

- B) If not used for an extended period, completely drain all water from the entire device, including the heat exchanger interior and piping.
- C) For products with a ceiling cassette or MICOM controller, freeze prevention automatically operates under the condition that individual ON/OFF valves are installed.

3) End of Season Precautions

If the cooling/heating season has ended, and the fan coil unit will not be used for an extended period, completely drain all water from the entire device, including the inside of the heat exchanger and the piping.

4) Usage and Maintenance

- A) Turning off the device during use by cutting off the power supply can cause damage to the components and may lead to malfunctions.
- B) For ceiling cassette type products with built-in condensate pumps (not natural drainage), cutting off the power supply may result in the residual condensate not being discharged, potentially causing water overflow. Some valves will not close when power is lost, leading to continuous condensate generation and possible excessive charges in some billing systems.
- C) Do not place computers, furniture, clothing, or other objects directly below ceiling or ceiling cassette type products. Equipment malfunction or damage may occur due to water dripping, depending on the humidity in the installation location.
- D) Modifying or changing components arbitrarily can cause product malfunctions, and in the case of malfunctions, the manufacturer may not be held responsible and warranty repairs may not be possible.
- E) The drain plate and coils can accumulate dirt over time, which may cause performance deterioration, leakage, and odors. Therefore, please clean them every 2-3 years.

Causes of Fan Coil Unit Malfunctions and Measures

Operation	Abnormal Symptoms	Main Causes	Expected Causes and Measures	
			Detailed Causes	Measures
Operation Start-up	The fan is not rotating.	A. Power Supply Issues	1. Power Outage	Wait until the power is restored
			2. Abnormal Voltage (Below 90% of the rated voltage)	Request maintenance from the power company or an electrical service company
			3. Power Cord Cut or Poor Contact with the Outlet	Replace the power cord or check and replace the outlet.
			4. Power Plug Detachment	Securely attach the power plug
		B. Control Circuit and Circuit Component Malfunction	5. Wiring Breakage and Terminal Disconnection	Refer to the electrical wiring diagram to check and reconnect or repair.
			6. Fuse Breakage	Replace the fuse
			7. Switch Malfunction	Check the wiring arrangement and ensure there are no disconnected wires
		C. Motor Malfunction	8. Condenser Malfunction	Replace
			9. Motor Malfunction	Replace
		D. Switch Operation Malfunction	10. Check Operation Status	Check the operational state
			11. Select Operation Mode	In the case of MICOM type, ensure the appropriate cooling or heating mode is selected
			12. Temperature Setting Malfunction	For temperature control types, check if the temperature setting is appropriate and reset if necessary
During operation	Abnormal noise or vibration occurs during operation	A. Abnormal noise from the fan	1. Loosening of assembly screws	Check and tighten as needed
			Intrusion of foreign substances into air ducts or rotating parts	Remove the foreign substances
			3. Interference between the rotating assembly and housing	Adjust the gap by loosening the rotating body fixing bolt
			4. Damage to the rotating assembly	Replace
			5. Defect of the motor	Check and repair or replace as needed
		B. Heat Exchanger	6. Air in the heat exchanger	Perform air purging
		C. Product	7. Poor fastening of fixing bolts	Tighten the bolts securely
			8. Missing dustproof grille	Install the dustproof grille
			9. Contact with other structures	Resolve contact points
	Low air volume	The air volume is low.	10. Abnormal low supply power voltage (Below 90% of the rated voltage)	Contact the power company or an electrical contractor for improvement
			11. Obstruction in the air inlet/outlet	Remove foreign objects
			12. Clogged air filter	Clean the filter
			13. Incorrect motor or condenser capacity	Check the capacity of the motor and condenser and replace if necessary
	Reduced Cooling/ Heating Capacity	A. The air volume is low.	14. Check items 10 to 13	
		B. Performance is insufficient compared to the actual cooling/ heating load	15. Load calculation or equipment selection error	Contact the equipment provider
		C. No water flow	16. Check if the valves in the piping line are closed.	Check and open the valve
			17. Piping line errors	Check for improper piping connections or reverse valve installations in the line
		D. Insufficient cooling/	18. Piping design or installation error	Contact the equipment provider
		heating water volume	19. Insufficient capacity of the circulation pump	Contact the equipment provider
		E. Lack of a heat source	20. Supply water temperature below the design temperature	Check and improve the capacity of the refrigeration unit or boiler
				Check the insulation status of the piping and reinforce if necessary
		F. Decreased heat exchange efficiency	21. Contamination of the heat exchanger (coil) fins	Check and clean contamination of the heat exchanger
	Leakage from the product	A. Condensate water drainage issue	22. Improper coupling of the drain hose	Check and secure the coupling properly
			23. Absence of an air vent on the drain pipe	Install an air vent at the end of the hose
			24. Defective drain piping	Check if the drain pipe has the appropriate diameter and slope, and take corrective measures
			25. Foreign material entering the drain pump	Check for foreign material and remove it
			26. Malfunction of the drain pump	Inspect and replace if necessary
			27. Inadequate drain height	For pump-built-in types, check the drain height and modify the piping if needed
		B. Piping connection Leakage	28. Poor connection of each pipe joint	Check and reassemble the packing or sealing
			29. Insufficient insulation	Check the insulation of the connected pipes and reinstall if necessary
		C. Poor installation	30. Poor state of balance	Install horizontally using a level gauge
When	the fan does not	Electrical circuit	1. Switch malfunction	Inspect and replace if necessary
	do			Inspect and replace (In the case of MICOM type, the operation stops





Headquarter and Factories

106 Jeongmun-ro 588beon-gil,Paju-eup,Paju-si, Gyeonggi-do Tel. 82-31-953-8725 Fax. 82-31-953-8729

Sales Headquarter

#917-919 Dongmun Good Morning Tower 1, Hosu-ro 358-39, Ilsandong-gu, Goyang-si, Gyeonggi-do Tel. 82-31-902-0030 Fax. 82-31- 932-1037

Website

http://www.shinwoofcu.co.kr

^{*} The specifications of this product are subject to change without notice for quality improvement.